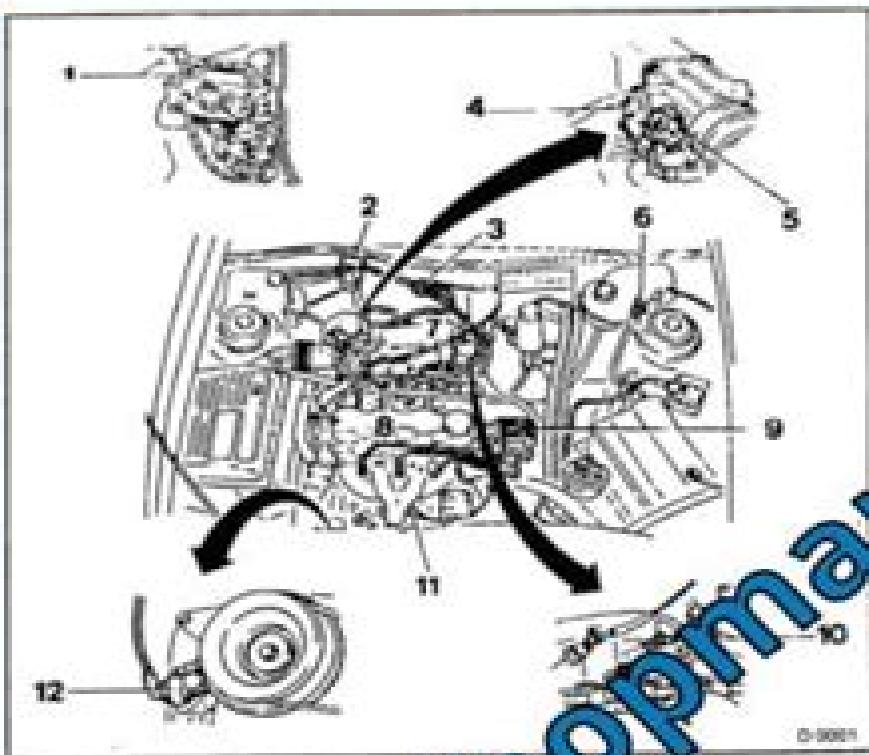


Holden Astra 1995-1998 Workshop Manual



REMOVE, DISCONNECT

1. Coolant hoses from intake manifold.
2. Coolant hoses and vacuum hoses from throttle body.
3. Ground connections.
4. Intake manifold from cylinder head.

CLEAN

Sealing surfaces.

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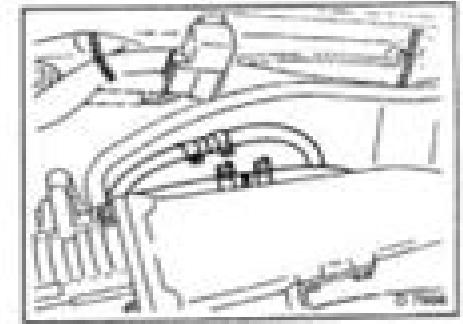


REASSEMBLY

1. Fit intake manifold to cylinder head.
2. Fit new gasket.
3. Ground connections — note correct side.

INSTALL, CONNECT

1. Coolant hoses and vacuum hoses to throttle body and intake manifold.
2. Fuel lines marked.



INSTALL, CONNECT

1. Wiring harness plug (1) to intake valve potentiometer.
2. Wiring harness plug (2) to idle speed stepper motor.
3. Wiring harness plug to intake air temperature sensor.
4. Wiring harness plug to injection valves.
5. Wiring harness plug to coolant temperature sensor.



**Bosch M
(C 16)**

1. Throttle valve (installation position in cylinder head).

2. Throttle manifold pressure sensor.

3. Idle air vent valve.

4. Throttle valve potentiometer.

5. Idle air control stepper motor.

6. Octane number plug.

7. Fuel pressure regulator.

8. Fuel distributor pipe with injection valves.

9. Dual spark ignition coil.

10. Intake air temperature sensor.

11. Oxygen sensor (Pb to DMO).

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Ying Liu

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