

## 9.2 Adjustment of pressure stage 1 (lower pressure) (fig. 11, 12 and 13)

Block the swing gear with locking pin.

Connect a pressure gauge to test point 41 or 47/48, see paragraph 9.1.

Loosen control line to pressure relief valve 191 or 192, see fig. 13, and close off the line.

Deflect the left servo control to the left or right, loosen lock nut 14.2 and turn the adjustment screw 11 for lower pressure (see fig. 11 and page No. 7.83.01) on the corresponding pressure relief valve 191 or 192 until the correct pressure, i.e. operating pressure, is shown on the pressure gauge.

### Note:

The adjustment pressure of pressure stage 1 results in the brake momentum of the upper/lower after releasing the servo control.  
A change of the pressure adjustment affects a change of the braking characteristics.

To increase pressure = shorter run-out of upper/lower

To decrease pressure = longer run-out of upper/lower

Counter adjustment screw 11 and connect the control line again to the pressure relief valve 191 or 192.

### Note:

Swing motors have been equipped in series with test points 47 and 48, so that the pressure for turning left or right can be checked directly.

In this case, to check and adjust the pressure relief valves, the control line does not have to be removed as shown in fig. 13.

## 9.3 Checking the adjustment pressure of stage 1 and 2 (control pressure / braking pressure) for all motors with test points 47/48.

Connect a pressure gauge to test points 47/48.

Actuate swing gear:

The max. operating pressure (adjustment pressure of pressure relief valves 121 / 122) is shown.

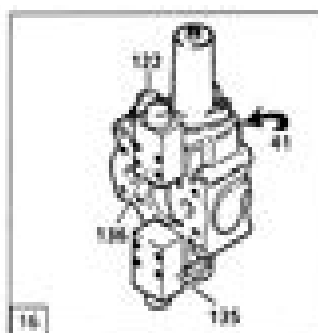
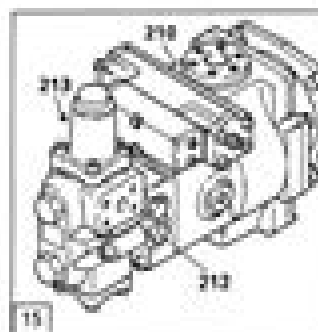
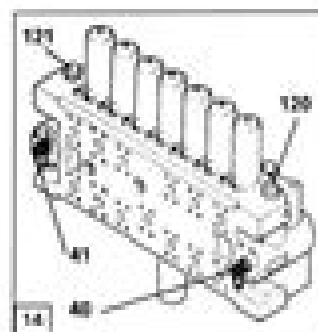
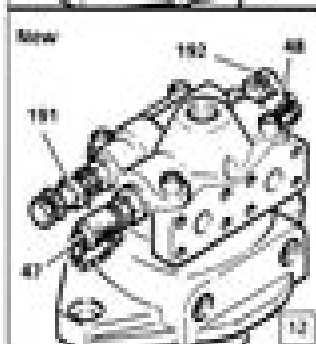
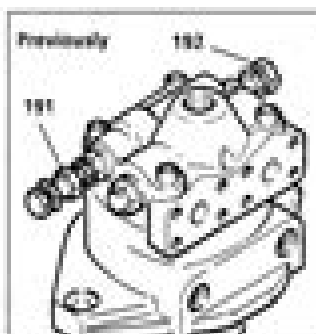
Slow down swing gear (stop movement and let it run out).

The adjustment pressure for stage 2 of pressure relief valves 191 / 192 is shown.

Stop and counter swing movement:

The adjustment pressure of stage 1 of pressure relief valves 191 / 192 is shown.

To correct the adjustment, see paragraph 9.1 and 9.2.



14. To check the secondary pressure relief valves for travel motor 210 (fig. 14 and 15)

212 Secondary pressure relief valve - travel motor forward

213 Secondary pressure relief valve - travel motor reverse

Remove cap and install pressure gauge on test point 41.

Turn the adjustment screw on pressure relief valve 120 until the primary pressure is higher than the secondary pressure to be set.

Fully actuate the travel motor.

(Shift machine to "on road" travel / 3. gear and apply the operating brake.)

The secondary relief valves 212 / 213 are preadjusted and not adjustable by a screw.

In case the necessary pressure - see table for system pressure - cannot be obtained, shims (0.1 / 0.2 / 0.3 mm thickness) can be inserted behind the spring to increase pressure.

Remove plug of the corresponding valve, insert shim (s) and install plug, see group 7.26.

Readjust primary pressure relief valve 120, see paragraph 9.

15. To adjust the secondary pressure relief valves for added functions, such as on road travel (fig. 16)

123 Secondary pressure relief valve - retract cylinder

125 Secondary pressure relief valve - extend cylinder

Remove cap and install pressure gauge on test point 41.

Turn the adjustment screw on pressure relief valve 120 until the primary pressure is higher than the secondary pressure to be set.

Extend or retract the added cylinder fully and adjust the adjustment screw for the secondary pressure relief valve until the correct pressure is shown on the pressure gauge. See pressure chart on group 6.24.

Turn adjustment screw clockwise to increase pressure.

Turn adjustment screw counterclockwise to decrease pressure.

Readjust primary pressure relief valve 120, see paragraph 9.

**LIEMHOF**

Service/Repair/Operation

**Hydraulic System**  
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For  
Motor  
Type see page 6

Approximate date

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**Washington Institute, Chicago**



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