

Spanish Grammar

THE ALPHABET

Fig. 27. Bottoms of the Senonian algaebottom.

a	a	j	janta	r	anna
b	bua	k	kua	s	busa
c	ca	l	cala	t	cu
d	da	m	dama	n	du
e	ea	o	eo	v	eva
f	fa	h	fa	w	fuwa diabla
g	ga	x	ga	n	guana
h	ha	p	pa	y	hya
i	i	q	qa	j	jia

CARDINALS

0	corro	11	trave	22	ventanillo
1	señal	12	alcega	30	trayectoria
2	aliso	13	través	31	trayectoria y
3	traza	14	cañaveral	32	trayectoria y
4	cuadro	15	quintal	40	cuadrante
5	zincos	16	aliciococote	50	cuadrante
6	seña	17	aliciococote	60	señal
7	seña	18	aliciococote	70	señal
8	oculto	19	aliciococote	80	señal
9	señal	20	señal	90	señal
10	señal	21	señal	100	señal

ORDINALS

1st	primaries
2nd	secondaries
3rd	tertiaries
4th	quaternaries
5th	quintaries
6th	sextaries
7th	septenaries
8th	octaries
9th	nonaries
10th	decaries

NOTE: For cardinal, **uno** changes to **un** before masculine nouns and to **una** before feminine nouns; ordinals agree in gender and number with their nouns; **primo** and **terzo** are used before masculine singular nouns.

RULES OF STRESS

- When a word is vocal or the components *a* or *o* have stress on the next-to-last syllable and are called *palabras graves*: *ca-bi-lar* (to shave), *a-gua* (water) (French), *a-lu-mi-ni* (Ally)
- Words ending in a component other than *a* or *o* have stress on the last syllable and are called *palabras agudas*: *dic-tar* (to dictate), *re-pa-ral* (Spanish), *fr-fr-ri-ol* (Chippewas)
- When a word does not conform to either of the previously mentioned rules, a written accent indicates where the stress falls: *ca-bi* (to cough), *re-pa* (to rest), *a-gua* (water) (French); words with stress on the third from the last syllable are called *palabras esdrújulas*
- A written accent is also used to distinguish between two words with the same spelling but different meaning, such as *de* (from) and *de* (you) and *con* (together) and *con* (with)

SYLLABIFICATION

- A single vowel sound, with or without accompanying consonants, makes up a syllable.
 - Diphthongs and triphthongs blend to make a single vowel sound and cannot be divided.
 - A diphthong combines a strong vowel (a, o, u) and a weak vowel (i, u, e). **ai**-re (air), **ea**-th-er (student), two weak vowels can also form a diphthong: **ch**-ild (city), **oi**-de (noise).
- A triphthong consists of a strong vowel between two weak ones: **ea**-th-er (you remember).
- Two strong vowels do not form a diphthong and are separated into two syllables: **ea**-th-er (city), **oi**-de (noise).
- A written accent on a weak vowel breaks a diphthong, separating it into two syllables: **ai**-re (city), **oi**-de (noise).
- A single consonant forms a syllable with the vowel (or a single vowel sound in the case of a diphthong or triphthong) that follows it: **ea**-th-er (city), **oi**-de (noise).
- The digraphs **ch**, **th**, and **er** represent a single sound and cannot be separated: **ea**-th-er (city), **oi**-de (noise), **ea**-th-er (noise).
- When two consonants come between two vowels, the first consonant goes with the preceding vowel and the second consonant goes with the following vowel: **ea**-th-er (city), **oi**-de (noise).
- Exception: When **h**, **c**, **d**, **f**, **g**, **p**, or **t** is followed by **i** or **e**, both consonants go with the following vowel: **ea**-th-er (city), **oi**-de (noise).
- When two consonants come between two vowels, the first two preceding vowels and the third consonant go with the following vowel: **ea**-th-er (city), **oi**-de (noise).
- Exception: When **h**, **c**, **d**, **f**, **g**, **p**, or **t** is followed by **i** or **e**, only the first consonant goes with the preceding vowel; the last two consonants go with the following vowel: **ea**-th-er (city), **oi**-de (noise).

