



(-) Replacing servomotor for exhaust-flow control valve

- Remove screws (1).
- Release servomotor (2) from holder (3).
- Detach actuating cable (4) and return cable (5) from pulley (6).
- Replace the servomotor (2).
- Attach actuating cable (4) and return cable (5) in pulley (6).
- Insert servomotor (2) into the holder (3).
- Install screws (1).



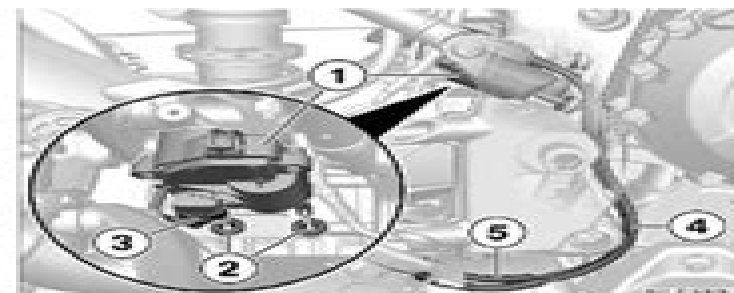
Tightening torques		
Servomotor for exhaust flap to Bowden-cable counter support		
Screw for plastic, TSS x 15	2 Nm	

(-) Installing servomotor of exhaust-flow control valve

- Lubricate rubber grommets (2).

Installation tool		
Silicone spray	83 19 2 208 609	

- Position servo motor (1) while inserting retention (4) and actuating cable (5).
- Route connector (3) and connect to servomotor (1).
- Fasten servomotor (1) in rubber grommets (2).



- Position holder (1) noting the anti-twist lock (arrow).
- Install bolt (2).

Tightening torques		
Servomotor holder for exhaust flap to frame		
M5 x 10	2 Nm	

- Align servomotor (3).
- Install bolt (4).



- Clip in actuator cable (1) in holder (2).

Bmw Motorcycles Manuals

John Witcomb



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BMW Motorcycles Workshop Manual R50 R50S R60 R69S Floyd Clymer, 2007-03 A faithful reproduction of the 1967 Floyd Clymer publication of the official factory BMW Bayerische Motoren Werke Workshop Manual for the R50 R50S R60 and R69S twin cylinder motorcycles It also includes the supplement issued by the factory for the USA versions R50US R60US and R69US There are exhaustive tables of technical data tolerances and fits and all of the expected data from a factory publication for the repair and overhaul of all major and minor mechanical and electrical components making it an invaluable resource for collectors and restorers of these classic BMW motorcycles There are 257 illustrations and each procedure is explained in a step by step method using an appropriate illustration The translation from German to English is at times a little quirky but the profuse illustrations make up for any difficulty in understanding what needs to be done True to the original this reproduction is published in four languages English German French and Spanish making this a universal publication and required reading for any owner Out of print and unavailable for many years this book is highly sought after on the secondary market and we are pleased to be able to offer this reproduction as a service to all BMW enthusiasts worldwide

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