

Side silt section



18. Install the new center pillar outer separator (A) on the center pillar stiffener (B).
Apply the sealer (C) without gaps all the way around the separator and inside the outer panel repair part (D).



19. Apply the sealer to the front pillar outer separator and inside the outer panel repair part (see step 9 on page 3-22).
21. Clamp the outer panel repair part, and recheck the clearance and alignment of the doors and the front fender.

22. Do the main welding.

- Weld the outer panel repair part (A) and the patches (B).
- Front pillar welding points (see step 11 on page 3-22)
- Side silt welding points (see step 8 on page 3-27)



(cont'd)

Body Repair Manual

SABRE.

Body Repair Manual:

Automotive Body Repair & Painting Manual John Haynes,1989-10-15 This is a complete do it yourself guide What you can learn Full color sections on minor repairs and painting Damage repair Painting Rust Repair Additional detailed information includes Rustproofing and undercoating Tools and equipment Repair of minor dents and rust damage Metal working techniques Major rust repair Body component replacement Sanding and painting Car care and detailing Welding Table of Contents Chapter 1 Introduction Chapter 2 Maintaining and preserving the paint body and interior Chapter 3 Damage repair Doing it yourself or having it done Chapter 4 Tools and working facilities Chapter 5 Minor body repairs Chapter 6 Major body repair Chapter 7 Body component replacement Chapter 8 Preparation for painting Chapter 9 Painting Chapter 10 Doors and glass Chapter 11 Trim and accessories Chapter 12 Welding **The Auto-body Repair Manual 1960**
Scientific Magazines Publishing Company,1959 *The Complete Guide to Auto Body Repair* Dennis Parks,2008 Body Repair Manual
American Motors Corporation,1961 **Motor Body Repair Manual** SABRE., **Chilton's Minor Auto Body Repair Manual** Chilton Automotive Books,The Nichols/Chilton,1989-06 Covers all minor and major damage repair

Motor Body Repair Manual Specialists in Automobile Body Repair Equipment,1964 **Legend Body Repair Manual**
Honda Giken Kōgyō Kabushiki Kaisha,1986 *The Auto-body Repair Manual 1960* ,1959 **Body Repair Manual 1995**
,1994 Motor's Truck & Tractor Repair Manual ,1956 **Audi Body Repair Manual** Audi of America,1987 *Body Repair Manual 1994* ,1993 **Chilton's Repair Manual** ,1991 *Lancer '97* ,1996 **Chilton's Repair Manual** Richard J. Rivele,1991 **1997 Diamante Body Repair Manual** Mitsubishi Motor Sales of America,1996 **Motor Auto Body Repair, Technical Manual** Robert Scharff,Ltd Staff Scharff Associates,1992-03 *Field Service Manual* Great Britain. War Office,1908 **Nissan Body Repair Manual** Nissan Jidōsha Kabushiki Kaisha,1983

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Table of Contents Body Repair Manual

1. Understanding the eBook Body Repair Manual
 - The Rise of Digital Reading Body Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Body Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Body Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Body Repair Manual
 - Personalized Recommendations

- Body Repair Manual User Reviews and Ratings
- Body Repair Manual and Bestseller Lists

5. Accessing Body Repair Manual Free and Paid eBooks

- Body Repair Manual Public Domain eBooks
- Body Repair Manual eBook Subscription Services
- Body Repair Manual Budget-Friendly Options

6. Navigating Body Repair Manual eBook Formats

- ePUB, PDF, MOBI, and More
- Body Repair Manual Compatibility with Devices
- Body Repair Manual Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Body Repair Manual
- Highlighting and Note-Taking Body Repair Manual
- Interactive Elements Body Repair Manual

8. Staying Engaged with Body Repair Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Body Repair Manual

9. Balancing eBooks and Physical Books Body Repair Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Body Repair Manual

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Body Repair Manual

- Setting Reading Goals Body Repair Manual
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Body Repair Manual

- Fact-Checking eBook Content of Body Repair Manual

- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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