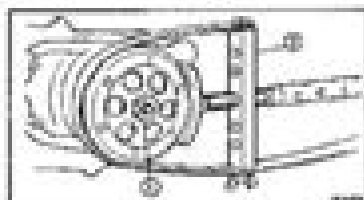




5. Install:
- Cover pin
  - Cover
  - Secondary sheave assembly ①
  - Clutch housing ②



6. Tighten:
- Nut ① (secondary sheave)
  - Use sheave holder ②



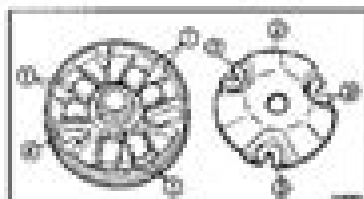
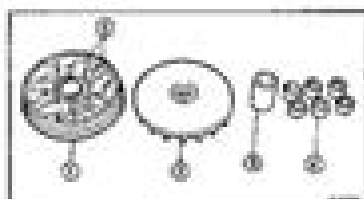
Sheave holder:  
P/N: 95999-01171



Nut (secondary sheave):  
40 Nm (4.0 m.kg, 29.5 ft.lb)

#### PRIMARY SHEAVE

1. Clean:
- Primary sliding sheave face ①
  - Primary fixed sheave face ②
  - Collar ③
  - Weight ④
  - Primary sliding sheave cam surface ⑤



2. Install:
- Weight ①
  - Cam ②
  - Slider ③
  - Collar ④

3. Check:
- Cam operation
  - Smooth operation → Repair



4. Install:
- Primary sheave assembly ①
  - Collar ②

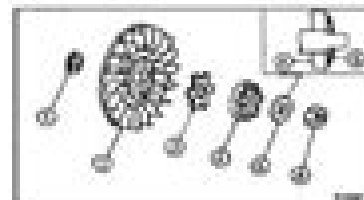


5. Install:
- V-belt

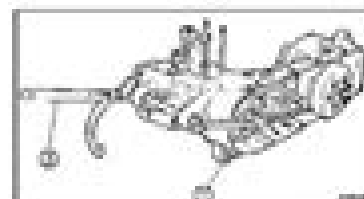
Place the V-belt around the secondary sheave, and compress the secondary sheave spring hard so that the V-belt moves toward the clutch hub.

#### NOTE:

- The arrow on the V-belt must point to the front.
- Make sure the V-belt is not stained with oil or grease.



6. Install:
- Cover ①
  - Primary fixed sheave ②
  - Washer ③
  - One-way clutch ④
  - Washer ⑤
  - Nut ⑥



7. Tighten:
- Nut ⑥ (primary sheave)



Nut (primary sheave):  
30 Nm (3.0 m.kg, 21.7 ft.lb)

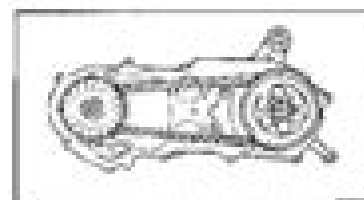
#### NOTE:

When tightening the nut (primary sheave), hold the magnet/collar using the flywheel holding tool ①.



Flywheel holding tool:  
95999-01225

8. Adjust:
- V-belt
- Tension the V-belt by turning the primary sheave several times.



# 1999 2000 2001 Yamaha Zuma Cw50 Scooter Models Service Repair Manual

**Phil Mather**



## **1999 2000 2001 Yamaha Zuma Cw50 Scooter Models Service Repair Manual:**

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