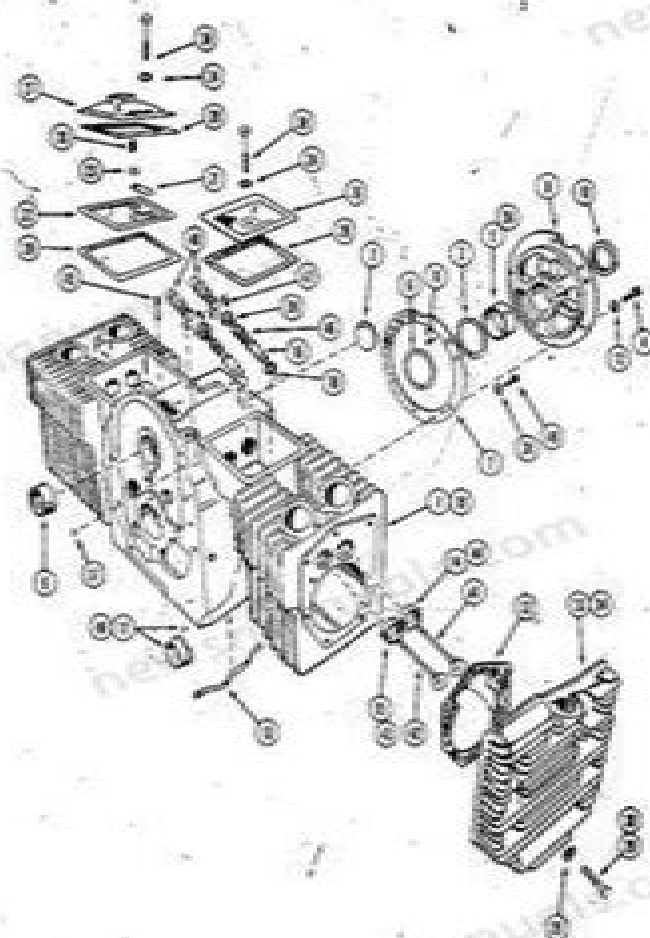




## ORIGINAL ENGINE BLOCK AND ATTACHING PARTS

(To order complete engine see page 5)  
(also see service short block)



| REF. | PART NO.  | DESCRIPTION                                                                                                                                                                                                            | QTY |
|------|-----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| 1    | N55       | BLOCK ASSEMBLY - cylinder, standard bore (see ref. 18)                                                                                                                                                                 | 1   |
| 2    | 43- 26    | PLUG - camshaft, expansion                                                                                                                                                                                             | 1   |
| 3    | C 20258   | SHIM - rear bearing plate .005" (5/12 mm)                                                                                                                                                                              | 1   |
| 4    | 113- 308  | SCOT - 3/8" x 1-1/4" A.C. hex                                                                                                                                                                                          | 5   |
| 5    | C 20278   | BEARING - crankshaft, rear (standard)                                                                                                                                                                                  | 1   |
| 6    | C 20287   | WASHER - thrust, crankshaft bearing                                                                                                                                                                                    | 2   |
| 7    | C 20288   | GASKET - bearing plate                                                                                                                                                                                                 | 1   |
| 8    | C 20289   | PLATE - bearing (does not include bearings)                                                                                                                                                                            | 1   |
| 9    | C 20270   | BEARING - camshaft 3/4" (service part is 5/16")                                                                                                                                                                        | 2   |
| 10   | C 20271   | SEAL - bearing plate                                                                                                                                                                                                   | 1   |
| 11   | C 20272   | PIN - main bearing stop                                                                                                                                                                                                | 4   |
| 12   | 182- 21   | LOCK WASHER - 3/8" bearing plate                                                                                                                                                                                       | 5   |
| 13   | C 24346   | TUBE - oil, crankcase                                                                                                                                                                                                  | 1   |
| 14   | C 20287   | ROSCOT - valve seat, intake                                                                                                                                                                                            | 2   |
| 15   | C 20274   | ROSCOT - valve seat, exhaust                                                                                                                                                                                           | 2   |
| 16   | C 20282   | GUIDE - valve                                                                                                                                                                                                          | 4   |
| 17   | C 20285   | BEARING - crankshaft front (standard)                                                                                                                                                                                  | 1   |
| 18   | C 20282   | GASKET - valve guide, intake                                                                                                                                                                                           | 4   |
| 19   | N55*      | BLOCK ASSEMBLY - short (326 and 448) includes: cylinder and crankcase, all bearings, crankshaft, camshaft, timing gear, governor gear case, connecting rods, pistons, piston rings, valves, oil pump and breather tube | 1   |
| 20   | N55*      | BLOCK ASSEMBLY - short (446) includes: cylinder and crankcase, all bearings, crankshaft, camshaft, timing gear, governor gear case, connecting rods, pistons, piston rings, valves, oil pump and breather tube         | 1   |
| 21   | C 20243   | SPRING - breather valve                                                                                                                                                                                                | 1   |
| 22   | C 20244   | VALVE - breather                                                                                                                                                                                                       | 1   |
| 23   | C 20245   | SAFFLE - breather                                                                                                                                                                                                      | 1   |
| 24   | 185- 2070 | WASHER - 1/4"                                                                                                                                                                                                          | 1   |
| 25   | C 20247   | WASHER - 1/4" copper                                                                                                                                                                                                   | 2   |
| 26   | C 20248   | WASHER - 5/16"                                                                                                                                                                                                         | 18  |
| 27   | C 20250   | COVER - valve                                                                                                                                                                                                          | 1   |
| 28   | C 24343   | COVER - valve (with breather port)                                                                                                                                                                                     | 1   |
| 29   | C 20251   | GASKET - valve cover                                                                                                                                                                                                   | 3   |
| 30   | 24- 532   | SCOT - head, 5/16" - 18 x 2"                                                                                                                                                                                           | 8   |
| 31   | 24- 528   | SCOT - head, 5/16" - 18 x 1-5/8"                                                                                                                                                                                       | 12  |
| 32   | C 20274   | WASHER - copper 3/8"                                                                                                                                                                                                   | 2   |
| 33   | C 20279   | GASKET - cylinder head                                                                                                                                                                                                 | 2   |
| 34   | C 24349   | HEAD - L.H. No. 2                                                                                                                                                                                                      | 1   |
| 35   | C 24350   | HEAD - R.H. No. 1                                                                                                                                                                                                      | 1   |
| 36   | C 20278   | BEARING - crankshaft, rear .002" (5/12 mm) underside                                                                                                                                                                   | 1   |
| 37   | C 20280   | BEARING - crankshaft, rear .010" (5/25 mm) underside                                                                                                                                                                   | 1   |
| 38   | C 20281   | BEARING - crankshaft, rear .020" (5/25 mm) underside                                                                                                                                                                   | 1   |
| 39   | 214- 7    | PLUG - core hole                                                                                                                                                                                                       | 1   |
| 40   | 113- 102  | SCOT - valve cover 1/4" x 1-3/4" hex                                                                                                                                                                                   | 2   |
|      | C 20273   | ROSCOT - valve spring                                                                                                                                                                                                  | 4   |
|      | C 20276   | TARGET - valve (standard)                                                                                                                                                                                              | 4   |

\*See service short block use C20403

# Ingersoll 446 Parts Manual

**Terry C. Jones**



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web mar 11 2015 celle de la compagnie noire n'échappe pas à la règle et les annales de la dernière des compagnies franches de Khatovar constituent bien plus qu'une suite d'événements et de batailles il s'agit de l'âme de celle-ci Toubib est un des annalistes qui veille sur les écrits et qui note pour la postérité la vie de la compagnie

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