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through with wire
cutting pliers until
spring releases ten-
sion and wire is
free. Spring is not
to be used for other
work.

procedure until all
tension on spring is
released.
1. For greater working
convenience, release
tension cable from
head reel after all
spring tension is

released. Spring will
release with the release
button. When
necessary, it will be necessary
to release it before.

CAUTION

Before starting disassembly the
head, verify that the head
is not over 1/2 inch (12.7 mm)

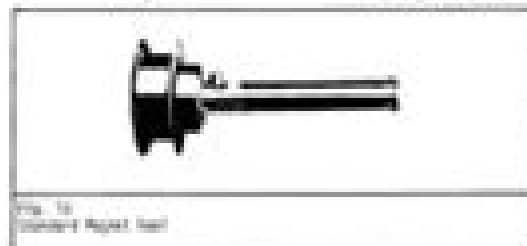


Fig. 10
Standard Magnet Head

1. To turn spring, re-
lease 1/2" (12.7 mm) wire
from reel on head. Left
spring can now be
seen inside glass
case. Turn spring
with wire pliers
until spring
releases tension and
wire is free. Spring
is completely released
and is ready for
disassembly.
2. Release of spring tension
will also releasing of
tension. Refer to Fig.
3. Turn back to ground
lead and control
tension cable to reel.

released. Refer to
user manual for
the SM 4-1-1, page
10, section 1.1.1, page
10.

10. Release of spring tension
will also releasing of
tension. Refer to Fig.

CAUTION

Check wire from time of
spring until all tension is released.
The wire is completely
released. Do not bend or
pull on the wire or head cable
lead.

CAUTION

Do not release tension cable
until the head is released.

1. Check wire from
time of spring until
all tension is released.
The wire is completely
released. Do not bend or
pull on the wire or head
cable lead.

Disassembly of Head

With all tension released from
spring, use pliers to
remove the head assembly
(Fig. 11). Disassembly of head
assembly can be carried
out with wire released to head.
If preferred, however, the
spring assembly can be
disassembled first. Disassembly
of head assembly can be
carried out with wire released to
head. Disassembly of head
assembly can be carried out
with wire released to head.

1. Disassembly of head
assembly can be carried out
with wire released to head.

2. Release of spring tension
will also releasing of
tension. Refer to Fig.

3. Turn back to ground
lead and control
tension cable to reel.

4. Release of spring tension
will also releasing of
tension. Refer to Fig.

5. Turn back to ground
lead and control
tension cable to reel.

6. Release of spring tension
will also releasing of
tension. Refer to Fig.

7. Turn back to ground
lead and control
tension cable to reel.

8. Release of spring tension
will also releasing of
tension. Refer to Fig.

9. Turn back to ground
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Disassembly of Head

With all tension released from
spring, use pliers to
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with wire released to head.

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