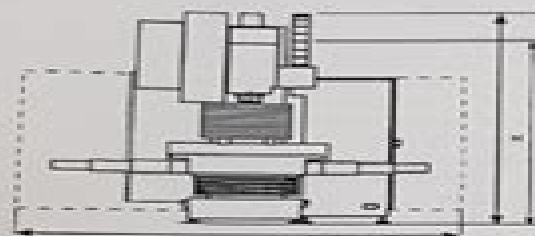
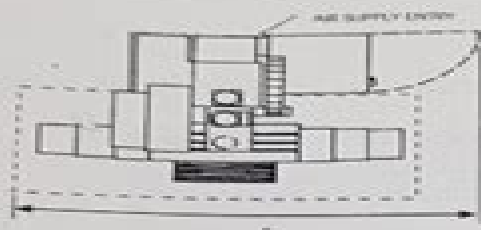
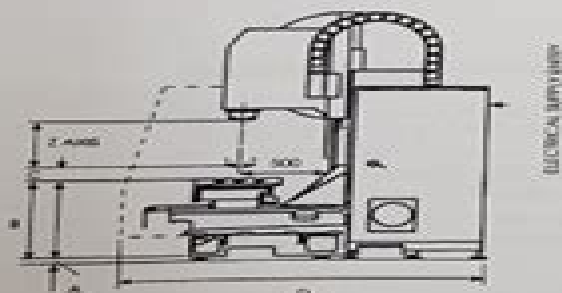


### 3. SPECIFICATION VMC 800



\* IF SWIFT MANAGEMENT IS FITTED, ADD 140mm FOR LEFT RIGHT HAND EXIST TO DIMENSION G



Metal to metal time is defined as positioning spindle gauge line to and from Z-150mm from tool change position and adjacent tool pocket selection. Please note that the design and specification of the machine illustrated herein is subject to change without notice. In line with our policy of continuous improvement.

#### MACHINING ENVELOPE

X Axis  
Y Axis  
Z Axis  
Rapid Feed Rates

800mm  
510mm  
600mm  
X and Y 40m/ min  
Z 30m/ min

#### SPINDLE

Power (30 min rating)  
Speed  
Taper

10kW (opt 13kW)  
40-8,000rpm  
BT 40

#### WORKTABLE

Surface  
Slots  
Max. Load

1000mm x 490mm  
5 on 100mm centres  
750kg

#### TOOLCHANGER

Capacity  
Change Time, Tool to Tool  
Metal to Metal  
Max. Weight  
Max. Length  
Max. Diameter Adj. Pocket Empty  
Max. Tool Weight of all Tools

30 Tools  
3.5 secs  
4 secs  
6kg  
250mm  
120mm  
80kg

#### ACCURACY (in accordance with BS3800 pt 2 1991)

Positioning  
Repeatability

+/- 0.005mm (Ap 0.010)  
+/- 0.002mm (Ru 0.004)

#### CONTROL

Heidenhain TNC 410M

#### COOLANT SYSTEM

Flood Coolant

#### SERVICES

Total Power  
Air Supply  
Weight

20kVA  
5.5 Bar  
3580kg

#### DIMENSIONS

A  
B  
C  
D  
F  
G  
H  
I Shipping with base  
Minimum for Access

40mm  
859mm  
90mm  
2150mm  
3150mm  
2830mm  
2740mm  
2710mm  
2520mm

#### OPTIONS

Swift Management  
Through Tool/ Spindle Coolant  
40-8,000 rpm Spindle  
4th & 5th Axis Rotary Axis  
Digitising Probe  
40-10,000 rpm Spindle  
50-12,000 rpm Spindle

X  
X  
X  
X  
X  
X  
X

#### CONTROL OPTIONS

Fanuc 18  
Heidenhain TNC 426M  
Siemens 810D

X  
X  
X

# Bridgeport Vmc 800 Manual

**Roman Wölfel**



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