

INSTALLING THE TIMING BELT AND SPROCKETS

1. Install:

- Drive sprocket
- Driven sprocket



Driven sprocket bolt

38 Nm (3.8 m·kgf, 28 ft·lb)



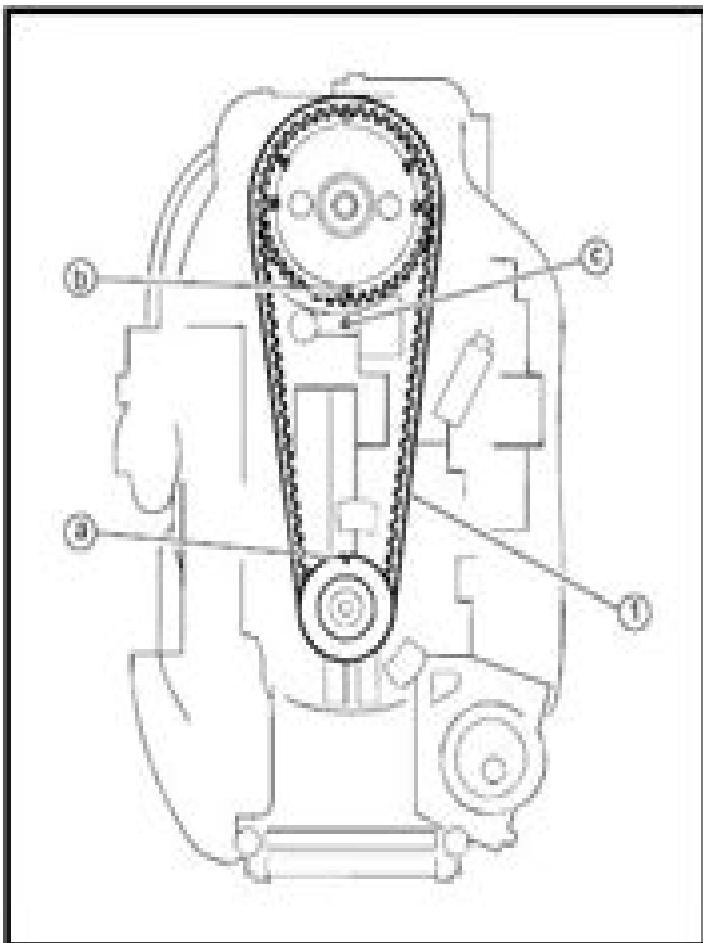
Flywheel magnet assembly holder
YB-06139/90890-06522

2. Install

- Timing belt

Installing steps

- (1) Align mark hole ③ of the drive sprocket with engine centerline.
- (2) Align "△" mark ⑥ on the driven sprocket with a "△" ⑤ on the cylinder head.
- (3) Install the timing belt ①.
- (4) Turn the crankshaft clockwise two times and make sure the drive sprocket and driven sprocket are correctly aligned with the marks.



70 Yamaha Outboard Timing Adjustment

Shasha Hu

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