

Fig. 185. Front Oil Seal  
Courtesy of GENERAL MOTORS COMPANY

1. Remove the front engine cover. Refer to [Engine Front Cover Replacement](#).
2. Remove the transaxle case. Refer to [Transaxle Case Replacement](#).
3. Remove the driveline and front suspension from their crossmember. Refer to [Driveline and Front Suspension Removal](#).
4. Remove the engine support fixture. Refer to [Engine Support Fixture](#).
5. Drain the engine oil and install a NEW oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).

#### OIL PAN REPLACEMENT (FWB)

##### General Procedure

1. Drain the engine oil and remove the oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).
2. Support the engine. Refer to [Engine Support Fixture](#).
3. Remove the driveline and front suspension from their crossmember. Refer to [Driveline and Front Suspension Removal](#).

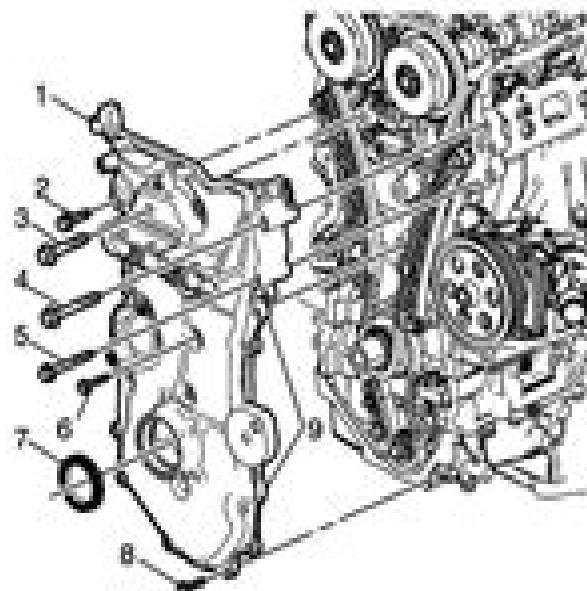


Fig. 186. Front Oil Seal  
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1. Remove the front engine cover (1). Refer to [Engine Front Cover Replacement](#).
2. Remove the front exhaust pipe. Refer to [Exhaust Front Pipe Replacement \(L7G\)](#).

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output per man hour in basic steel 1939 to 1955 maurice haven and allan d searle output per man hour of production workers in the basic steel industry increased at an average annual rate of 2 9 percent between 1947 and 1955 according to a recent study by the u s department of labor s bureau of labor statistics the

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fabrication man hours fabrication man hours are determined by the quantity of hours tasks in each steel assembly for example each column beam brace assembly or bracket the average constants are for high repetition portal frame and high rise type work the ranges are for differences in piece size detail repetition and fabrication

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weight of the final product project duration or monetary value with the nature of steel fabrication being labor intensive man hours are normally used as the major input for the steel fabrication processes dozzi and abourizk 1993 the other resources

such as labor equipment and overhead costs are also closely correlated to man hours

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the united states structural steel industry supplied fabricated and erected structural steel framing for over 10 000 buildings bridges and industrial facilities through a network of producers service centers steel fabricators and erectors in 2017 down substantially from a peak of nearly 15 000 in 2006 and 2007

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2 6 fabrication related activities structural steel arrives at the job site as a fabricated ready to assemble product however prior to delivering the steel to the project site a considerable amount of activity is undertaken by the steel fabricator steel contractor the fabricator has the following primary responsibilities as identified

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1 basic man hours unit 1 1 sorting the structure 1 2 pre erection of structure 1 3 transport of structure to erection place 1 4 installation of anchor bolts 1 5 structure erection 1 6 installation of lost formwork 1 7 installation of wire rope clamps

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