

LINCOLN ELECTRIC



For your safety and to avoid Electrical Shock,
read all safety rules and precautions detailed
throughout your Operator's Manual.

METAL THICKNESS

WELD PROCESS	WIRE TYPE/ ELECTRODE TYPE	WIRE (dia. ELECTRODE (dia. (in.)	24 ga .014 in. 0.030 in. 0.030 in.	22 ga .016 in. 0.030 in. 0.030 in.	20 ga .018 in. 0.030 in. 0.030 in.	18 ga .020 in. 0.030 in. 0.030 in.	16 ga .022 in. 0.030 in. 0.030 in.	14 ga .025 in. 0.030 in. 0.030 in.	12 ga .028 in. 0.030 in. 0.030 in.	10" O.D. (pl.)	3/16"	1/4"
DC+	Steel MIG SUPERARC® L-56® (DC+) 75% Ar / 25% CO ₂	0.025	C/3	C/3	D/4	E/5	F/6	G/7	I/9	-	-	-
		0.030 ¹	-	B/3	C/3	D/4	E/5	F/6	G/8	H/8	J/9 ^{1,2}	-
	Steel MIG SUPERARC® L-56® (DC+) 100% CO ₂	0.025	D/4	E/4	E/4.5	F/5	G/6	H/7	I/9	J/9 ^{1,2}	-	-
		0.030 ¹	-	-	D/3.5	D/5	E/5.5	F/6	G/7	H/8	J/9 ^{1,2}	-
DC-	Steel (Gent Unshielded E6010-E6011-MP (DC-) No Gas	0.030 ¹	-	-	-	B/2.5	B/3	D/4	E/5	G/6 ^{1,2}	H/6 ^{1,2}	J/7 ^{1,2}
		0.035	-	-	-	B/2	B/2	C/2	D/3	F/6	G/7 ^{1,2}	I/8 ^{1,2}
DC+	Aluminum ER5043 (DC+) 100% Argon	0.035	-	-	-	B/2	C/2.5	E/3	G/4.5	I/6	J/10	-
DC+	Steel E6011 / E6013 (DC+)	3/32	-	-	-	E	E	F	G	H	-	-
	Steel E7014 / E7018 (DC+)	3/32	-	-	-	-	G	G	H	I	J	-
DC-	Steel & Stainless Steel (DC-) 100% Argon	1/16	B-C	B-C	B-D	C-D	D-E	E-F	-	-	-	-
		3/32	-	-	-	C-D	D-E	E-F	F-G	H-H	-	-

(1) Connect to 25 amp circuit. (2) Multiple Pass Required. (3) Use .035 groove in drive roll for .030 wire.

Refer to manual for Current and Voltage values.

Visit www.lincolnelectric.com for additional product information.

Mig Mag Welding Guide

Joacim Rocklöv

Mig Mag Welding Guide:

Mig Welding Guide K Weman,G Lindén,2006-04-30 MIG metal inert gas welding also known as gas metal arc welding GMAW is a key joining technology in manufacturing MIG welding guide provides a comprehensive practical and accessible guide to this widely used process Part one discusses the range of technologies used in MIG welding including power sources shielding gases and consumables Fluxed cored arc welding pulsed MIG welding and MIG brazing are also explored Part two reviews quality and safety issues such as improving productivity in MIG MAG welding assessing weld quality health and safety and methods for reducing costs The final part of the book takes a practical look at the applications of MIG welding with chapters dedicated to the welding of steel and aluminium the use of robotics in MIG welding and the application of MIG welding in the automotive industry MIG welding guide is essential reading for welding and production engineers designers and all those involved in manufacturing Provides extensive coverage on gas metal arc welding a key process in industrial manufacturing User friendly in its language and layout Looks at the practical applications of MIG welding

MIG/MAG

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Official Reference Book and Buyers' Guide, 1988 **Advances in Manufacturing II** Bartosz Gapiński, Marek

Szostak,Vitalii Ivanov,2019-05-02 This book covers a variety of topics related to machine manufacturing and concerning machine design product assembly technological aspects of production mechatronics and production maintenance Based on papers presented at the 6th International Scientific Technical Conference MANUFACTURING 2019 held in Poznan Poland on May 19 22 2019 the different chapters reports on cutting edge issues in constructing machine parts mechatronic solutions and modern drives They include new ideas and technologies for machine cutting and precise processing Chipless technologies such as founding plastic forming non metal construction materials and composites and additive techniques alike are also analyzed and thoroughly discussed All in all the book reports on significant scientific contributions in modern manufacturing offering a timely guide for researchers and professionals developing and or using mechanical engineering technologies that have become indispensable for modern manufacturing Innovative Technologies for Joining Advanced Materials XI Nicușor-Alin SÎRBU,2021-06-23 Selected peer reviewed full text papers from the 11th International Conference Innovative Technology for Joining Advanced Materials TIMA 20 Selected peer reviewed papers from the 11th International Conference Innovative Technology for Joining Advanced Materials TIMA 20 November 26 27 2020 Timisoara Romania

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Table of Contents Mig Mag Welding Guide

1. Understanding the eBook Mig Mag Welding Guide
 - The Rise of Digital Reading Mig Mag Welding Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Mig Mag Welding Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mig Mag Welding Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mig Mag Welding Guide
 - Personalized Recommendations
 - Mig Mag Welding Guide User Reviews and Ratings
 - Mig Mag Welding Guide and Bestseller Lists
5. Accessing Mig Mag Welding Guide Free and Paid eBooks

- Mig Mag Welding Guide Public Domain eBooks
- Mig Mag Welding Guide eBook Subscription Services
- Mig Mag Welding Guide Budget-Friendly Options

6. Navigating Mig Mag Welding Guide eBook Formats

- ePUB, PDF, MOBI, and More
- Mig Mag Welding Guide Compatibility with Devices
- Mig Mag Welding Guide Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Mig Mag Welding Guide
- Highlighting and Note-Taking Mig Mag Welding Guide
- Interactive Elements Mig Mag Welding Guide

8. Staying Engaged with Mig Mag Welding Guide

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Mig Mag Welding Guide

9. Balancing eBooks and Physical Books Mig Mag Welding Guide

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Mig Mag Welding Guide

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Mig Mag Welding Guide

- Setting Reading Goals Mig Mag Welding Guide
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Mig Mag Welding Guide

- Fact-Checking eBook Content of Mig Mag Welding Guide
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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