



Pressure Vessel Material Selection Guide

Service	Design Temp. °C	Design Temp. °F	Material	Plate	Pipe	Forging	Forgings	Pressure Biting	Structural Biting/Asym. Biting
Cryogenic Services	-423	-404	Stainless Steel (high Alloys)	SA 240 types 304, 304L, 347, 316, 316L	SA 875 types 304, 304L, 312, 316, 316L	SA 873 Gr. 2 or F 304, F 304L, F 347, F 312, F 316L	SA 873 types 304, 304L, 312, 316, 316L	Bolt: SA 320 Gr. 80 asym. hardened Nuts: SA 316 Gr. 8 (or SA 309)	
	-213	-229				SA 873 types 304, 304L, 312, 316, 316L	SA 873 Gr. 2 or F 304, F 304L, F 347, F 312, F 316L		
	-196	-199	Stainless Steel + Nickel	SA 252	SA 873 Gr. 2 or F 304, F 304L, F 347, F 312, F 316L	SA 873 Gr. 2 or F 304, F 304L, F 347, F 312, F 316L	SA 873 WPL3		
	-153	-153	Stainless Steel (high Alloys)		SA 873 Gr. 2 or F 304, F 304L, F 347, F 312, F 316L	SA 873 Gr. 2 or F 304, F 304L, F 347, F 312, F 316L	SA 873 WPL3		
Low Temperatures	-150	-151	3.5 Nickel (low Alloys)	SA 2016 Gr. 3 or 4	SA 873 Gr. 2	SA 873 Gr. LF3	SA 873 WPL3	Bolt: SA 320 Gr. 17 Nuts: SA 316 Gr. 8	Same as pressure parts
	-76	-60			SA 873 Gr. 2 or 3	SA 873 Gr. LF3			
	-73	-59	3.5 Nickel (low Alloys)	SA 2016 Gr. 3 or 4	SA 873 Gr. 2	SA 873 Gr. LF3			
	-51	-60			SA 873 all grades Impact tested (2)	SA 873 Gr. 2	SA 873 WPL3		
Intermediate Temperatures	-21	-29		SA 873 all grades Impact tested (2)			SA 873 WPL3		
	-26	-19		SA 873 all grades over 1 in. thick Impact tested		SA 873 Gr. LF3 or LF2			
	-4	-16		SA 873 all grades over 2 in. thick Impact tested	SA 873 grades over 1.5 in.				
	5	-15	Carbon Steel (low Alloys)	SA 873 all grades over 2 in. thick Impact tested	SA 873 grades over 1.5 in.	SA 873 Gr. LF3 or LF2			SA 317 Gr. 30 or SA 321
Elevated Temperatures	23	73		SA 2016 Gr. C, max. thick: 1/4 in.			SA 2016 WPL3		
	50	122		SA 2016 Gr. C, max. thick: 1/4 in.	SA 873 Gr. 10, 16, 20, max. thick: 1.5 in.	SA 873 Gr. 1 or 2		Bolt: SA 316 Gr. 87 Nuts: SA 316 Gr. 20	
	51	124		SA 2016 Gr. C, max. thick: 1/4 in.	SA 873 Gr. 10, 16, 20, max. thick: 1.5 in.	SA 873 Gr. 1 or 2			
	775	413		SA 2016 Gr. C all thicknesses	SA 873 Gr. 10, 16, 20, max. thick: 1.5 in.	SA 873 WPL3			
Elevated Temperatures	775	413	Cr - 0.5 Mo (low Alloys)	SA 2016 Gr. 3 or 4	SA 873 Gr. 10, 16, 20, max. thick: 1.5 in.	SA 873 Gr. 10, 16, 20, max. thick: 1.5 in.	SA 873 WPL3		
	875	403			SA 873 Gr. 10, 16, 20, max. thick: 1.5 in.	SA 873 Gr. 10, 16, 20, max. thick: 1.5 in.	SA 873 WPL3		
	875	403	0.10 - 0.25 Mo 1.25 Cr - 0.5 Mo	SA 873 Gr. 12 Cr. 3	SA 873 Gr. 12 Cr. 3	SA 873 Gr. 12 Cr. 3	SA 873 WPL3		
	1000	122	0.10 - 0.25 Mo 1.25 Cr - 0.5 Mo	SA 873 Gr. 13 Cr. 3	SA 873 Gr. 13 Cr. 3	SA 873 Gr. 13 Cr. 3	SA 873 WPL3		
Elevated Temperatures	1000	122	0.25 Cr - 1 Mo (low Alloys)	SA 873 Gr. 13 Cr. 3	SA 873 Gr. 13 Cr. 3	SA 873 Gr. 13 Cr. 3	SA 873 WPL3	Bolt: SA 316 Gr. 89 Nuts: SA 316 Gr. 2	Same as pressure parts
	1100	133		SA 873 Gr. 13 Cr. 3	SA 873 Gr. 13 Cr. 3	SA 873 Gr. 13 Cr. 3	SA 873 WPL3		
	1100	133	0.25 Cr - 1 Mo (low Alloys)	SA 873 Gr. 13 Cr. 3	SA 873 Gr. 13 Cr. 3	SA 873 Gr. 13 Cr. 3	SA 873 WPL3		
	1100	133			SA 873 Gr. 13 Cr. 3	SA 873 Gr. 13 Cr. 3	SA 873 WPL3		
Elevated Temperatures	1100	133	Stainless Steel (high Alloys)	SA 2016 types 304, 316, 321, 347 SA 252 preferred	SA 873 types 304, 304L, 312, 316, 316L	SA 873 Gr. 2 or F 304, F 304L, F 347, F 312, F 316, F 316L	SA 873 types 304, 304L, 312, 316, 316L	Bolt: SA 316 Gr. 89 Nuts: SA 316 Gr. 2	Same as pressure parts
	1100	133	Stainless Steel (high Alloys)	SA 252	SA 873	SA 873	SA 873		
	1100	133	Stainless Steel (high Alloys)	None					
	1100	133	Stainless Steel (high Alloys)	SA 410					

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2. Ahm, Dennis R. Pressure Vessel Design Manual, Third Edition, Elsevier, 2004.

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of the committee on Society history issued from time to time beginning with v 30 Feb 1908 Journal of Engineering for Gas Turbines and Power ,2005 **Power House** ,1923 Chronicle Financial Aid Guide Chronicle Guidance Publishers,2002

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