

**Task 51-77-12-911-009**

**Wet Lay-Up Repair - Perforating Damage, access one face**

Weight Variant Number: A321-100 WV000, A321-100 WV002, A321-100 WV003, A321-100 WV004, A321-100 WV005, A321-100 WV006, A321-100 WV007, A321-100 WV008, A321-200 WV000, A321-200 WV001, A321-200 WV002, A321-200 WV003, A321-200 WV004, A321-200 WV005, A321-200 WV006, A321-200 WV007, A321-200 WV008, A321-200 WV009, A321-200 WV010, A321-200 WV011

**Effective on: ALL**

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**CAUTION:** REPAIR MUST NOT HINDER THE OPERATION OF MOVING COMPONENTS. IT IS IMPORTANT TO MAKE SURE THAT ALL CLEARANCE DIMENSIONS FOR COMPONENTS ARE KEPT IN THE SPECIFIED LIMITS.

**CAUTION:** THE INFORMATION IN THIS TOPIC MUST BE USED ONLY WHEN REFERRED TO FROM CHAPTER 52 THRU 57 OR IN A SPECIFIC REPAIR INSTRUCTION.

**1. Task Supporting Data**

**A. General**

- (1) Given in this topic is the necessary information to do a permanent skin repair to a composite structure.
- (2) The repairs given in this topic are defined to restore skin damages. They do not cover damages to honeycomb cells, ribs or stiffener.
- (3) Before starting to repair the damage, follow the steps given in the Inspection/Repair Flow Chart in Chapter 51-77-10 Code 911 NUM 001 , Figure 1.
- (4) For a permanent repair several methods are given. For example:
  - a wet lay up or pre-cured doublers,
  - a hot bond repair using prepregs in combination with an adhesive film.
- (5) The repairs given in this topic are for general use and are to be applied only when a specific chapter calls for them.
- (6) To make an approved repair, refer to the relevant chapter in the SRM for details of the component as follows:
  - identification scheme (Type, materials, part number,...),
  - damage assessment,
  - allowable damage and repair limits,
  - repair index and specific repair procedures.
- (7) For permanent repairs, the repair material must as a general rule match the original material used as follows:
  - only carbon fiber materials to repair carbon fiber structures.

# A321 Structural Repair Manual

**Lockheed-California Company**

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## **A321 Structural Repair Manual:**

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*Aviation Structural Mechanic S 3 & 2* Jerry C. Stewart,1982    **Structural Repair Manual** ,1961    **Structural Repair Manual** Canadair Limited,Canada. Royal Canadian Air Force,1959    **Moody's Industrial Manual** ,1996 Covering New York American regional stock exchanges international companies    **Structural Repair Manual** Canada. Royal Canadian Air Force,1956    **EO 05-55A-3** Canada. Royal Canadian Air Force,1955    **SA226/7 Series** Fairchild Aircraft Corporation,1983    **Structural Repair Manual SRM Boeing** BMC.,2008    **Beechcraft 18** Beech Aircraft Corporation, *F-27 Series Structural Repair Manual* Fairchild Engine and Airplane Corporation. Fairchild Aircraft and Missiles Division,1958    **Aviation Week & Space Technology** ,1999    *Technical Manual* Naval Air Systems Command,2018-10-19 Technical Order TO 1 1A 1 is one of a series of manuals prepared to assist personnel engaged in the general maintenance and repair of military aircraft This manual covers general aircraft structural repair This is a Joint Service manual and some information may be directed at one branch of the service and not the other Wherever the text of the manual refers to Air Force technical orders for supportive information refer to the comparable Navy documents see Table 1 The satisfactory performance of aircraft requires continuous attention to maintenance and repair to maintain aircraft structural integrity Improper maintenance and repair techniques can pose an immediate and potential danger The reliability of aircraft depends on the quality of the design as well as the workmanship used in making the repairs It is important that maintenance and repair operations be made according to the best available techniques to eliminate or at least minimize possible failures    F.27 Friendship Structural Repair Manual Fokker,    Electra Structural Repair Manual Lockheed-California Company,1961    **Structural Repair Manual, Chipmunk** Canada. Royal Canadian Air Force,1957  
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