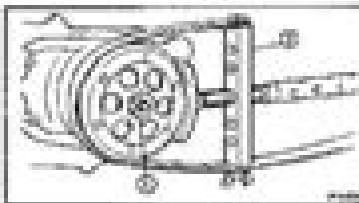




**5. Install:**

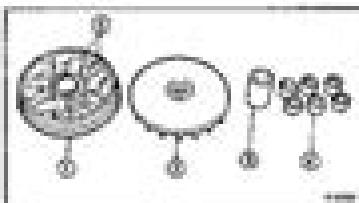
- Cover (1)
- Collet
- Secondary sheave assembly (1)
- Clutch housing (1)



**6. Tighten:**

- Nut (1) (secondary sheave)  
Use flywheel holding tool (1)

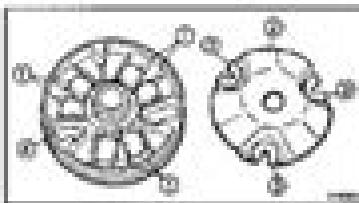
**NOTICE:**  
Nut (secondary sheave):  
40 Nm (3.6 m·kg, 29.5 ft·lb)



#### PRIMARY SHEAVE

**1. Check:**

- Primary sliding sheave face (1)
- Primary fixed sheave face (1)
- Collet (1)
- Magnet (1)
- Primary sliding sheave cam surface (1)



**2. Install:**

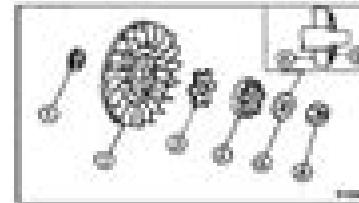
- Magnet (1)
- Collet (1)
- Slider (1)
- Collet (1)

**3. Check:**

- Cam operation
- Smooth operation — Repair.

**4. Install:**

- Primary sheave assembly (1)
- Collet (1)

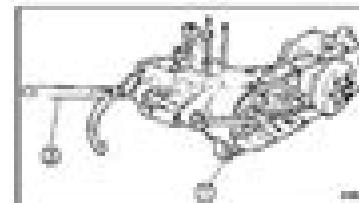


**5. Install:**

- V-belt

Place the V-belt around the secondary sheave, and compress the secondary sheave spring band so that the V-belt moves toward the clutch hub.

**NOTICE:**  
• The arrow on the V-belt must point to the hub.  
• Make sure the V-belt is not stained with oil or grease.



**6. Install:**

- Stem (1)
- Primary fixed sheave (1)
- Washer (1)
- One-way bearing (1)
- Washer (1)
- Nut (1)

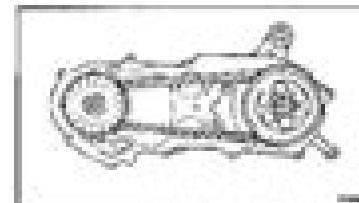
**7. Tighten:**

- Nut (1) (primary sheave)

**NOTICE:**  
Nut (primary sheave):  
35 Nm (3.6 m·kg, 25.7 ft·lb)

**NOTICE:**  
When tightening the nut (primary sheave), hold the magnet/rotor using the flywheel holding tool (1).

**NOTICE:**  
Flywheel holding tool:  
M800-01210.



**8. Adjust:**

- V-belt

Tension the V-belt by turning the primary sheave several times.

# 1999 2000 2001 Yamaha Zuma Cw50 Scooter Models

## Service Repair Manual

**Phil Mather**

## **1999 2000 2001 Yamaha Zuma Cw50 Scooter Models Service Repair Manual:**

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### **Chinese Taiwanese & Korean Scooters 50cc**

**thru 200cc, '04-'09** Max Haynes,2009-04-15 A service and repair manual with generic model coverage suitable for 50 to 250cc scooters with carburettor engines Includes a data section on the following models Aprilia SR50 94 99 Rally 50 Sonic

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**Yamaha RD 400 Twin, Owners Workshop Manual** Mansur Darlington,1977 Models covered All 398cc RD400 models first introduced into UK February 1976 USA September 1975

**Yamaha FZ6 Service and Repair Manual** Phil Mather,2008-01-01 FZ6 S SA Fazer 600cc 04 07 FZ6 N NA 600cc 04 07 FZ6 Fazer S2 600cc 07 08 FZ6 S2 600cc 07 08

*Piaggio (Vespa) Scooters Service and Repair Manual* Matthew Coombs,Phil Mather,2004 The Haynes Service and Repair manual for the Piaggio Vespa Scooter

**Yamaha YZF-R1, '98-'03** Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Yamaha YZF R1 model years 1998 through 2003 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate

**Yamaha XV V-Twins '81 to '96** Alan Ahlstrand,John Harold Haynes,2000

*Haynes Vespa P/Px125, 150 and 200 Scooters 1978 To 2006* Pete Shoemark,Phil Mather,2007-07-01 This service repair PX125E 123cc 1982 1993 and 1999 2006 PX125 T5 123cc 1986 1992

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**Yamaha XJR1200 and 1300 Service and Repair Manual** Matthew Coombs,2003

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*Yamaha 1999-2001 Motorcycle Service Manual* Yamaha Motor Corporation, U.S.A., 1999

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*Honda 125*

*Scooters Service and Repair Manual 2000-2010* Matthew Coombs, 2010

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Publishing, Pete Shoemark, 1995 This Vespa owner's manual illustrated with photographs and line drawings provides comprehensive advice on routine maintenance and fault diagnosis using common tools

*Yamaha XJ600S & XJ600N* Alan Ahlstrand, John Harold Haynes, 1999

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