

# Side sill section



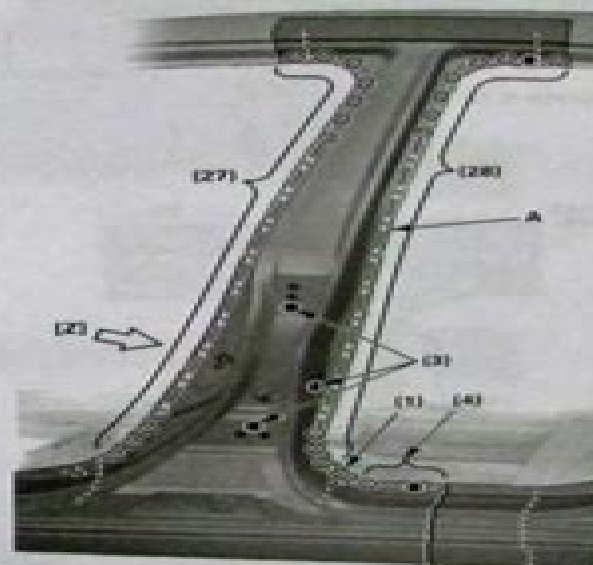
19. Install the new center pillar outer separator (A) on the center pillar stiffener (B). Apply the sealer (C) without gaps all the way around the separator and inside the outer panel repair part (D).



20. Apply the sealer to the front pillar outer separator and inside the outer panel repair part (see step 9 on page 3-22).
21. Clamp the outer panel repair part, and recheck the clearance and alignment of the doors and the front fender.

# 22. Do the main welding.

- Weld the outer panel repair part (A) and the patches (B).
- Front pillar welding points (see step 11 on page 3-22)
- Side sill welding points (see step 8 on page 3-27)



[view: 2]

(1)

(cont'd)

# Body Repair Manual

**SABRE.**



## **Body Repair Manual:**

**Automotive Body Repair & Painting Manual** John Haynes,1989-10-15 This is a complete do it yourself guide What you can learn Full color sections on minor repairs and painting Damage repair Painting Rust Repair Additional detailed information includes Rustproofing and undercoating Tools and equipment Repair of minor dents and rust damage Metal working techniques Major rust repair Body component replacement Sanding and painting Car care and detailing Welding Table of Contents Chapter 1 Introduction Chapter 2 Maintaining and preserving the paint body and interior Chapter 3 Damage repair Doing it yourself or having it done Chapter 4 Tools and working facilities Chapter 5 Minor body repairs Chapter 6 Major body repair Chapter 7 Body component replacement Chapter 8 Preparation for painting Chapter 9 Painting Chapter 10 Doors and glass Chapter 11 Trim and accessories Chapter 12 Welding **The Auto-body Repair Manual 1960** Scientific Magazines Publishing Company,1959 *The Complete Guide to Auto Body Repair* Dennis Parks,2008 Body Repair Manual American Motors Corporation,1961 **Motor Body Repair Manual** SABRE., **Chilton's Minor Auto Body Repair Manual** Chilton Automotive Books,The Nichols/Chilton,1989-06 Covers all minor and major damage repair **Motor Body Repair Manual** Specialists in Automobile Body Repair Equipment,1964 **Legend Body Repair Manual** Honda Giken Kōgyō Kabushiki Kaisha,1986 *The Auto-body Repair Manual 1960* ,1959 **Body Repair Manual 1995** ,1994 Motor's Truck & Tractor Repair Manual ,1956 **Audi Body Repair Manual** Audi of America,1987 *Body Repair Manual 1994* ,1993 **Chilton's Repair Manual** ,1991 *Lancer '97* ,1996 **Chilton's Repair Manual** Richard J. Rivele,1991 **1997 Diamante Body Repair Manual** Mitsubishi Motor Sales of America,1996 **Motor Auto Body Repair, Technical Manual** Robert Scharff,Ltd Staff Scharff Associates,1992-03 *Field Service Manual* Great Britain. War Office,1908 **Nissan Body Repair Manual** Nissan Jidōsha Kabushiki Kaisha,1983

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