

G-Code and M-Code Reference List for Milling

A list of g-codes and m-codes for milling in the **Fanuc**, **LinuxCNC**, **GRBL**, and **Haas** dialects. We give a quick definition of each g-code along with a link to tutorials and examples of how to use it. Click the g-code link (if any) to visit a tutorial from our popular [Online Free G-Code Training](#) that shows examples and teaches how to program the g-code.

Code	Category	Function	Notes
G00	Motion	Move in a straight line at rapids speed.	XYZ of endpoint
G01	Motion	Move in a straight line at last speed commanded by a (F)eedrate	XYZ of endpoint
G02	Motion	Clockwise circular arc at (F)eedrate	XYZ of endpoint IJK relative to center R for radius
G03	Motion	Counter-clockwise circular arc at (F)eedrate	XYZ of endpoint IJK relative to center R for radius
G04	Motion	Dwell: Stop for a specified time.	P for milliseconds X for seconds
G05	Motion	FADAL Non-Modal Rapids	
G09	Motion	Exact stop check	
G10	Compensation	Programmable parameter input	
G15	Coordinate	Turn Polar Coordinates OFF, return to Cartesian Coordinates	
G16	Coordinate	Turn Polar Coordinates ON	
G17	Coordinate	Select X-Y plane	
G18	Coordinate	Select X-Z plane	
G19	Coordinate	Select Y-Z plane	

Amada School G Code Quick Reference

**Douglas Parker Young, Donald D.
Gehring**



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