

ALERT DEFINITIONS - AB500MC (Cont.)

CODE	REL	MESSAGE TEXT	CAUSE	ACTION
4008	10	V1 AXIS IN NOMINAL RANGE	The (00) software is reporting an invalid V1 value. (V1 is the axis display word.)	Verify VELOCITY LOOP SET GAIN in Drive Gain Parameters table. If alert persists call field service.
4009	10	V1 AXIS HP SPEED NOMINAL	The (00) software is reporting an invalid velocity loop gain. (V1 is the axis display word.)	Verify VELOCITY LOOP GAIN in Drive Gain Parameters table. If alert persists call field service.
4010	10	V1 AXIS MT OUT OF RANGE	The (00) software is reporting a motor output constant out of range. (V1 is the axis display word.)	Verify MOTOR TORQUE CONSTANT in Drive Configuration Parameters Table. If alert persists call field service.
4011	10	V1 AXIS V2 NOMINAL RANGE	The (00) software is reporting a V2 nominal value out of range. (V1 is the axis display word.)	Verify POSITION LOOP GAIN 1 or 2 Gains in the Drive Gain Parameters Table. If alert persists call field service.
4012	10	V1 AXIS ROTARY MODULE	The (00) software is reporting an invalid number for Rotary Axis Module. (V1 is the axis display word.)	Verify ROTARY MODULES in Axis Configuration Data table. If alert persists call field service.
4013	10	V1 AXIS MOTOR EXCITATION	The auxiliary voltage adjustment on excitation of motor has never been configured for its alternate feed back voltage. (V1 is the axis display word.)	Check wiring inputs to motor module.



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