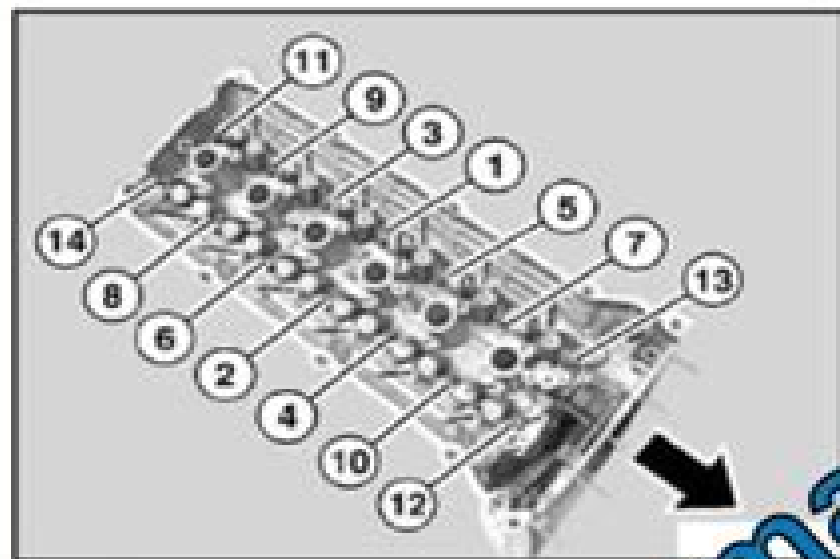


# BMW X5 E53 2000-2006 Workshop Manual



G03230048

**Fig. 22: Cylinder Head Bolt Tightening Sequence**

Courtesy of BMW OF NORTH AMERICA

## Installation:

Installation of cylinder head is done immediately from removal.

Clean sealing faces of cylinder head and engine block; if necessary, remove traces of sealant with hardwood spatula. Make sure that oil and coolant remnants drop into oil and cooling channels.

There must be no dirt in the oil and coolant holes of the engine block and the timing case cover.

Danger of cross-threaded or over-tightened tightening values.

Check dowel sleeves for damage and correct installation position.



1. Nut
2. Key
3. Clutch Plate
4. Snap Ring
5. Pulley Assembly Bearing
6. Pulley Assembly
7. Clutch Coil
8. Snap Ring Shaft Seal

9. Compressor Control Valve
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