CAPITALIZATION

- Capitalism in Spanish:
 - The first word in a sentence: **Voy mañana.** (I am going tomorrow.)
 - Proper nouns, such as names of countries, people, continents, and geographic features: **Estados Unidos, María, Europa, Everest**
 - The first word of a title (and proper nouns, if any): **Cien años de soledad** (One Hundred Years of Solitude)
- Abbreviated personal titles: **Sra. Ramos, Dr. Gómez**
- Do not capitalize in Spanish:
 - Names of days: **domingo** (Sunday)
 - Names of religious or religious affiliation: **irlandés** (Irish), **católico** (Catholic)
 - Names of languages: **español** (Spanish), **ruso** (Russian)
 - Days of the week and months of the year: **lunes, el día de mayo** (Monday, May 2)
 - Secular (not imperial) titles: **señor** **Columbo**, **señorita** **Villanueva**

ARTICLES

DEFINITE ARTICLES

Definite articles indicate a specific person, place, or thing; the Spanish definite articles *el*, *la*, *los*, and *las* (which translate to *the* in English) are used with:

- Infinitives and *as + nouns*, especially at the beginning of a sentence: *El estudiante **as** bueno.* (Studying is good.)
- *Nouns* in a sentence: *Pongo el libro, el cuaderno y el **cuaderno** sobre la mesa.* (I put the book, notebook, and pen on the table.)
- Certain nouns such as *ciudad* (city) and *escuela* (school), where English often omits the article: *¿Van a la ciudad?* (Are they going to city?) *Ellos van a la escuela.* (She is going to school.)
- Abstract concepts: *La bondad es una virtud.* (Kindness is a virtue.)
- Nouns of weight or measure: *Las cosas buenas son abundantes.* (The good things are plentiful.)
- Titles when used with a name: *La Dra. García Samá.* (Dr. Garcia used with a name)

NOUNS

Case for: [Argument for marriage as a sacrament](#) and [argument for marriage as a civil contract](#)

CONCLUSION

- Most nouns ending in -a and nouns denoting males are masculine: *el libro* (the book), *el hombre* (the man)
- Exceptions: *La mano* (the hand) and abbreviated words such as *la mano* (the motorcycle, short for *la motocicleta*), *la foto* (the photo, short for *la fotografía*), and *la abito* (the discotheque, short for *la discoteca*) are feminine
- Most nouns ending in -o and nouns denoting females are feminine: *la mesa* (the table), *la mujer* (the woman)
- Exceptions: Words of Greek origin ending in -ma, -pa, and -ta such as *el programa* (the program), *el mapa* (the map), and *el planeta* (the planet) are masculine
- Nouns ending in -ista, -dad, -tud, -ad, and -noria are feminine: *la estudiante* (the student), *la ciudad* (the city), *la libertad* (the freedom), *la juventud* (the youth), *la medicina* (the medicine)
- Some nouns have the same form for both genders: *el artista* (the artist), *el/la pianista* (the pianist), *el/la cliente* (the client)

- Days of the week, to indicate when something occurs, where English uses "on": *Vamos al cine el sábado.* ('We are going to the movies on Saturday.')
- Parts of the body or articles of clothing, especially with reflexive verbs: *Me pongo el abrigo.* (I put on my coat.)
- Months, days of the week, and seasons: *En Florida, el Ecuador, en América del Sur.*
- Proper nouns modified by an adjective: *el preguero* (the jungle monkey)

INDEFINITE ARTICLES

Indefinite articles *un, una*, and *unas* in English indicate a nonspecific person, place, or thing; the Spanish indefinite articles *un, una, unos*, and *unas* are:

- Used in the same way as in English and normally comes before the noun
- Not used in certain situations, such as after *ser* (to be) when the noun following *ser* is not modified. **You say professors.** (I am a teacher.) **Not You say *una* buena profesora.** (I am a good teacher.)

NUMBER

- To make a noun plural:
 - Add **-s** to a noun ending in a vowel: **library** (book) → **libraries** (books), **parents** (door) → **parents** (doors).
 - Add **-es** to a noun ending in a consonant: **wall** (wall) → **walls** (walls), **professor** (teacher) → **professors** (teachers).
- Change a to e and add **-es** to a noun ending in -a: **happy** (person) → **happies** (person), **best** (thing) → **bests** (thing).

