



Designation: AS13/AS13M - 15

Standard Specification for Electric-Resistance-Welded Carbon and Alloy Steel Mechanical Tubing¹

This standard is issued under the fixed designation AS13/AS13M-15; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope²

- 1.1 This specification covers electric-resistance-welded carbon and alloy steel tubing, for use as mechanical tubing.
- 1.2 This specification covers mechanical tubing made from hot- or cold-rolled steel.
- 1.3 This specification covers round, square, rectangular, and special shape tubing.

Type	Size Range
Electric Resistance-Welded Tubing From Hot-Rolled Steel	Minimum diameter from 10 to 100 mm. 1.50 to 1000 mm. wall thickness from 0.3 to 10 mm. 1.50 to 10.00 mm. minimum diameter from 10 to 100 mm. 0.50 to 10.00 mm. wall thickness from 0.3 to 10 mm. 0.50 to 10.00 mm.
Electric Resistance-Welded Tubing From Cold-Rolled Steel	

- 1.4 Optional supplementary requirements are provided and when desired, shall be so stated in the order.

- 1.5 The values stated in either SI units or inch-pound units are to be regarded separately as standard. Within the text the SI units are shown in brackets. The values stated in each system may not be exact equivalents; therefore each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard. The inch-pound units shall apply unless the "B" designation of this specification is specified in the order. In this specification heat or rationalized conversions apply to diameters, lengths and tensile properties. Such conversion applies to other SI measurements.

- 1.6 This international standard was developed in accordance with internationally recognized principles on standardization established in the *Decision on Principles for the Development of International Standards, Codes and Guidelines issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee*.

¹ This specification is under the jurisdiction of ASTM Committee A201 on Steel, Sheet, Strip and Related Products as the direct representative of International Standardization Organization Standardization Committee on Carbon Steel Tubular Products.

Previous edition approved May 15, 2015. Published May 2015. Superseded by 1998. Last previous edition approved in 2004 as AS13/AS13M-14. Dated 10/02/2013_AS13/AS13M-15.

2. Referenced Documents

- 2.1 ASTM Standards³
 - ASTM Test Methods and Definitions for Mechanical Testing of Steel Products
 - A130 Guide for Packaging, Marking, and Loading Methods for Steel Products for Shipment
 - A753 Test Methods, Practices, and Terminology for Chemical Analysis of Steel Products
 - A106/A106M Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Heat-Treated, and Baking Hardenable
 - A108/A108M Specification for Steel, Sheet and Strip, Hot-Rolled; Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength
 - A109/A109M Specification for Steel, Sheet, Hot-Rolled, Carbon, Commercial, Structural, and High-Strength Low-Alloy, Produced by Twin-Roll Casting Process
 - A1140 Guide for Specifying Harmonized Standard Grade Compositions for Wrought Carbon, Low-Alloy, and Alloy Steels
 - E223 Practice for Ultrasonic Testing of Metal Pipe and Tubing
 - E223 Practice for Ultrasonic Testing of the Weld Zone of Welded Pipe and Tubing
 - E309 Practice for Hddy Current Examination of Steel Tubular Products Using Magnetic Saturation
 - E570 Practice for Flux Leakage Examination of Ferromagnetic Steel Tubular Products
- 2.2 ASME Standards⁴
 - B-48.1 Surface Texture
 - 2.3 MIL-STD-129 Marking for Shipment and Storage

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For annual book of ASTM Standards volumes, visit the website www.astm.org/standards.html.

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., New York, NY 10036, <http://www.ansi.org>.

⁴ Available from International Organization for Standardization (ISO), Case 31, 12, Avenue de la Paix, 75700 Paris, France, <http://www.iso.org>.

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Historical Industry Standards ,1979 **Symposium on Materials**

Performance in Operating Nuclear Systems Monroe Wechsler,William Howard Smith,1973 **American International**

Law Cases: cover years 1969-1978 Francis Deák,1992 **Worldwide Guide to Equivalent Irons and Steels** Thomas

Balliett,ASM International,1993 A guide to similar irons and steels with iron and steel alloys listed in one of 51 sections that cover eight major categories cast iron cast stainless steel steel casting alloy steel carbon steel high strength and structural steel wrought stainless steel and tool steel Within each section alloys are listed alphabetically by one of the names or grades commonly used in the US After each grade one or more UNS Unified Numbering System numbers is given as a designation and composition Within each alloy listing countries are listed alphabetically followed by individual specifications and designations Price to members 122 40 Annotation copyright by Book News Inc Portland OR **Purchasing FORECAST**

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Communities ,1993 **Architectural Materials for Construction** Harold J. Rosen,Tom Heineman,1996 Organized in accordance with the CSI MASTER FORMAT this one stop guide provides specifications for all common major architectural building materials It makes it easier to fully investigate the details of conjoining assemblies and the pitfalls of new designs Color photos showcase some of the best recent examples of how materials are being Applied in architectural practice

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