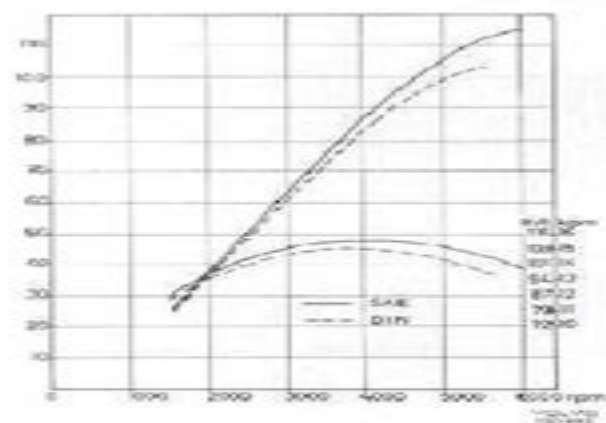
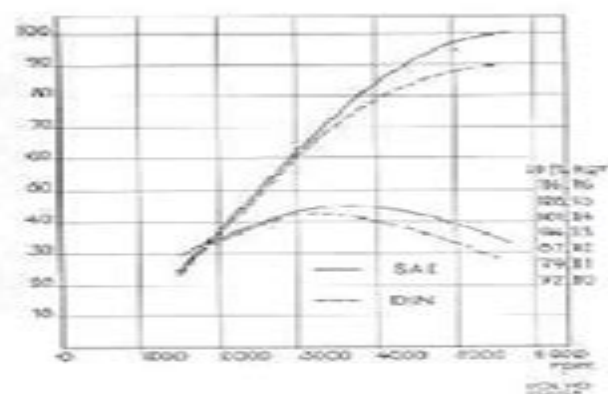


Fig. 3. The engine viewed from the right  
(Oil cooler only on B 18 B early prod.)

1. Shield plate
2. Rear air cleaner
3. Rear carburettor
4. Rubber hose for crankcase ventilation (B 18 B)
5. Front air cleaner
6. Front carburettor
7. Rubber hose for crankcase ventilation (B 18 B)
8. Oil filling cap
9. Exhaust manifold
10. Water outlet pipe
11. Water pipe from heater
12. Ignition timing mark
13. Belt tensioner
14. Oil cooler (B 18 B early prod.)
15. Take-off for oil temperature gauge (B 18 B)
16. Oil filter
17. Draining cock
18. Hose for oil pressure gauge



B 18 B



B 18 D

Fig. 4. Output and torque curves for B 18 B  
RM = r.p.m.

# B18b Workshop Manual

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the text 'British Leyland Motor Corporation'.

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