

MACHINE SHOP

The shop where machining operations are performed. Machining is a manufacturing process in which the raw material is processes by removing unwanted material with the help of machines. Different machine used in machine shop are:

1. Lathe machine
2. Shaper
3. Milling machine
4. Planning machine
5. Drilling machine
6. Grinding machine
7. Threading machine

LATHE

A lathe is a powered mechanical device in which the work is held and rotated against a suitable cutting tool for producing cylindrical forms in the metal, wood or any other machinable material.

TYPE OF LATHE

- a) Precision lathe
- b) Tool room lathe
- c) Capstan and turret lathe
- d) Automatic lathe
- e) Speed lathe
- f) Engine lathe
- g) Bench lathe
- h) Special purpose lathe

THE PRINCIPLE OF LATHE

1. **BED:** The IT is the base or foundation of lathe. It is casting made in one piece. It holds or support all other parts of lathe.
2. **HEAD STOCK:** It is a permanently fastened on the innerways at the left hand end of the bed. It supports spindle and driving arrangements. All lathe receive their power through head stock.
3. **TAILSTOCK:** It is the counter part of head stock of is situated at the right end of the bed. It is used for supporting the work when turning on centers or when a long component is to be held in a chuck.

Btech Basic Mechanical Engineering Workshop Manual

Ernest Pull

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Engineering Workshop Manual for Students, Apprentices, Fitters, Turners, and General Machinists ... Ernest Pull, 1946

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Who's who in the Midwest, 1990 A biographical dictionary of noteworthy men and women of the Central and Midwestern States *Engineering Workshop Manual* E. Pull, 1941 *Government Reports Announcements*, 1975

Engineering Workshop Manual E. Pull, 1990 **MECHANICAL WORKSHOP PRACTICE, Second Edition** JOHN, K. C., 2010-08-27 Designed for the core course on Workshop Practice offered to all first year diploma and degree level students of engineering this book presents clear and concise explanation of the basic principles of manufacturing processes and equips students with overall knowledge of engineering materials, tools and equipment commonly used in the engineering field. The book describes the general principles of different workshop processes such as primary and secondary shaping processes, metal joining methods, surface finishing and heat treatment. The workshop processes covered also include the hand working processes such as benchwork fitting, arc welding, sheet metal work, carpentry, blacksmithy and foundry. It also explains the importance of safety measures to be followed in workshop processes and details the procedure of writing the records of the practices. The tools and equipment used in each hand working process are enumerated before elaborating the process. Finally the book discusses the machining processes such as turning operations, the cutting tools and the tools used for measuring.

and marking and explains the working principle of Engine Lathe An appendix for advanced level practice and assessment of work has also been included New to This Edition A separate chapter on Plumbing as per the revised syllabus of Indian Universities Method for sketching isometric single line piping layout Neatly drawn illustrations and examples on Plumbing Key Features Follows the International Standard Organization ISO code of practice for drawings Includes a large number of illustrations to explain the methods and processes discussed Contains chapter end questions for viva voce test and exercises for making models **Who's Who in the Midwest, 1990-91**, 1990-10 **Engineering Workshop Manual ... Eighth Edition, Revised and Considerably Enlarged** Ernest PULL, 1941

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