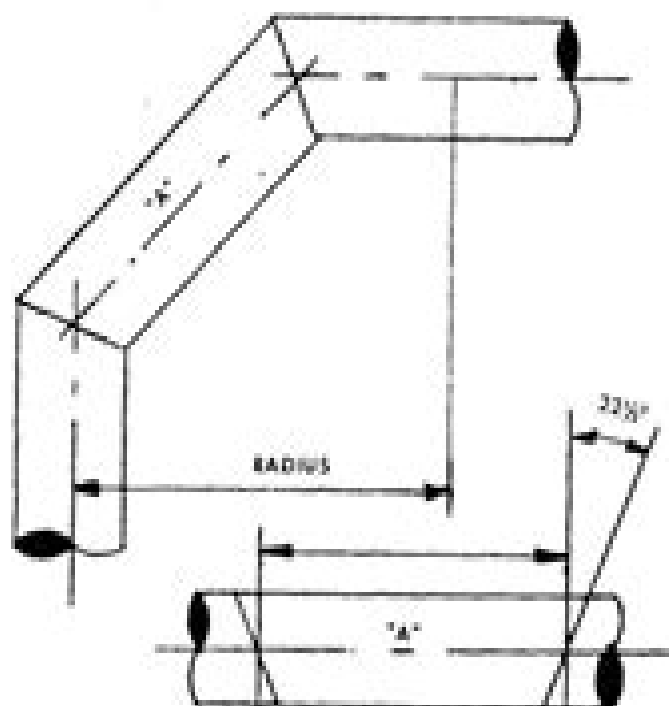


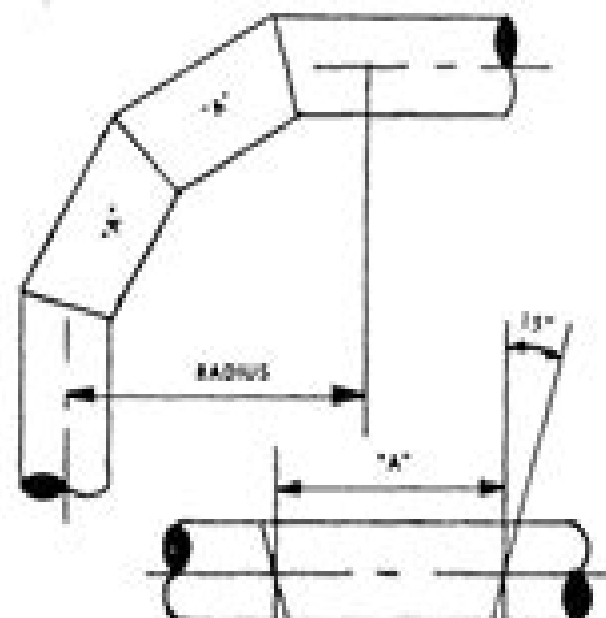
THREE PIECE 90° TURN
TWO 45° TURNS EQUALS 22½° CUTS



LENGTH "A" EQUALS RADIUS X .414 X 2

RADIUS (Inches)	LENGTH "A" (Inches)
12 "	9 11/16 "
18	14 1/4 "
24	19 1/2 "
30	24 3/4 "
36	29 1/2 "
42	34 1/2 "
48	39 1/2 "

FOUR PIECE 90° TURN
THREE 30° TURNS W/15° CUTS



LENGTH "A" EQUALS RADIUS X .3479 X 2

RADIUS (Inches)	LENGTH "A" (Inches)
24 "	12 1/4 "
30	16 1/8 "
36	19 1/4 "
42	22 1/2 "
48	25 1/2 "
60	32 1/2 "
72	38 1/4 "
84	45
96	51 1/4 "

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