ADVERBS

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Adjective	Form	Form	Adverb	Form
exact	exactly	exactly	exactly	exactly
shallow	shallowly	shallowly	shallowly	shallowly
hale	happily	happily	happily	happily
common	commonly	commonly	commonly	commonly

NOTE: A written accent is maintained in the *-masse* form of an adjective. Adjective compounds are not formed with *-masse*.

shil (Shady's)	syper (Sympetery's)	shil (Shady's)	shil (Shady's)	shil (Shady's)
shil (Shady's)	shil (Shady's)	shil (Shady's)	shil (Shady's)	shil (Shady's)
shil (Shady's)	shil (Shady's)	shil (Shady's)	shil (Shady's)	shil (Shady's)
shil (Shady's)	shil (Shady's)	shil (Shady's)	shil (Shady's)	shil (Shady's)

- Adverbs are placed before the adjectives they modify, but usually after the verb. *La profesora es muy simpática.* (The teacher is very nice.) *El libro es interesante.* (The book is interesting.)
 In a series of adjectives, the feminine form is used for all adverbs that -mente is placed only on the last one: *Elena habla lenta, clara y correctamente.* (Elena speaks slowly, clearly, and correctly.)

Spanish Language Guides

Living Languages



Spanish Language Guides:

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web for flanges with 12 or more bolts 1 st round 20 percent of final torque 2 nd round 40 percent of final torque 3 rd round 80 percent of final torque 4 th round 100 percent of final torque final round clockwise or counter clockwise around the flange please take note the above bolt tightening sequences are the most

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web jan 27 2021 the gasket type and arrangement of the flange connection are both critical to choosing which tightening sequence an assembler can use this article which is intended for supervisors engineers or anyone else who oversees bolted flange assembly or maintenance will discuss different torque sequences

flange bolt torque sequence and torque table a complete bolt - Oct 16 2023

web number of bolt stud bolt tightening sequence to follow 4 bolt flange 1 3 2 4 8 bolt flange 1 5 3 7 2 6 4 8 12 bolt flange 1 7 4 10 2 8 5 11 3 9 6 12 16 bolt flange 1 9 5 13 3 11 7 15 2 10 6 14 4 12 8 16 20 bolt flange 1 11 6 16 3 13 8 18 5 15 10 20 2 12 7 17 4 14 9 19 24 bolt flange

bolt tightening sequence albion valves - Feb 08 2023

web ensure the bolt lengths allow for a minimum of 2 3 threads protruding beyond the top of the nut when tightened bolts

must be tightened according to the below sequence options assemble bolts hand tight maximum 30 of final tightening torque as per below cross pattern sequences

tightening sequence inertech - Jul 13 2023

web step 1 liberally lubricate all load bearing surfaces including threads and flat washers then install and finger tighten all fasteners number the bolts flange according to the bolt torque sequence step 2 set the torque wrench to 1/3 of the target torque value and tighten in an order bolts 1 2 3 4 until all have been tightened

hytorc flange pattern calculator - Apr 10 2023

web welcome to this interactive flange bolting calculator from hytorc the program computes recommended torque values bolting patterns tool selection and pump pressure settings for standard asme b16.5 and api 6a flanges under normal assembly conditions

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web tightening sequence the first pass lightly tighten the first bolt then move directly across or 180 degrees for the second bolt then move 1/4 turn around the circle or 90 degrees for the third bolt and directly across for the fourth continue this sequence until all bolts are tightened when tightening a four bolt flange use a criss cross

bolt tightening sequence why it matters energpac blog - Nov 05 2022

web dec 17 2020 bolt tightening sequence why it matters to complete a flange joint securely it is essential to control the stress variation in the flange joint components in the case of the gasket this needs to be compressed evenly across the flange face if you were to tighten adjacent bolts when those opposite remain loose the result will be

bolt tightening procedure piping designer - Jun 12 2023

web jan 10 2016 twelve bolt tightening sequence sequential order 1 2 3 4 5 6 7 8 9 10 11 12 rotation order 1 5 9 3 7 11 2 6 10 4 8 12 sixteen bolt tightening sequence sequential order 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 rotation order 1 9 5 13 3 11 7 15 2 10 6 14 4 12 8 16 twenty bolt tightening sequence

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