

**Service Manual**

**SM17-001-055.00**

**Torque of Adjusting Bolts and Lockwashers**  
Using the torque wrench 10-100 Nm, tighten the bolts and lockwashers.

**Loosening of Joint Components** (as outlined in Operator's Manual)

**To Install The Tie Section Into The Outer Mid Section**

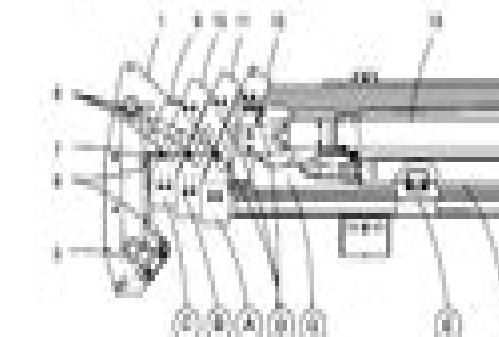
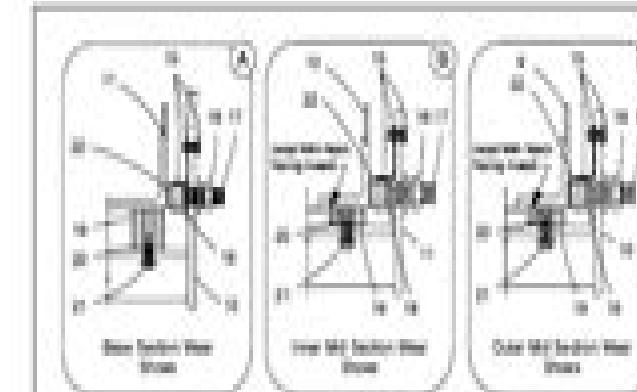
**Note:** Refer to Figure 1 for the approximate torque and weight of the Tie section.

**Refer to Figure 1.**

- Using an auxiliary lifting device, lay down the tie section on a flat surface along the longitudinal axis of the tie section (horizontal) and not perpendicular.
- If required, clean the tie section (1000 g of water, 0.1% using ammonium phosphate) and then allow to dry before fitting.
- Fit required seal over sleeve (1000 g of water, 0.1% using ammonium phosphate) and then allow to dry before fitting.
- Push outer bearing (2) into the tie section (3). Press outer bearing (2) into the tie section (3) until the edge of the tie section (3).
- Slide the tie section (3) into the outer mid section (1) so that the bearing (2) is seated.
- At the bottom (4) slightly counter-clockwise the outer mid section (1).
- Inspect fitment of sleeve sleeve (10) for specification, see in Figure 1, Appendix 2.
- Slide required seal sleeve (10) onto fitting (10).
- Insert sleeve (10), sleeve sleeve (10), and lockwashers, and locknut (11) into the outer mid section (1). Tighten counter-clockwise (10-100 Nm).
- Change fitting (1) into fitting (2) at the top of the tie section (3). Insert (2) counter-clockwise until the sleeve (10) is seated (10).
- Inspect fitment of sleeve sleeve (10) per specification, see in Figure 1, Appendix 2.
- Through the sleeve hole in the outer mid section (1), insert the sleeve sleeve (10) with shoulder facing towards the tie section (3) and fasten (11).
- Slide sleeve (10) and lockwashers (11) onto fitting (2).
- Loosen the tie section (3) and outer mid section (1) counter-clockwise (10-100 Nm) until the sleeve (10) is seated (10).
- Push outer bearing (2) into the tie section (3).
- Slide the tie section (3) into the outer mid section (1) so that the bearing (2) is seated.
- At the bottom (4) slightly counter-clockwise the outer mid section (1).
- Inspect fitment of sleeve sleeve (10) for specification, see in Figure 1, Appendix 2.
- Slide required seal sleeve (10) onto fitting (10).
- Insert sleeve (10), sleeve sleeve (10), and lockwashers, and locknut (11) into the outer mid section (1). Tighten counter-clockwise (10-100 Nm).
- Change fitting (1) into fitting (2) at the top of the tie section (3). Insert (2) counter-clockwise until the sleeve (10) is seated (10).
- Inspect fitment of sleeve sleeve (10) per specification, see in Figure 1, Appendix 2.
- Through the sleeve hole in the outer mid section (1), insert the sleeve sleeve (10) with shoulder facing towards the tie section (3) and fasten (11).
- Slide sleeve (10) and lockwashers (11) onto fitting (2).

**SM17-001-055.00**

**Service Manual**



1. Seal sleeve  
2. Seal sleeve sleeve  
3. Tie section  
4. Outer mid section  
5. Tie section sleeve  
6. Locknut

# Link Belt Service Manual

**G Thomas**

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## **Link Belt Service Manual** Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has been more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Link Belt Service Manual**," published by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we will delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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