

**FRONT-WHEEL DRIVE SYSTEM  
(Models B5100D – B6100D – B6100HST-D – B7100D)**

Front-wheel drive assembly includes drive shaft, housing, differential, axle shafts and axle hub assemblies. Front-wheel drive power is supplied through transmission assembly and controlled by manually engaging or disengaging FWD select lever.

Camber angle, caster angle and kingpin inclination are non-adjustable. Rolling angle adjuster screw (1 - Fig. 3) should be adjusted to a height of 25 mm (0.9843 inch) measured from axle case (34) to top of screw head. Front wheel steering angle adjuster screw (57) (front and rear) should

be adjusted to a length of 22 mm (0.8661 inch) measured from outer drive housing (49) to top of screw head.

## OUTER DRIVE ASSEMBLY

**Models B5100D — B6100D —  
B6100HST-D — B7100D**

**10. R&R AND OVERHAUL.** To disassemble outer drive assembly, first remove wheel from side to be serviced. Remove drain plug (51—Fig. 3) and allow lubricant to drain into a suitable container. Remove cap screws securing outer cover (68) to outer drive housing (49), then withdraw cover with components 63, 64, 65, 66, 69 and 70.

**NOTE:** During removal, if gear (64) catches on bearing (61), use suitable tools and carefully drive against gear (64) forcing bearing (63) inward until approximately halfway off wheel axle (70).

Remove bearing (63), gear (64) and snap ring (65) from wheel axle (70), then separate remaining components.

Examine components for damage and excessive wear.

**NOTE:** To ease installation of outer cover assembly, press bearing (63) onto wheel axle (70) only halfway. After installation, lightly tap wheel axle (70) to force bearing against shoulder.

Tighten cap screws securing outer drive cover (68) to outer drive housing (49) to 18-21 N·m (6-7 ft.-lbs.) torque. Remove plug (50) and fill axle gearcase with 0.15 liter (0.15 U.S. quart) of SAE 80 gear lube. Install and tighten plug (50). Reinstall wheel and tighten lug nuts to 63-73 N·m (46-54 ft.-lbs.) torque.

## **OUTER DRIVE HOUSING, AXLE SHAFTS AND AXLE CASE**

**Models B5100D — B6100D —  
B6100HST-D — BT100D**

**11. R & R AND OVERHAUL.**  
Remove outer drive assembly as outlined in paragraph 10. Remove drain plug (13 - Fig. 3) on Model RS100D and plug (95 - Fig. 4) on all other models and allow lubricant to drain into a suitable container. Detach tie rod end (32 - Fig. 3) from steering arm (26). Remove cap screws securing dust cover (71), felt seal (72), dust seal (73), dust seal holder (74)

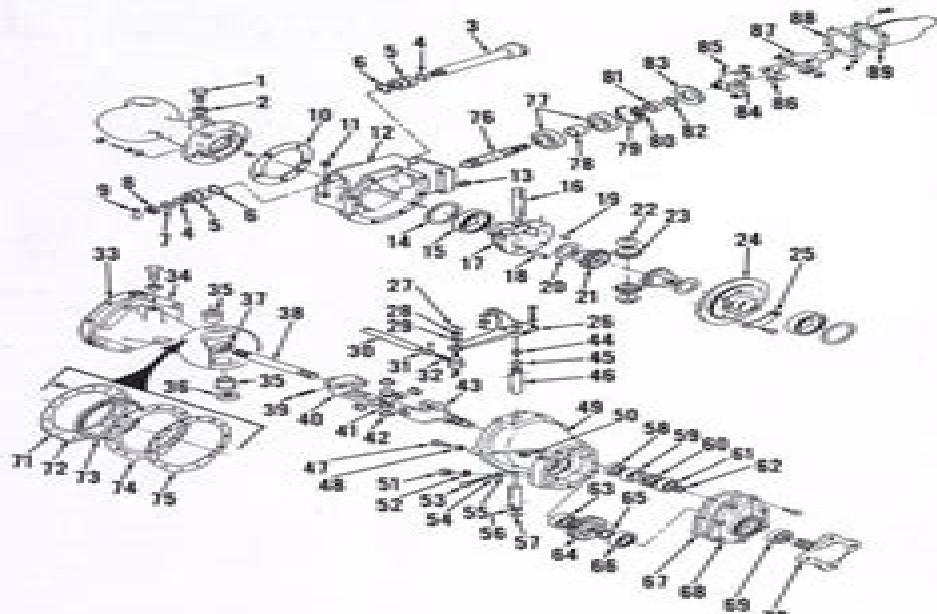


Fig. 3—Exploded view of front-wheel drive axle used on Model 851000. Front-wheel drive axle used on Models 851000, 851000HST-D and 871000 is similar except for pinion gear assembly and location of differential chain pinion (see Fig. 4).

