

Powerhead Disassembly

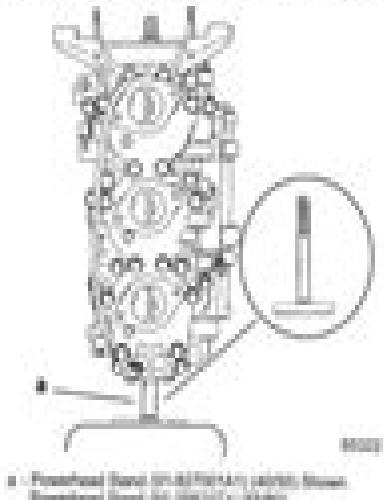
Removing Engine Components

NOTE: Refer to appropriate sections in service manual for removal of individual fuel and electrical sub-assemblies from powerhead.

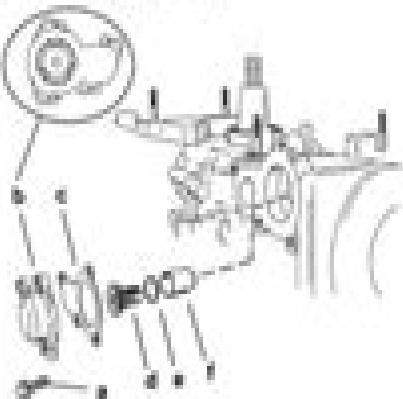
Component/Assembly	Section
Oil	14
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NOTE: All coolant and electrical components can be removed and installed as an assembly.

1. Place powerhead in repair stand or on bench.

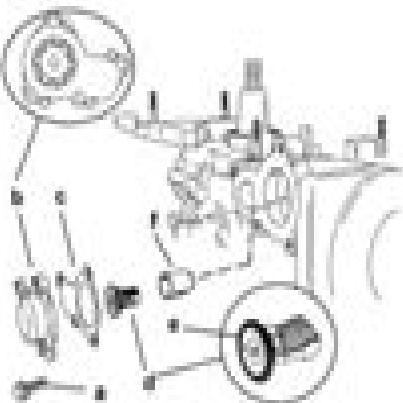


THERMOSTAT ASSEMBLY



SN 00002162 & Below

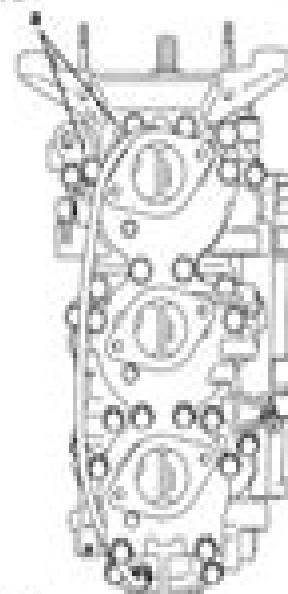
- 1 - Base
- 2 - Thermostat Gasket
- 3 - Thermostat Cover Base
- 4 - Thermostat
- 5 - Base
- 6 - Gasket



SN 00002163 & Up

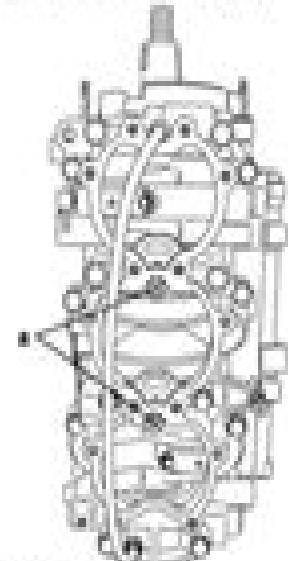
- 1 - Base
- 2 - Thermostat Cover
- 3 - Thermostat Cover Base
- 4 - Thermostat
- 5 - Base
- 6 - Gasket

2. Remove intake manifold and head block manifold.



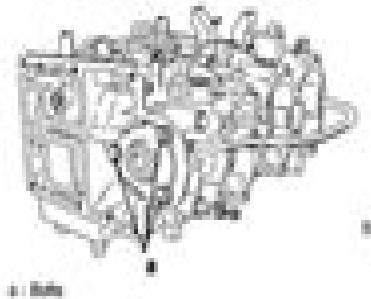
1 - Bolts (74)

3. Remove check valves and bodies.



1 - Bolts

4. Place engine on work bench and remove end cap bolts.



1 - Bolts

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Hussin A.Rothana

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