

Section 06 DRIVE SYSTEM AND BRAKE

Subsection 01 DRIVE BELT

- Fraying
- Abnormal wear (uneven wear, wear on one side, missing edges, cracked fibers)

If abnormal wear is noted, probable cause could be:

- Pulley misalignment
- Excessive RPM with frozen track
- Belt starts without warming period
- Scratched or rusty sheave
- Oil on belt
- Detached spare belt.

Check drive belt width. Replace the drive belt if its width is under minimum recommended specification.

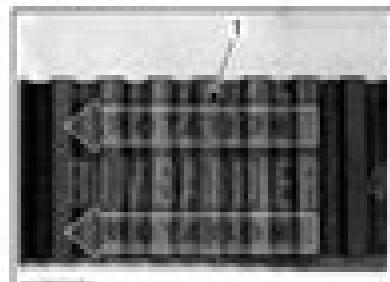
MODEL	MINIMUM WIDTH	MINIMUM WIDTH RECOMMENDED
Ar	16 mm (1/2 in)	18 mm (3/8 in)

Drive Belt Installation

1. If necessary, open the driven pulley, refer to **DRIVE BELT REMOVAL**, above.
2. Slip the belt over the idler pulley, then over the driven pulley.

NOTE: Do not force or use tools to put the belt into place, as this could cut or break the cords in the belt.

NOTE: The maximum drive belt life span is obtained when belt is installed with arrows in the direction of rotation.



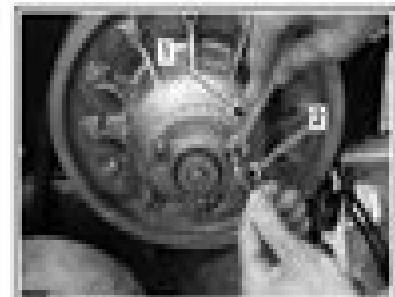
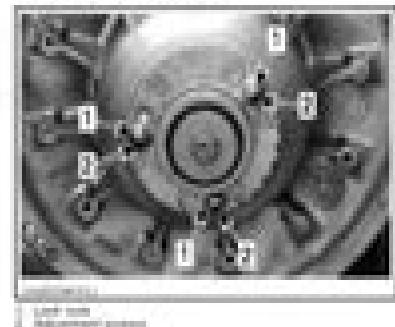
1. To be pointed in the direction of rotation.

2. Clean and remove the driven pulley assembly from the pulley.
3. Rotate the driven pulley several times to properly seat the belt between the sheaves.
4. Adjust the belt height. Refer to **DRIVE BELT HEIGHT ADJUSTMENT**.

5. Install belt guard, refer to **DRIVE BELT GUARD INSTALLATION**.
6. Install LH side panel.

Drive Belt Height Adjustment

1. Remove idler card from engine control module.
2. Remove LH side panel.
3. Remove belt guard, refer to **DRIVE BELT GUARD REMOVAL**.
4. Keep the set screws from turning using a 3 mm Allen key and loosen the three lock nuts using a 10 mm open wrench.



1. Tension Drive belt
2. Lock nut

5. Turn one set screw 1/8 turn at a time then rotate the driven pulley to properly seat the belt between the pulley sheaves.
6. Repeat previous step until the external surface of drive belt exceeds driven pulley edge by 2 mm (0.079 in).

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NOTE: Turning the set screws clockwise lowers the belt in the pulley. Turning the set screws counter-clockwise raises the belt in the pulley.

7. Turn the other set screws clockwise so that they just contact the bottom. Do not screw any further.
8. Stop the set screws from turning and tighten the lock nuts to 8 Nm ± 2 Nm (71 lb-in ± 18 lb-in).
9. Install belt guard, refer to **DRIVE BELT GUARD INSTALLATION**.
10. Install LH side panel.
11. Start engine and check if vehicle is creeping.
 - 11.1 If vehicle does not creep, adjustment is complete.
 - 11.2 If vehicle creeps, check the drive belt deflection.

Reverse Activation

The reverse may not activate or may be harder to activate if the belt is positioned too high in the driven pulley. If reverse activation does not work properly, ensure the drive belt is properly adjusted.

Adjust the drive belt lower in the driven pulley if needed.

Drive Belt Deflection Verification

1. Make sure drive belt height is adjusted (previous setting).
2. Position a reference rule on drive belt.
3. Use the TIRIBOSETTER (PN 474 202) as explained below.
4. Set deflection as per following table using bottom O-ring.

DRIVE BELT DEFLECTION	
DRIVE BELT DEFLECTION SETTING	8.95 to 9.5 mm (0.35 to 0.38 in)
DRIVE BELT DEFLECTION SETTING	8.95 to 9.5 mm (0.35 to 0.38 in)



6. Place idler O-ring to belt O-ring.



7. Apply pressure until bottom O-ring deflection is flush with edge of rule.



8. Read drive belt load. Compare result with the following table.

DRIVE BELT DEFLECTION	
DRIVE BELT LOAD READING	8.95 to 9.5 mm (0.35 to 0.38 in)
DRIVE BELT LOAD READING	8.95 to 9.5 mm (0.35 to 0.38 in)

9. If drive belt is within specification, drive belt is properly adjusted.
10. If drive belt is out of specification, try the following:
 - 10.1 Lower drive belt height from max setting.
 - 10.2 Try another drive belt.
11. If proper load still can not be obtained, check the following:
 - 11.1 Inspect engine supports.
 - 11.2 Inspect transmission and bearing.
 - 11.3 Inspect sheaves for damage.

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1. Understanding the eBook Manual Bombardier Gsx
 - The Rise of Digital Reading Manual Bombardier Gsx
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual Bombardier Gsx
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Bombardier Gsx
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Bombardier Gsx

- Personalized Recommendations
- Manual Bombardier Gsx User Reviews and Ratings
- Manual Bombardier Gsx and Bestseller Lists

5. Accessing Manual Bombardier Gsx Free and Paid eBooks

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- Manual Bombardier Gsx eBook Subscription Services
- Manual Bombardier Gsx Budget-Friendly Options

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- Manual Bombardier Gsx Compatibility with Devices
- Manual Bombardier Gsx Enhanced eBook Features

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- Adjustable Fonts and Text Sizes of Manual Bombardier Gsx
- Highlighting and Note-Taking Manual Bombardier Gsx
- Interactive Elements Manual Bombardier Gsx

8. Staying Engaged with Manual Bombardier Gsx

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Manual Bombardier Gsx

9. Balancing eBooks and Physical Books Manual Bombardier Gsx

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Manual Bombardier Gsx

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Manual Bombardier Gsx

- Setting Reading Goals Manual Bombardier Gsx
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Manual Bombardier Gsx

- Fact-Checking eBook Content of Manual Bombardier Gsx
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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