

4. Prior to moving on to the next step, study the position of the these parts on the following diagram.

a.) the Bolt Lock Spring (B42) has a "kinked / bent arm" on the RIGHT side of the hammer and must be positioned underneath the Magazine Latch Pivot & Ejector Pin (B35) located near the top of the trigger guard.

b.) the two Hammer Bushings (B43) are identical and are placed on each side of the hammer.



REMOVING THE TRIGGER ASSEMBLY

**ONLY ATTEMPT THIS IF YOU ARE REPLACING THE TRIGGER OR IF PARTS ARE IN NEED OF REPAIR.
IF IT AINT BROKE - DON'T FIX IT**

CAUTION: If you choose to remove the trigger you may spend a great deal of time trying to reinstall it OR face the possibility of having to bring your bag of parts and trigger group to a qualified gunsmith.

1. Using the correct size punch (or nail) Drift the Trigger Pivot Pin (B21) out of the Trigger Guard but **LEAVE THE PUNCH INSIDE TO HOLD THE TRIGGER GROUP TOGETHER.**
2. Place your index finger across to cover the top of the Trigger Guard while removing the punch so that the Sear Spring (B24) does not fly out.
3. Lift out the Trigger Group that consist of the Trigger (B20), Sear Spring (B24), Sear (B23), and Disconnecter (B25).



4. Remove the Trigger Plunger (B39) and Trigger Return Spring (B40). If necessary, drift out the Disconnecter Pivot Pin (KE-28)

Best Ar 15 Armorer Manual

Yijin Wang



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