



Fig. 185: Front Oil Seal

Courtesy of GENERAL MOTORS COMPANY

17. Install the front engine cover. Refer to [Engine, Front Cover Replacement](#).
18. Install the transfer case. Refer to [Transfer Case Replacement](#).
19. Install the drive shaft and front suspension frame front crossmember. Refer to [Drivetrain and Front Suspension Frame Replacement](#).
20. Remove the engine support fixture. Refer to [Engine Support Fixture](#).
21. Refill the engine oil and install a NEW oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).

OIL PAN REPLACEMENT (FWD)

Removal Procedure

1. Drain the engine oil and remove the oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).
2. Support the engine. Refer to [Engine Support Fixture](#).
3. Remove the drive shaft and front suspension frame front crossmember. Refer to [Drivetrain and Front Suspension Frame Replacement](#).

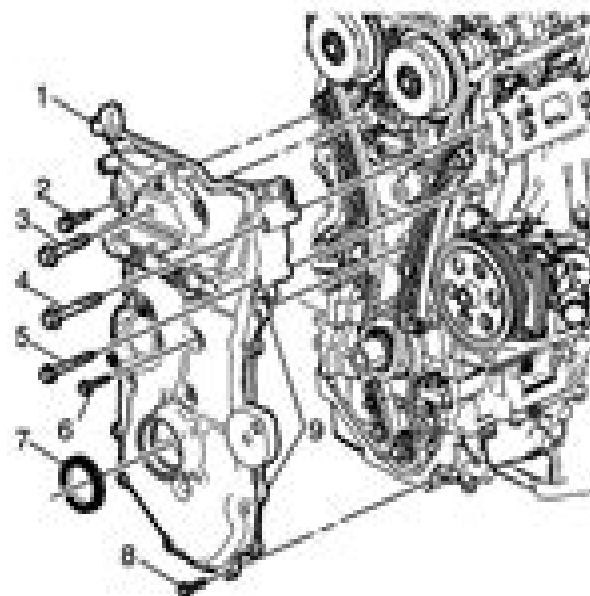


Fig. 186: Front Oil Seal

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4. Remove the front engine cover (1). Refer to [Engine, Front Cover Replacement](#).
5. Remove the front exhaust pipe. Refer to [Exhaust, Front Pipe Replacement \(LTG\)](#).

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weight of the final product project duration or monetary value with the nature of steel fabrication being labor intensive man hours are normally used as the major input for the steel fabrication processes dozzi and abourizk 1993 the other resources

such as labor equipment and overhead costs are also closely correlated to man hours

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the united states structural steel industry supplied fabricated and erected structural steel framing for over 10 000 buildings bridges and industrial facilities through a network of producers service centers steel fabricators and erectors in 2017 down substantially from a peak of nearly 15 000 in 2006 and 2007

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2 6 fabrication related activities structural steel arrives at the job site as a fabricated ready to assemble product however prior to delivering the steel to the project site a considerable amount of activity is undertaken by the steel fabricator steel contractor the fabricator has the following primary responsibilities as identified

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