

HYDRAULIC CONTROL VALVE (1 PIECE CASTING) (ADVANCED CONTROL SYSTEM) (ACS) (CONT'D)

Removal And Installation (Cont'd)

Figure 20-43-3

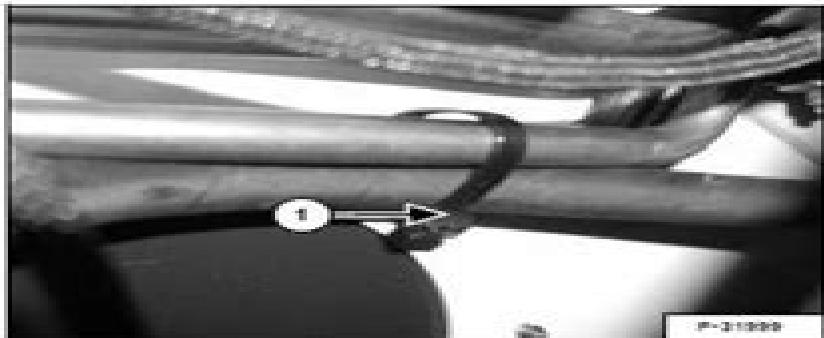


Mark all tubelines and hoses for correct installation.

The fixed end main valve hose (Item 1) [Figure 20-43-3] is connected to a fixed end fitting on the control valve. The hose is routed to the back upright where the hose is connected to a tee fitting that feeds the base end of both lift cylinders. The hose must be removed at the back tee fitting, located in the right side upright.

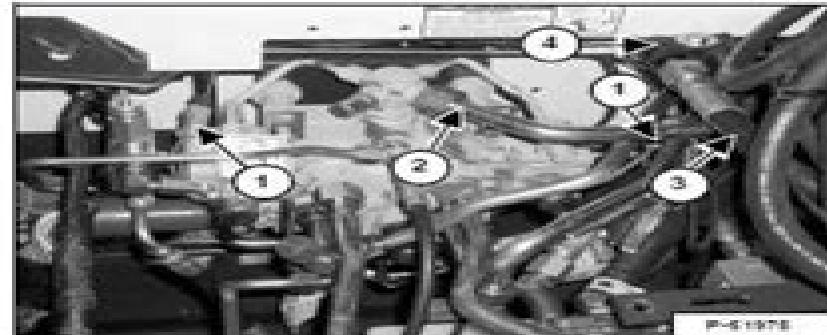
NOTE: Remember the hose routing for ease of control valve installation.

Figure 20-43-4



Remove the tie-strap (Item 1) [Figure 20-43-4] from the fixed end main valve hose.

Figure 20-43-5

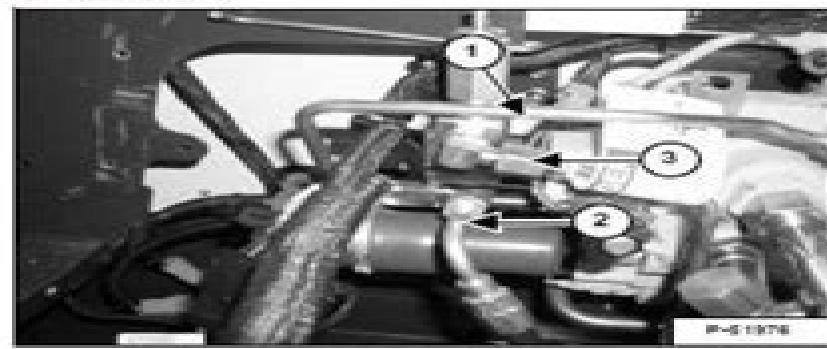


Mark and disconnect the two auxiliary electric solenoid connectors (Item 1) [Figure 20-43-5] for correct installation.

Remove the outlet tubeline (Item 2) [Figure 20-43-5] from the control valve to the hydraulic oil cooler.

Disconnect and cap the supply hose (Item 3) and the supply hose clamp (Item 4) [Figure 20-43-5].

Figure 20-43-6



Disconnect and cap the tubeline (Item 1) [Figure 20-43-6] from the lift arm bypass valve to the control valve.

Disconnect and cap the hose (Item 2) [Figure 20-43-6] from the lift arm bypass valve to the drive motor case drain.

Remove the lift arm bypass tubeline (Item 3) [Figure 20-43-6] from the control valve drain.

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