

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

main Bearings Inspection

10-45-0000

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



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Visual Inspection

Check bearings for pitting, scratches, wear or damage. If any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

main Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft or journal, according to hole).



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4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

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Tightening torque

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Tightening torque

Main bearing cap No.1 bolt (7) - (10):

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Tightening torque

Main bearing cap No.1 bolt (7) - (10):

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Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):



















































Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Cylinder Head Components

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	1. General note	 1. Tighten head bolt (1) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (2)	2. Torque guide	 2. Tighten head bolt (2) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 3. Torque head bolt (3) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 3. Tighten head bolt (3) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (4)	4. General note	 4. Tighten head bolt (4) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 5. Torque head bolt (5) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 5. Tighten head bolt (5) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (6)	6. General note	 6. Tighten head bolt (6) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 7. Torque head bolt (7) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 7. Tighten head bolt (7) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (8)	8. General note	 8. Tighten head bolt (8) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 9. Torque head bolt (9) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 9. Tighten head bolt (9) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (10)	10. General note	 10. Tighten head bolt (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 11. Torque head bolt (11) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 11. Tighten head bolt (11) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (12)	12. General note	 12. Tighten head bolt (12) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 13. Torque head bolt (13) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 13. Tighten head bolt (13) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (14)	14. General note	 14. Tighten head bolt (14) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 15. Torque head bolt (15) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 15. Tighten head bolt (15) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (16)	16. General note	 16. Tighten head bolt (16) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 17. Torque head bolt (17) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 17. Tighten head bolt (17) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (18)	18. General note	 18. Tighten head bolt (18) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 19. Torque head bolt (19) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 19. Tighten head bolt (19) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (20)	20. General note	 20. Tighten head bolt (20) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 21. Torque head bolt (21) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 21. Tighten head bolt (21) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (22)	22. General note	 22. Tighten head bolt (22) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 23. Torque head bolt (23) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 23. Tighten head bolt (23) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (24)	24. General note	 24. Tighten head bolt (24) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 25. Torque head bolt (25) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 25. Tighten head bolt (25) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (26)	26. General note	 26. Tighten head bolt (26) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 27. Torque head bolt (27) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 27. Tighten head bolt (27) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (28)	28. General note	 28. Tighten head bolt (28) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 29. Torque head bolt (29) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 29. Tighten head bolt (29) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (30)	30. General note	 30. Tighten head bolt (30) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 31. Torque head bolt (31) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 31. Tighten head bolt (31) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (32)	32. General note	 32. Tighten head bolt (32) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	 33. Torque head bolt (33) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	 33. Tighten head bolt (33) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (34)	34. General note	 34. Tighten head bolt (34) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	35. Torque head bolt (35) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	35. Tighten head bolt (35) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (36)	36. General note	36. Tighten head bolt (36) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	37. Torque head bolt (37) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	37. Tighten head bolt (37) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (38)	38. General note	38. Tighten head bolt (38) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	39. Torque head bolt (39) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	39. Tighten head bolt (39) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (40)	40. General note	40. Tighten head bolt (40) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	41. Torque head bolt (41) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	41. Tighten head bolt (41) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (42)	42. General note	42. Tighten head bolt (42) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	43. Torque head bolt (43) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	43. Tighten head bolt (43) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (44)	44. General note	44. Tighten head bolt (44) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	45. Torque head bolt (45) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	45. Tighten head bolt (45) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (46)	46. General note	46. Tighten head bolt (46) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	47. Torque head bolt (47) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	47. Tighten head bolt (47) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (48)	48. General note	48. Tighten head bolt (48) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	49. Torque head bolt (49) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	49. Tighten head bolt (49) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (50)	50. General note	50. Tighten head bolt (50) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	51. Torque head bolt (51) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	51. Tighten head bolt (51) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (52)	52. General note	52. Tighten head bolt (52) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	53. Torque head bolt (53) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	53. Tighten head bolt (53) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (54)	54. General note	54. Tighten head bolt (54) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	55. Torque head bolt (55) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	55. Tighten head bolt (55) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (56)	56. General note	56. Tighten head bolt (56) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	57. Torque head bolt (57) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	57. Tighten head bolt (57) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (58)	58. General note	58. Tighten head bolt (58) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	59. Torque head bolt (59) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	59. Tighten head bolt (59) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (60)	60. General note	60. Tighten head bolt (60) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	61. Torque head bolt (61) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	61. Tighten head bolt (61) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (62)	62. General note	62. Tighten head bolt (62) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	63. Torque head bolt (63) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	63. Tighten head bolt (63) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (64)	64. General note	64. Tighten head bolt (64) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	65. Torque head bolt (65) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	65. Tighten head bolt (65) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (66)	66. General note	66. Tighten head bolt (66) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	67. Torque head bolt (67) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	67. Tighten head bolt (67) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (68)	68. General note	68. Tighten head bolt (68) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	69. Torque head bolt (69) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	69. Tighten head bolt (69) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (70)	70. General note	70. Tighten head bolt (70) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	71. Torque head bolt (71) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	71. Tighten head bolt (71) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (72)	72. General note	72. Tighten head bolt (72) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	73. Torque head bolt (73) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	73. Tighten head bolt (73) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (74)	74. General note	74. Tighten head bolt (74) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	75. Torque head bolt (75) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	75. Tighten head bolt (75) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (76)	76. General note	76. Tighten head bolt (76) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	77. Torque head bolt (77) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	77. Tighten head bolt (77) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (78)	78. General note	78. Tighten head bolt (78) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	79. Torque head bolt (79) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	79. Tighten head bolt (79) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (80)	80. General note	80. Tighten head bolt (80) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	81. Torque head bolt (81) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	81. Tighten head bolt (81) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (82)	82. General note	82. Tighten head bolt (82) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	83. Torque head bolt (83) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	83. Tighten head bolt (83) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (84)	84. General note	84. Tighten head bolt (84) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	85. Torque head bolt (85) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	85. Tighten head bolt (85) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (86)	86. General note	86. Tighten head bolt (86) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	87. Torque head bolt (87) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	87. Tighten head bolt (87) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (88)	88. General note	88. Tighten head bolt (88) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	89. Torque head bolt (89) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	89. Tighten head bolt (89) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (90)	90. General note	90. Tighten head bolt (90) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	91. Torque head bolt (91) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	91. Tighten head bolt (91) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (92)	92. General note	92. Tighten head bolt (92) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	93. Torque head bolt (93) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	93. Tighten head bolt (93) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head bolt (94)	94. General note	94. Tighten head bolt (94) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	95. Torque head bolt (95) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	95. Tighten head bolt (95) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
Cylinder head gasket (96)	96. General note	96. Tighten head bolt (96) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.
	97. Torque head bolt (97) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) by the specified procedure.	97. Tighten head bolt (97) to 30 N·

Workshop Manual For Suzuki Sx4 2010

Chris Rogers (Writer on automotive engineering)



Workshop Manual For Suzuki Sx4 2010:

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