



Fig. 185: Front Oil Seal

Courtesy of GENERAL MOTORS COMPANY

17. Install the front engine cover. Refer to [Engine, Front Cover Replacement](#).
18. Install the transfer case. Refer to [Transfer Case Replacement](#).
19. Install the drive shaft and front suspension frame front crossmember. Refer to [Drivetrain and Front Suspension Frame Replacement](#).
20. Remove the engine support fixture. Refer to [Engine Support Fixture](#).
21. Refill the engine oil and install a NEW oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).

## OIL PAN REPLACEMENT (FWD)

## Removal Procedure

1. Drain the engine oil and remove the oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).
2. Support the engine. Refer to [Engine Support Fixture](#).
3. Remove the drive shaft and front suspension frame front crossmember. Refer to [Drivetrain and Front Suspension Frame Replacement](#).

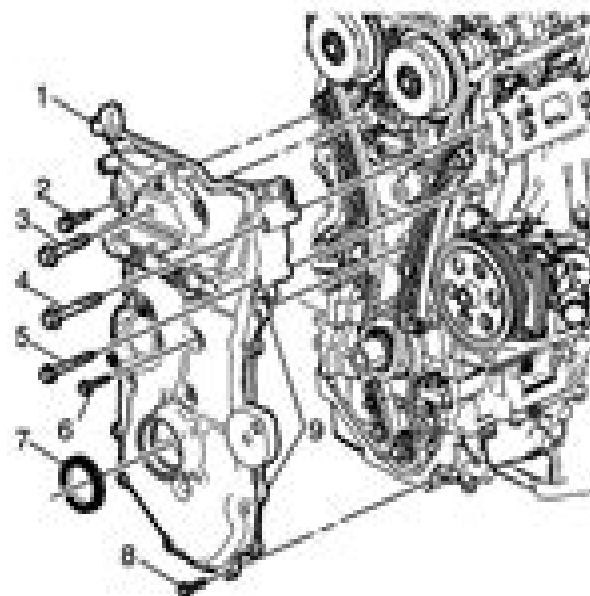


Fig. 186: Front Oil Seal

Courtesy of GENERAL MOTORS COMPANY

4. Remove the front engine cover (1). Refer to [Engine, Front Cover Replacement](#).
5. Remove the front exhaust pipe. Refer to [Exhaust, Front Pipe Replacement \(LTG\)](#).

# Manual Repair Diagram

**United States. War Department**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the 'United States. War Department' text.

## Manual Repair Diagram:

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