

- Flaying
- Abnormal wear (uneven wear, wear on one side, missing edge, cracked fabric)

If abnormal wear is noted, probable cause could be:

- Pulley misalignment
- Excessive RPM with frozen track
- Fast starts without warm-up period
- Scratched or rusty sheave
- Oil on belt
- Distorted spare belt.

Check drive belt width. Replace the drive belt if its width is under minimum recommended specification.

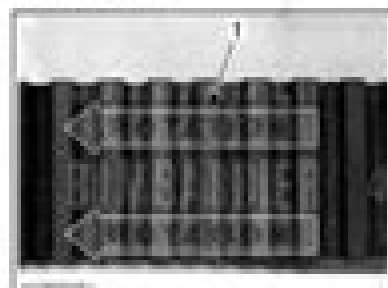
MODEL	WIDTH (mm)	MINIMUM WIDTH (mm)
All	36 (min) 41 (max)	33 (min) 37 (max)

Drive Belt Installation

1. If necessary, open the driven pulley, refer to **DRIVE BELT REMOVAL** above.
2. Slip the belt over the drive pulley, then over the driven pulley.

Caution: Do not force or use tools to pry the belt into place, as this could cut or break the cords in the belt.

NOTE: The maximum drive belt life span is obtained when belt is installed with arrows in the direction of rotation.



CAUTION:

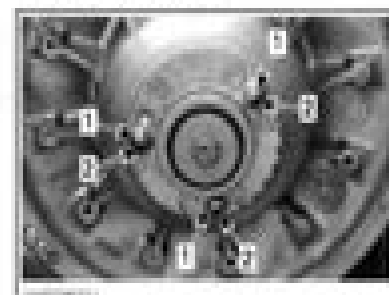
1. Do not point in the direction of rotation.

3. Cleanse and remove the driven pulley as per the from the pulley.
4. Rotate the driven pulley several times to properly set the belt between the sheaves.
5. Adjust the belt height. Refer to **DRIVE BELT HEIGHT ADJUSTMENT** below.

6. Install belt guard, refer to **DRIVE BELT GUARD INSTALLATION**.
7. Install LH side panel.

Drive Belt Height Adjustment

1. Remove leather cord from engine output switch.
2. Remove LH side panel.
3. Remove belt guard, refer to **DRIVE BELT GUARD REMOVAL**.
4. Keep the set screws from turning using a 3 mm Allen key and loosen the three lock nuts using a 10 mm open wrench.



CAUTION:

1. 10 mm open wrench



CAUTION:

1. 3 mm Allen key
2. 10 mm open wrench

5. Turn one set screw 1/8 turn at a time then rotate the driven pulley to properly set the belt between the pulley sheaves.
6. Repeat previous step until the external surface of drive belt exceeds driven pulley edge by 2 mm (0.079 in).



NOTE: Turning the set screws clockwise lowers the belt in the pulley. Turning the set screws counterclockwise raises the belt in the pulley.

7. Turn the other set screws clockwise so that they just contact the bottom. Do not screw any further.
8. Keep the set screws from turning and tighten the lock nuts to 8 Nm (a 2 Nm (0.18 lb-ft) x 10 lb-ft).
9. Install belt guard, refer to **DRIVE BELT GUARD INSTALLATION**.
10. Install LH side panel.
11. Start engine and check if vehicle is creeping.
 - 11.1 If vehicle does not creep, adjustment is complete.
 - 11.2 If vehicle creeps, check the drive belt deflection.

Reverse Activation

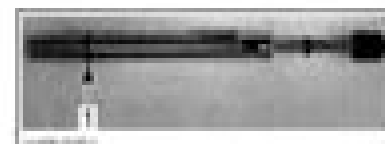
The reverse may not activate or may be harder to activate if the belt is positioned too high in the driven pulley. If reverse activation does not work properly, ensure the drive belt is properly adjusted.

Adjust the drive belt lower in the driven pulley if needed.

Drive Belt Deflection Verification

1. Make sure drive belt height is adjusted (preliminary setting).
2. Position a reference rule on drive belt.
3. Use the 1000/000124 100 mm belt tool as explained below.
4. Set deflection as per following table using bottom O-ring.

DRIVE BELT DEFLECTION	
DRIVE BELT DEFLECTION SETTING	2 mm to 2.5 mm (0.78 in to 0.98 in)



CAUTION:

1. 1000/000124 100 mm belt tool

5. Place upper O-ring to top of dish.



CAUTION:

1. 1000/000124 100 mm belt tool

6. Apply pressure until bottom O-ring deflection is flush with edge of rule.



CAUTION:

1. 1000/000124 100 mm belt tool
2. 1000/000124 100 mm belt tool
3. 1000/000124 100 mm belt tool

7. Read drive belt load. Compare result with the following table.

DRIVE BELT DEFLECTION	
DRIVE BELT LOAD READING	8 kg to 10 kg (1.76 lb to 2.20 lb)

8. If drive belt is within specification, drive belt is properly adjusted.
9. If drive belt is out of specification, try the following:
 - 9.1 Lower drive belt height from initial setting.
 - 9.2 Try another drive belt.
10. If proper load still can not be obtained, check the following:
 - 10.1 Inspect engine supports.
 - 10.2 Inspect countershaft and bearing.
 - 10.3 Inspect chains for damages.

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Karin Nielsen-Saines



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