



DIMENSIONS
Standard Specimens

	Dimensions								Subsize Specimen	
	Plate-Type, 1½-in. (40-mm) Wide				Sheet-Type, ½- in. (12.5-mm) Wide					
	8-in. (200-mm) Gauge Length		2-in. (50-mm) Gauge Length		8-in. (200-mm) Gauge Length		2-in. (50-mm) Gauge Length			
	in.	mm	in.	mm	in.	mm	in.	mm		
W—Gauge length (Notes 1 and 2)	8.00 ± 0.01	200 ± 0.25	2.000 ± 0.005	50.0 ± 0.10	2.000 ± 0.005	50.0 ± 0.10	1.000 ± 0.003	25.0 ± 0.08		
W—Width (Notes 3, 5, and 6)	11.5 ± ½	292 ± 13	11.5 ± ½	292 ± 13	0.500 ± 0.010	12.5 ± 0.25	0.250 ± 0.002	6.25 ± 0.05		
T—Thickness (Note 7)					Thickness of Material					
R—Radius of fillet, mm (Note 8)	15	43	15	43	15	43	15	43		
L—Overall length, mm (Notes 2 and 8)	18	450	8	200	8	200	4	100		
A—Length of reduced section, mm (Note 9)	9	229	2½	60	2½	60	2½	60		
B—Length of grip section, mm (Note 9)	3	75	2	50	2	50	2	50		
C—Width of grip section, approxi- mate (Notes 4, 5, and 10)	2	50	2	50	½	25	½	25		

Note 1—For the 1½-in. (40-mm) wide specimens, punch marks for measuring elongation after fracture shall be made on the flat or on the edge of the specimen and within the reduced section. For the 8-in. (200-mm) gauge length specimens, a set of nine or more punch marks 1 in. (25 mm) apart, or one or more pairs of punch marks 8 in. (200 mm) apart may be used. For the 2-in. (50-mm) gauge length specimen, a set of three or more punch marks 1 in. (25 mm) apart, or one or more pairs of punch marks 2 in. (50 mm) apart may be used.

Note 2—For the 1½-in. (40-mm) wide specimens, punch marks for measuring the elongation after fracture shall be made on the flat or on the edge of the specimen and within the reduced section. Either a set of three or more punch marks 1 in. (25 mm) apart or one or more pairs of punch marks 2 in. (50 mm) apart may be used.

Note 3—For the four sizes of specimens, the ends of the reduced section shall not differ in width by more than 0.004, 0.009, 0.002, or 0.001 in. (0.10, 0.23, 0.05, or 0.025 mm), respectively. Also, there may be a gradual decrease in width from the ends to the center, but the width at either end shall not be more than 0.015 in., 0.035 in., 0.005 in., or 0.003 in., 0.040, 0.06, 0.10 or 0.08 mm, respectively, larger than the width at the center.

Note 4—For each specimen type, the radii of all fillets shall be equal to each other with a tolerance of 0.05 in. (1.25 mm), and the centers of curvature of the two fillets at a particular end shall be located across from each other (on a line perpendicular to the centerline) within a tolerance of 0.10 in. (2.5 mm).

Note 5—For each of the four sizes of specimens, narrower widths (W and C) may be used when necessary. In such cases, the width of the reduced section should be as large as the width of the material being tested permits; however, unless stated specifically, the requirements for elongation in a product specification shall not apply when these narrower specimens are used. If the width of the material is less than W, the sides may be parallel throughout the length of the specimen.

Note 6—The specimen may be modified by making the sides parallel throughout the length of the specimen, the width and tolerances being the same as those specified above. When necessary, a narrower specimen may be used, in which case the width should be as great as the width of the material being tested permits. If the width is 1½ in. (38 mm) or less, the sides may be parallel throughout the length of the specimen.

Note 7—The dimension T is the thickness of the test specimen as provided for in the applicable product specification. Minimum nominal thickness of 1 to 1½-in. (40-mm) wide specimens shall be ½ in. (3 mm), except as permitted by the product specification. Minimum nominal thickness of ½-in. (12.5-mm) and 1½-in. (40-mm) wide specimens shall be 1 in. (25 mm) and ½ in. (6 mm), respectively.

