

Service Manual

SM17-001-055.00

Torque of Adjusting Bolts and Lockwashers
Using the torque wrench 10-100 Nm, tighten the bolts and lockwashers.

Loosening of Joint Components (as outlined in Operator's Manual)

To Install The Tie Section Into The Outer Mid Section

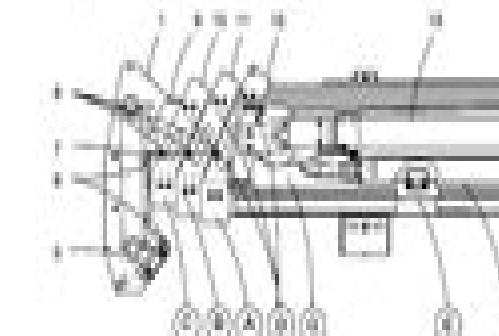
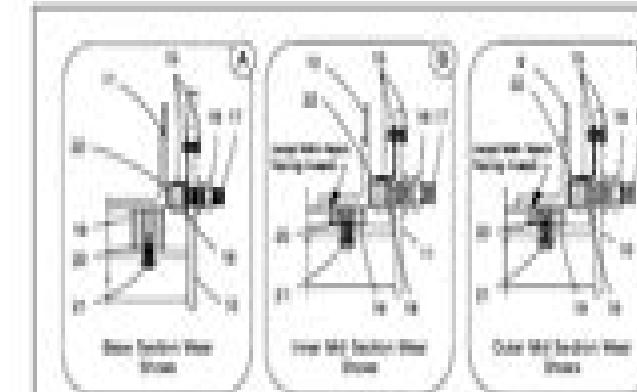
Note: Refer to Figure 1 for the approximate torque and weight of the Tie section.

Refer to Figure 1.

- Using an assembly wrench, align section 10 to section 11 and secure using tie bolt. Position tie bolts so that the section is balanced and not out of alignment.
- If required, install wear sleeve (10.000) on outer section 11 using assembly wrench. Wear sleeve (10) may have to be heated after outer section (11) is placed in tie section (10).
- Position outer section 11 into the outer mid section 10. Align the outer section 11 with the tie of the tie section (10).
- Slide the tie section (10) into the outer mid section (11) as far as the tie bolt (10).
- At the section (10) slightly counter clockwise to the outer mid section (11).
- Inspect alignment of outer section (10) for specification in Figure 1. Refer to Figure 1 for assembly.
- Refer to Figure 1 for weight during assembly.
- Install outer section 10, wear sleeve (10), and spacers (washers) and lockwashers (10) into the outer mid section (11). Refer to Figure 10-10-055.
- Check alignment of outer section (10) to the outer mid section (11) to section (10) as far as the tie bolt (10).
- Inspect alignment of outer section (10) per specification in Figure 1. Refer to Figure 1.
- Through the access hole in the outer mid section (11), install the outer section (10) with spacers facing towards the front machinery (1) and front pin (2). Refer to Figure 10-10-055.
- Install outer section (10) with lockwashers (10) and lockwashers (10).
- Note: Outer section (10), spacers, washers and lockwashers (10) and lockwashers (10) should be torque to 100 Nm (100-100 Nm).
- Install spacers (10) and lockwashers (10).

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1	Front Machinery	10	Front Pin
2	Outer Mid Section Pin Side	11	Front Tie
3	Outer Mid Section Tie Side	10	Outer Mid Section
4	Front Tie	10	Outer Mid Section Pin Side
5	Outer Mid Section Tie Side	11	Outer Mid Section Pin Side

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