

# ASNT Level 1 UT Test Study Material Questions and Answers 100% Solved 2025

1. The indication on the instrument display that represents the far boundary of material being tested is called: -Correct Answer ✓the back-surface reflection.
2. In immersion testing, the position of the transducer is often varied by a manipulator to transmit sound into the test part at various angles to the front surface. Such a procedure is referred to as: -Correct Answer ✓angulation.
3. The technical name for the cable that connects the ultrasonic instrument to the transducer is: -Correct Answer ✓coaxial cable.
4. The process of standardizing an instrument or device by using a reference standard is called: -Correct Answer ✓calibration.
5. Another name for a compressional wave is: -Correct Answer ✓longitudinal wave.
6. Another name for rayleigh waves is : -Correct Answer ✓surface waves.
7. A material used between the face of a transducer and the test surface to permit or improve the transmission of ultrasonic vibrations from the transducer to the material being tested is called: -Correct Answer ✓a couplant.
8. The piezoelectric material in a transducer that vibrates to produce ultrasonic waves is called a -Correct Answer ✓crystal.
9. Ultrasonic testing of material where the probe is in direct contact with the material being tested may be: -Correct Answer ✓straight beam testing.
10. An advantage of using lithium sulfate in transducers is that it: -Correct Answer ✓is one of the most efficient receivers of ultrasonic energy
12. The transducer that contains the thinnest piezoelectric crystal is a: -Correct Answer ✓25 MHz transducer
13. Penetration of ultrasonic waves in a material is normally the function of test frequency used. The greatest depth of penetration is provided by a frequency of - Correct Answer ✓1 MHz
14. The amount of beam divergence from a crystal is primarily dependent on the - Correct Answer ✓frequency and crystal size.

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**Anthony S. Fauci**

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