



Designation: A513/A513M – 15

## Standard Specification for Electric-Resistance-Welded Carbon and Alloy Steel Mechanical Tubing<sup>1</sup>

This standard is based under the fixed designation A513/A513M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last approval. A superscript symbol (n) indicates an editorial change since the last revision or approval.

### 1. Scope<sup>2</sup>

1.1 This specification covers electric-resistance-welded carbon and alloy steel tubing for use as mechanical tubing.

1.2 This specification covers mechanical tubing made from hot- or cold-rolled steel.

1.3 This specification covers round, square, rectangular, and special shape tubing.

Type	Size Range (Round Tubing)
Electric-Resistance-Welded Tubing from Hot-Rolled Steel	outside diameter from 1/4 to 16 in. [6 to 406 mm] wall from 0.040 to 0.400 in. [1.03 to 10.16 mm]
Electric-Resistance-Welded Tubing from Cold-Rolled Steel	outside diameter from 1/4 to 12 in. [6 to 305 mm] wall from 0.032 to 0.134 in. [0.81 to 3.40 mm]

1.4 Optional supplementary requirements are provided and when desired, shall be so stated in the order.

1.5 The values stated in either SI units or inch-pound units are to be regarded separately as standard. Within the text the SI units are shown in brackets. The values stated in each system may not be exact equivalents; therefore each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard. The inch-pound units shall apply unless the “M” designation of this specification is specified in the order. In this specification hard or rationalized conversions apply to diameters, lengths and inside properties. Soft conversion applies to other SI measurements.

1.6 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

### 2. Referenced Documents

#### 2.1 ASTM Standards<sup>3</sup>

- A370 Test Methods and Definitions for Mechanical Testing of Steel Products
  - A700 Guide for Packaging, Marking, and Loading Methods for Steel Products for Shipment
  - A751 Test Methods, Practices, and Terminology for Chemical Analysis of Steel Products
  - A1008/A1008M Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
  - A1011/A1011M Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength
  - A1038/A1038M Specification for Steel, Sheet, Hot-Rolled, Carbon, Commercial, Structural, and High-Strength Low-Alloy, Produced by Twin-Roll Casting Process
  - A1040 Guide for Specifying Harmonized Standard Grade Compositions for Wrought Carbon, Low-Alloy, and Alloy Steels
  - E213 Practice for Ultrasonic Testing of Metal Pipe and Tubing
  - E273 Practice for Ultrasonic Testing of the Weld Zone of Welded Pipe and Tubing
  - E289 Practice for Eddy Current Examination of Steel Tubular Products Using Magnetic Saturation
  - E570 Practice for Flux Leakage Examination of Ferromagnetic Steel Tubular Products
- #### 2.2 ANSI Standard<sup>4</sup>
- H 46.1 Surface Texture
- #### 2.3 Military Standards<sup>5</sup>
- MIL-STD-129 Marking for Shipment and Storage

<sup>1</sup>This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee A01.04 on Carbon Steel Tubular Products.

<sup>2</sup>Current edition approved May 15, 2015. Published May 2015. Originally approved in 1963. Last previous edition approved in 2014 as A513/A513M – 14. DOI: 10.1520/A0513\_A513M-15.

<sup>3</sup>For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>4</sup>Available from American National Standards Institute (ANSI), 25 W. 42nd St., 10th Floor, New York, NY 10018, <http://www.ansi.org>.

<sup>5</sup>Available from Standardization Documents Order Desk, Bldg. 4 Section D, 700 Robison Ave., Philadelphia, PA 19111-5064, Attn: NPOSDS.

<sup>6</sup>A Summary of Changes section appears at the end of this standard.

# Astm A513

**Victor M. Corman**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the name bar.

## **Astm A513:**

**Worldwide Guide to Equivalent Irons and Steels** Fran Cverna, 2006-01-01 More than 30 000 listings are presented in this edition with increased coverage from major steel producing countries such as China India and Japan *Metals & Alloys in the Unified Numbering System*, 1999 Contains over 4 800 metals and alloys designations Metals and Alloys in the Unified Numbering System 8th Edition UNS provides a means of correlating many nationally used metal and alloy numbering systems currently administered by societies trade associations and those individual users and producers of metals and alloys

**Worldwide Guide to Equivalent Irons and Steels** Paul M. Unterweiser, Harold M. Cobb, 1987 **Recommended Practice for Glass Fiber Reinforced Concrete Panels**, 1993 *Hydraulics & Pneumatics*, 1984 The Jan 1956 issue includes Fluid power engineering index 1931 55 **Historical Industry Standards**, 1979 **Symposium on Materials Performance in Operating Nuclear Systems** Monroe Wechsler, William Howard Smith, 1973 **American International Law Cases: cover years 1969-1978** Francis Deák, 1992 **Worldwide Guide to Equivalent Irons and Steels** Thomas Balliett, ASM International, 1993 A guide to similar irons and steels with iron and steel alloys listed in one of 51 sections that cover eight major categories cast iron cast stainless steel steel casting alloy steel carbon steel high strength and structural steel wrought stainless steel and tool steel Within each section alloys are listed alphabetically by one of the names or grades commonly used in the US After each grade one or more UNS Unified Numbering System numbers is given as a designation and composition Within each alloy listing countries are listed alphabetically followed by individual specifications and designations Price to members 122 40 Annotation copyright by Book News Inc Portland OR **Purchasing FORECAST**, 1986 *Iron Age*, 1987 **Metalworking News**, 1987-10 **Supplement to the Official Journal of the European Communities**, 1993 **Architectural Materials for Construction** Harold J. Rosen, Tom Heineman, 1996 Organized in accordance with the CSI MASTER FORMAT this one stop guide provides specifications for all common major architectural building materials It makes it easier to fully investigate the details of conjoining assemblies and the pitfalls of new designs Color photos showcase some of the best recent examples of how materials are being Applied in architectural practice *Building Standards Index* Canadian Government Specifications Board, 1969 **Index and Directory of U.S. Industry Standards**, 1987 **Wire & Wire Products**, 1963 [Metallic Materials Specification Handbook](#) R. B. Ross, 1980 **Sweet's General Building & Renovation**, 2002 **Construction Materials for Architecture** Harold J. Rosen, 1992

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