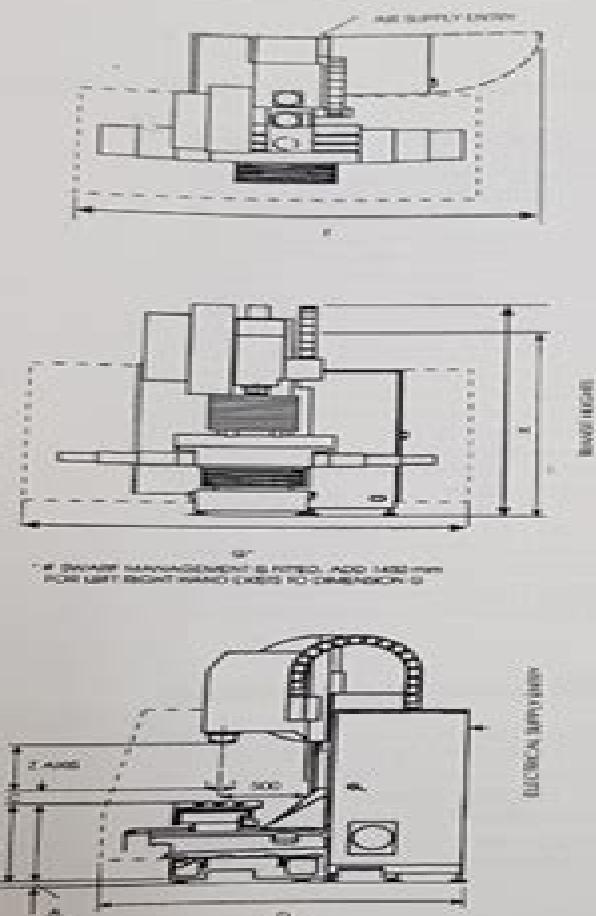


3. SPECIFICATION VMC 800



Metal to metal time is defined as positioning spindle gauge line to and from Z-150mm from tool change position and adjacent tool pocket selection. Please note that the design and specification of the machine illustrated herein is subject to change without notice. In line with our policy of continuous improvement.

MACHINING ENVELOPE

X Axis	800mm
Y Axis	1510mm
Z Axis	600mm
Rapid Feed Rates	X and Y 450mm/min Z 300mm/min

SPINDLE

Power (30 min rating)	10kW (10000W)
Spindle	40-8,000rpm
Taper	BT 40

WORKTABLE

Surface	1000mm x 490mm
Skin	5 mm, 100mm, 200mm
Max. Load	750kg

TOOLCHANGER

Capacity	30 Tools
Change Time, Tool to Tool	3.5 secs
Metal to Metal	4 secs
Max. Weight	6kg
Max. Length	250mm
Max. Diameter Adj. Pocket Empty	120mm
Max. Total Weight of all Tools	80kg

ACCURACY (in accordance with BS3680 pt 2 1991)

Positioning	+/- 0.005mm (Ap: 0.010)
Repeatability	+/- 0.002mm (Ru 0.004)

CONTROL

Heidenhain TNC 410M

COOLANT SYSTEM

Flood Coolant

SERVICES

Total Power	20kVA
Air Supply	5.5 Bar
Weight	3500kg

DIMENSIONS

A	40mm
B	859mm
C	90mm
D	2160mm
F	3180mm
G	2630mm
H	2740mm
I	2710mm
J	2520mm

I Shipping with base
J Minimum for Access

OPTIONS

Smart Management	X
Through Tool/ Spindle Coolant	X
40-8,000 rpm Spindle	X
4th & 5th Axis Rotary Axis	X
Digitising Probe	X
40-10,000 rpm Spindle	X
50-12,000 rpm Spindle	X

CONTROL OPTIONS

Fanuc 18i	X
Heidenhain TNC 426M	X
Siemens 810D	X

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Roman Wölfel

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