Note 8—To aid in obtaining axial loading during testing of ½-in. (12.5-mm) wide specimens, the overall length should be as large as the material will permit.

Note 9—It is desirable, if possible, to make the length of the grip section large enough to allow the specimen to extend into the grips a distance equal to two thirds or more of the length of the grips. If the thickness of 1½-in. (38-mm) wide specimens is over ½ in. (13 mm), longer grip and correspondingly longer grip sections of the specimen may be necessary to prevent failure in the grip section.

Note 10—For standard sheet-type specimens and subsize specimens, the ends of the specimen shall be symmetrical with the center line of the reduced section within 0.01 and 0.005 in. (0.25 and 0.13 mm), respectively, except that for use at the ends of the ½-in. (12.5-mm) wide specimens are symmetrical within 0.05 in. (1.0 mm), a specimen may be considered satisfactory for all but referee testing.

Note 11—For standard plate-type specimens, the ends of the specimen shall be symmetrical with the center line of the reduced section within 0.25 in. (6.35 mm), except for referee testing in which case the ends of the specimen shall be symmetrical with the center line of the reduced section within 0.10 in. (2.5 mm).

FIG. 3 Rectangular Tension Test Specimens

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Business Daily ,1998-11 *New Materials and Processes* Wen Zhe Chen,Qiang Li,Yong Lu Chen,Pin Qiang Dai,Zheng Yi Jiang,2012-02-27 Selected peer reviewed papers from the 3rd international Conference on Manufacturing Science and Engineering ICMSE 2012 March 27 29 2012 Xiamen China **Engineering Journal** ,2003 API Bulletin ,1990

Bulletin on Referenced Standards for Committee 6, Standardization of Valves and Wellhead Equipment American Petroleum Institute. Production Department,1990 Federal Register ,1980-12-09 **Steel Pipe** American Water Works Association,2004 Annotation This fourth edition of AWWA's manual M11 Steel Pipe A Guide for Design and Installation provides a review of experience and design theory regarding steel pipe used for conveying water Steel water pipe meeting the requirements of appropriate AWWA standards has been found satisfactory for many applications including aqueducts

supply lines transmission mains distribution mains and many more BOOK JACKET Title Summary field provided by Blackwell North America Inc All Rights Reserved Steel Castings Handbook, 6th Edition Malcolm Blair, Thomas L.

Stevens, 1995-01-01 **API Specification for Drill Pipe** American Petroleum Institute. Production Department, 1988

Journal of the American Water Works Association, 1961 Vols for 2012 contain only executive summaries of articles

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Table of Contents Astm A370 Latest Edition

1. Understanding the eBook Astm A370 Latest Edition
 - The Rise of Digital Reading Astm A370 Latest Edition
 - Advantages of eBooks Over Traditional Books
2. Identifying Astm A370 Latest Edition
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Astm A370 Latest Edition
 - User-Friendly Interface
4. Exploring eBook Recommendations from Astm A370 Latest Edition
 - Personalized Recommendations

- Astm A370 Latest Edition User Reviews and Ratings
- Astm A370 Latest Edition and Bestseller Lists

5. Accessing Astm A370 Latest Edition Free and Paid eBooks

- Astm A370 Latest Edition Public Domain eBooks
- Astm A370 Latest Edition eBook Subscription Services
- Astm A370 Latest Edition Budget-Friendly Options

6. Navigating Astm A370 Latest Edition eBook Formats

- ePUB, PDF, MOBI, and More
- Astm A370 Latest Edition Compatibility with Devices
- Astm A370 Latest Edition Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Astm A370 Latest Edition
- Highlighting and Note-Taking Astm A370 Latest Edition
- Interactive Elements Astm A370 Latest Edition

8. Staying Engaged with Astm A370 Latest Edition

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Astm A370 Latest Edition

9. Balancing eBooks and Physical Books Astm A370 Latest Edition

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Astm A370 Latest Edition

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Astm A370 Latest Edition

- Setting Reading Goals Astm A370 Latest Edition
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Astm A370 Latest Edition

- Fact-Checking eBook Content of Astm A370 Latest Edition

- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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