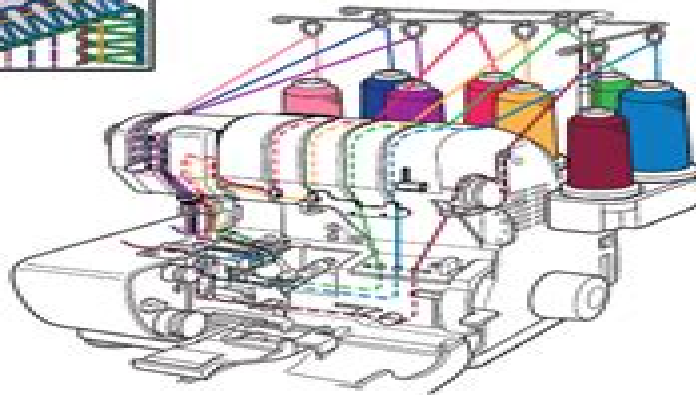
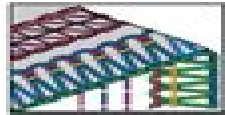


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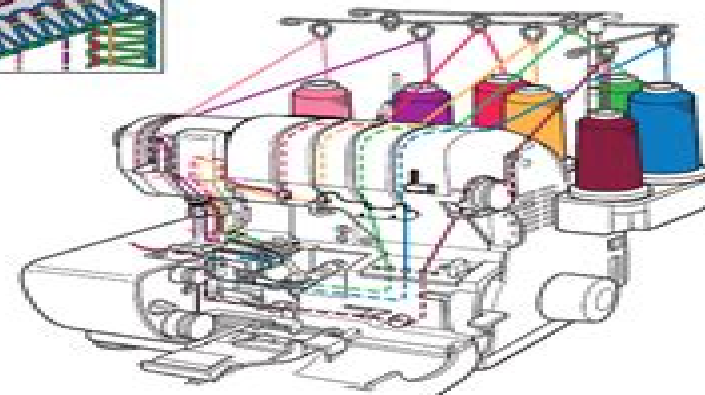
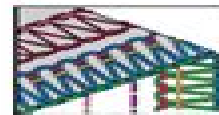
8-Thread Triple Cover + 4-Thread Overlock

C1	C2	C3	O1	O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
					3	7.5	A	O	4-6	COVER
Upper Looper Selector down					Blade Position up		Knife Cover		Subsidiary Looper	



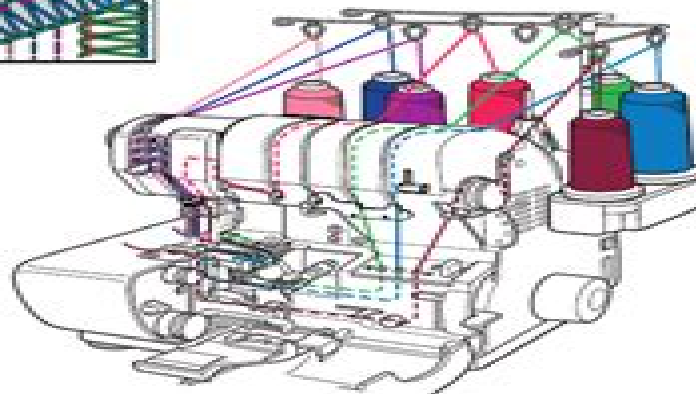
7-Thread Cover Stitch Wide + 4-Thread Overlock

C1	C2	C3	O1	O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
					3	7.5	A	O	4-6	COVER
Upper Looper Selector down					Blade Position up		Knife Cover		Subsidiary Looper	



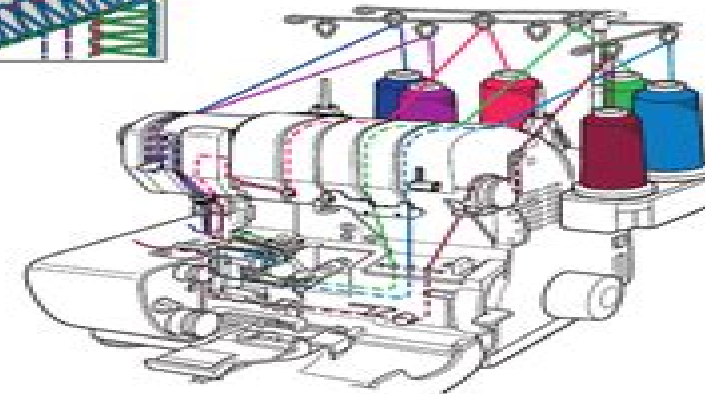
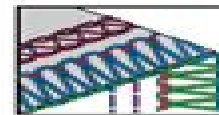
7-Thread Triple Cover + 3-Thread Overlock Wide

C1	C2	C3	O1	O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
					3	7.5	A	O	4-6	COVER
Upper Looper Selector down					Blade Position up		Knife Cover		Subsidiary Looper	



6-Thread Cover Narrow Right + 3-Thread Overlock Wide

C1	C2	C3	O1	O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
					3	7.5	A	O	4-6	COVER
Upper Looper Selector down					Blade Position up		Knife Cover		Subsidiary Looper	



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