

PART 1 - GENERAL
ALI NO. 55-20-07

1. DESCRIPTION

- A. This procedure covers the inspection of the sandwich structure of the elevator panels using thermographic technique for trapped water inside the honeycomb core cells.
- B. This inspection is to be done from the outside after artificial thermal excitation of the elevator.
- C. Three alternative thermal excitation methods can be applied:
 - METHOD A: Heating the whole elevator inside an oven.
 - METHOD B: Heating the elevator with blankets.
 - METHOD C: Cooling the whole elevator inside a refrigerator.
- D. Inspection must be performed away from any type of hot or cold source and in ambient temperature within the range of 10 to 30° C (50 to 86° F).
- E. In order to perform this inspection two people are recommended, one NDT inspector and one assistant. The assistant will scan the inspection areas and the inspector will mark out the trapped water areas on the skin.
- NOTE:** AIRBUS gives a specific thermographic course for this inspection. AIRBUS recommends you do this training course before you do this inspection.
- F. For those thermographic trapped water indications partially hidden by lightning strips, a X-Ray inspection procedure is provided. This X-Ray inspection is an alternative procedure to remove the lightning strip and repeat the thermographic inspection.

2. PREFERRED INSPECTION

- A. 55-20-07, PART 10 - THERMOGRAPHIC, Page Block 1001

3. ALTERNATIVE INSPECTION

- A. 55-20-07, PART 2 - X-Ray, Page Block 201, (only for lightning strip areas)

Airbus Non Destructive Testing Manual

Thomas Griffiths

Airbus Non Destructive Testing Manual:

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Introduction to Maintenance, Repair and Overhaul of Aircraft,

Engines and Components Shevantha Weerasekera,2020-12-29 Introduction to Maintenance Repair and Overhaul of Aircraft Engines and Components brings together the basic aspects of a fundamentally important part of the aerospace industry the one that supports the global technical efforts to keep passenger and cargo planes flying reliably and safely Over time aircraft components and structural parts are subject to environmental effects such as corrosion and other types of material deterioration wear and fatigue Such parts could fail in service and affect the safe operation of the aircraft if the degradation were not detected and addressed in time Regular planned maintenance supports the current and future value of the aircraft by minimizing the physical decline of the aircraft and engines throughout its life Introduction to Maintenance Repair and Overhaul of Aircraft Engines and Components was written by the industry veteran Shevantha K Weerasekera an aerospace engineer with 20 years of aircraft maintenance experience who currently leads the engineering team of a major technical enterprise in the field

Code of Federal Regulations ,2005-03 The Code of Federal Regulations is a codification of the general and permanent rules published in the Federal Register by the Executive departments and agencies of the United States Federal Government

[British Journal of Non-destructive Testing](#) ,1993

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Airframe Inspection Reliability Under Field/depot Conditions ,1998

Aeronautical Engineering ,1990 A selection of annotated references to unclassified reports and journal articles that were introduced into the NASA scientific and technical information system and announced in Scientific and technical aerospace reports STAR and International aerospace abstracts IAA

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relation to aircraft design repair maintenance and overall safety The book covers basic principles as well as practical details of instrumentation procedures and operational results with a full discussion of each method's capabilities and limitations as these pertain to aircraft inspection and different types of materials e.g. composites and metal alloys Technologies covered include optical and enhanced optical methods liquid penetrant replication and magnetic particle inspection electromagnetic and eddy current approaches acoustics and ultrasonic techniques infrared thermal imaging and radiographic methods A final section is devoted to NDT reliability and ways the probability of detection can be measured to establish inspection intervals

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