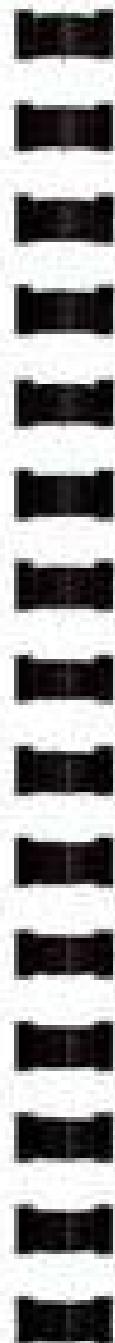


- Prior to moving on to the next step, study the position of the these parts on the following diagram.
 - the Bolt Lock Spring (B42) has a "kinked / bent arm" on the R/H/S/T side of the hammer and must be positioned underneath the Magazine Latch Pivot & Ejector Pin (B36) located near the top of the trigger guard.
 - the two Hammer Bushings (B43) are identical and are placed on each side of the hammer.



REMOVING THE TRIGGER ASSEMBLY

ONLY ATTEMPT THIS IF YOU ARE REPLACING THE TRIGGER OR IF PARTS ARE IN NEED OF REPAIR.
IF IT AINT BROKE - DON'T FIX IT

CAUTION: If you chose to remove the trigger you may spend a great deal of time trying to re-installing it OR face the possibility of having to bring your bag of parts and trigger group to a qualified gunsmith.

- Using the correct size punch (or nail) Drill the Trigger Pin (B21) out of the Trigger Guard but **LEAVE THE PUNCH INSIDE TO HOLD THE TRIGGER GROUP TOGETHER**.
- Place your index finger across to cover the top of the Trigger Guard while removing the punch so that the Gear Spring (B24) does not fly out.
- Lift out the Trigger Group that consist of the Trigger (B21), Gear Spring (B24), Gear (B23), and Disconnector (B25).



- Remove the Trigger Plunger (B37) and Trigger Return Spring (B40). If necessary, drift out the Disconnector Pivot Pin (B25).

Best Ar 15 Armorer Manual

Yijin Wang

Best Ar 15 Armorer Manual:

Armorer's Manual AR15/M16/M4 Family of Weapons Christopher Bartocci,2017-01-27 This armorer's manual covers nomenclature general usage cycle of operations field stripping complete detailed disassembly reassembly troubleshooting and maintenance of the AR15 M16 M4 series of weapons This manual is intended for law enforcement and military end users covering maintenance of combat rifles This manual is not specific to any type of manufacturer but the entire family of weapons This manual also includes proper gauging for depo level maintenance This is manual is written by Chris Bartocci author of Black Rifle II and armorer instructor Printed in color Gunsmithing the AR-15 Patrick Sweeney,2016 Round out the AR 15 section of your bookshelf with Gunsmithing the AR 15 The Bench Manual the only step by step AR 15 armorer's manual available that helps you remove replace maintain and upgrade every single part on your rifle A Manual of Etymology Anne C. Webb,1879 Gung-ho ,1987 The Journal of the Armed Forces ,1872 The United States Army and Navy Journal and Gazette of the Regular and Volunteer Forces ,1890 The United States Catalog Mary Burnham,Carol Hurd,1928 Army-Navy-Air Force Register and Defense Times ,1905 The Christian Union Henry Ward Beecher,1883 The Christian Union ,1884 Outlook Alfred Emanuel Smith,Francis Walton,1888 **Shooting and Fishing** ,1901 Army and Navy Register ,1917 Portland Transcript ,1863 **AR-15 Rifle Builder's Manual** Rob Reaser,2016 If you want to build your own AR 15 style rifle this is the book you need The AR 15 Rifle Builder's Manual is the fully illustrated step by step guide to building the AR 15 style rifle No procedure is left out or glossed over The primary AR 15 groups upper receiver assembly lower receiver assembly and bolt carrier group are broken down into their component assemblies to provide every detail in the AR 15 assembly process This book is not only the authoritative guide to building an AR 15 rifle it is an invaluable resource for anyone looking to upgrade or modify their existing AR Key concepts such as headspacing trigger function troubleshooting and cycle of operation are also covered TOPICS INCLUDE Lower receiver group components tools and assemblyHow an AR trigger worksHeadspace an AR 15Bolt carrier group assemblyUpper receiver group components tools and assemblyFunction check proceduresBasic AR 15 operationService and lubricationTroubleshootingYou won't find a more detailed AR 15 assembly manual anywhere Designed specifically for e reader platforms this manual offers reader friendly navigation between the Table of Contents and all subsections Take it to your workbench or the range M4 Carbine, M16A2 W/E Desert Staff,Us Government,2000-01-01 This US issue manual is a truly hands on and is the only M4 AR15 book you will ever need Filled with how to photos and complimented by detailedtext it covers every part right down to the smallest pin A few of the topics covered are Disassembly Assembly Maintenance Troubleshooting Tools Required Inspection and much more If you want to understand how the rifle works and how to keep it working this book is an absolute must **AR-15 Making Made Easy** Tom Vähälä,2025-08-20 AR 15 Making Made Easy A Beginner's Manual to Rifle Producing Customization plus Maintenance Components to Perform Confidently Use It

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