

SHOP MANUAL NEWS

PAGE 1 OF 2

HONDA OUTBOARD MOTOR BF20A - BF25A

Power Equipment

News No.
P/P-036

Issue Date
September '94

SOME PARTS OF CHANGES

Applicable Information	Publication No.
BF20A - BF25A	66ZV700

CHANGE LOCATIONS

P.12-21

8. BACKLASH ADJUSTMENT • FORWARD GEAR

BEFORE MODIFICATION

3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

Standard	0.10 - 0.29 mm (0.004 - 0.011 in)
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4) If the backlash is too large, increase the forward gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the forward gear shim thickness and recheck the backlash.

AFTER MODIFICATION

3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

Backlash = Dial Gauges measures $\times \frac{17.43^{+1}}{23^{-2}}$

* 1 The pinion gear radius of pitch circle
* 2 The special tools (07MGJ-0010100) lever-length

Standard	0.10 - 0.29 mm (0.004 - 0.011 in)
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4) If the backlash is too large, increase the forward gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the forward gear shim thickness and recheck the backlash.

Service limit	0.30 mm (0.012 in)
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P.12-22 • REVERSE GEAR

3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

Standard	0.10 - 0.39 mm (0.004 - 0.015 in)
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4) If the backlash is too large, increase the reverse gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the reverse gear shim thickness and recheck the backlash.

3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

Backlash = Dial Gauges measures $\times \frac{17.43}{23}$

Standard	0.10 - 0.39 mm (0.004 - 0.015 in)
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4) If the backlash is too large, increase the reverse gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the reverse gear shim thickness and recheck the backlash.

Service limit	0.40 mm (0.016 in)
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