Home   Modeling   Simulation   Offline   Online   Add-Ins   Screen Maker

Synchronize to Station   Synchronize to VC   Backup   Events   RAPID Editor   Inputs/Outputs   System Builder   Rapid Tasks   Restart   Shutdown   New Module   Load Module   Load Program   Set Task Frames   System Configuration   Configuration Editor   Load Parameters   Save System Parameters   Virtual FlexPendant   Run Mode   Control Panel

Synchronize   Controller Tools   RAPID   Configuration   Virtual Controller

Offline

...DemoDebug_PackAGo*
IRB660_EventDemo on ...
Configuration
Event Log
I/O System
RAPID
T_ROB1 (Program...
Program Modu...
modPallet...
ins
nan
Pick
Place
System Modul...

PalletDemoDebug:View1

IRB660_EventDemo: T_ROB1/modPallet...

```
38  PROC Init()
39      SetDO doEmptyPallet,0;
40      SetDO doGrip,0;
41      WaitTime 0.5;
42      nXoffset:=0;
43      nYoffset:=0;
44      nZoffset:=0;
45      nPalletCount:=0;
46      strNumProd:= NumToStr(n
47  ENDPROC
48  PROC Pick()
49      MoveJ pPick_10,v1000,fi
50      WaitDI diSackInPos,1;
51      MoveL pPick_20,v1000,z1
52      MoveL pPick_30,v200,fin
53      SetDO doGrip,1;
54      WaitDI diGripPickPos,1;
55      MoveL pPick_40,v1000,z1
56  ENDPROC
57
58  !****************************
59  !*** My Pallet Procedure **
60  !****************************
61  PROC Place()
```

IRB660_EventDemo signals

Select System:
IRB660_EventDemo

Filter
Door: Edit Lists...

Board: I/O Range:
ABB   0-15

Inputs

diGripHomePos   diGripPickPos
diSackInPos

Outputs

doEmptyPallet   doGrip

Output   Find Results   RAPID Watch Offline

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Proceedings of the 2023 3rd International Conference on Modern Educational Technology and Social Sciences (ICMETSS 2023) Youbin Chen,Intakhab Alam Khan,Chaoqun Shen,Deepanjali Mishra,2023-10-13 This is an open access book 2023 3rd International Conference on Modern Educational Technology and Social Sciences ICMETSS 2023 was held on August 25 27 2023 in Kuala Lumpur Malaysia Modern educational technology refers to the theory and practice of using modern educational theory and modern information technology to achieve teaching optimization through the design development utilization management and evaluation of teaching and learning processes and resources Education and social science are the relationship between restriction and promotion The relationship between education and social development in short because of the development of social productive forces the progress of science and technology and the content methods and organizational forms of ancient education cannot meet the needs of the emerging bourgeoisie In the new form of social development people s knowledge ability has increasingly become the decisive factor in the development of modern productive forces Education has become an important investment sector in the development of intellectual resources Education investment is the most beneficial investment It transforms the potential productivity of science and technology into real productivity Finally we must return to education and form lifelong education ICMETSS 2023 will focus on the development of modern educational technology and social science explore the relationship between them and promote their development **International Joint Conference 15th International Conference on Computational Intelligence in Security for Information Systems (CISIS 2022) 13th International Conference on EUropean Transnational Education (ICEUTE 2022)** Pablo García Bringas,Hilde Pérez García,Francisco Javier Martínez de Pisón,José Ramón Villar Flecha,Alicia Troncoso Lora,Enrique A. de la Cal,Álvaro Herrero,Francisco Martínez Álvarez,Giuseppe Psaila,Héctor Quintián,Emilio Corchado,2022-11-04 This book of Lecture Notes in Networks and Systems contains accepted papers presented at the 15th International Conference on Computational Intelligence in Security for Information Systems CISIS

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