|                                 |                                |                                       |                            |
|---------------------------------|--------------------------------|---------------------------------------|----------------------------|
| 1. <i>Adjudicator</i> screw     | 24. <i>Bevel</i> wing screw    | 46. <i>Blow</i> pin                   | 68. <i>Outer</i> screw     |
| 2. <i>Locknut</i>               | 25. <i>Lock</i> plate          | 47. <i>Adjudicator</i> screw          | 69. <i>Old</i> nail        |
| 3. <i>Flared</i> pin            | 26. <i>Steering</i> screw      | 48. <i>Locknut</i>                    | 70. <i>Outer</i> screw     |
| 4. <i>"O"</i> ring              | 27. <i>Castor</i> screw        | 49. <i>Outer</i> drive <i>housing</i> | 71. <i>Outer</i> screw     |
| 5. <i>Shaft</i>                 | 28. <i>Castor</i> nut          | 50. <i>Old</i> nail                   | 72. <i>Outer</i> screw     |
| 6. <i>"O"</i> ring              | 29. <i>Washer</i>              | 51. <i>Outer</i> screw                | 73. <i>Outer</i> screw     |
| 7. <i>Flare</i> washer          | 30. <i>Pin</i>                 | 52. <i>Castor</i>                     | 74. <i>Outer</i> screw     |
| 8. <i>Castor</i> nut            | 31. <i>Locknut</i>             | 53. <i>Steering</i> screw             | 75. <i>Castor</i>          |
| 9. <i>Set</i> spring            | 32. <i>The</i> rod             | 54. <i>Lock</i> bolt                  | 76. <i>Outer</i> pin       |
| 10. <i>Castor</i>               | 33. <i>Castor</i>              | 55. <i>Castor</i>                     | 77. <i>Outer</i>           |
| 11. <i>Pin</i>                  | 34. <i>Outer</i> case          | 56. <i>Blow</i> pin                   | 78. <i>Outer</i>           |
| 12. <i>Castor</i> case          | 35. <i>Flange</i>              | 57. <i>"O"</i> ring                   | 79. <i>Steering</i> ring   |
| 13. <i>Drive</i> pin            | 36. <i>Hearing</i>             | 58. <i>Old</i> nail                   | 80. <i>Outer</i>           |
| 14. <i>Pin</i>                  | 37. <i>Old</i> nail            | 59. <i>Steering</i>                   | 81. <i>Outer</i>           |
| 15. <i>Hearing</i>              | 38. <i>Outer</i> shaft         | 60. <i>Outer</i>                      | 82. <i>Steering</i> ring   |
| 16. <i>Cross</i> - <i>shank</i> | 39. <i>Pin</i>                 | 61. <i>Steering</i>                   | 83. <i>Old</i> nail        |
| 17. <i>Differential</i> case    | 40. <i>Yoke</i>                | 62. <i>Steering</i> ring              | 84. <i>Yoke</i>            |
| 18. <i>Pin</i>                  | 41. <i>Universal</i> joint     | 63. <i>Steering</i>                   | 85. <i>Pin</i>             |
| 19. <i>Thrust</i> washer        | 42. <i>Clipper</i>             | 64. <i>Outer</i>                      | 86. <i>Universal</i> joint |
| 20. <i>Rock</i> gear            | 43. <i>Yoke</i> shaft          | 65. <i>Steering</i> ring              | 87. <i>Yoke</i>            |
| 21. <i>Rock</i> gear            | 44. <i>Cross</i> <i>flange</i> | 66. <i>Steering</i>                   | 88. <i>Castor</i>          |
| 22. <i>Thrust</i> washer        | 45. <i>"O"</i> ring            | 67. <i>Castor</i>                     | 89. <i>Outer</i> case      |
| 23. <i>Spider</i> gear          |                                |                                       |                            |

# B7100 Manual Transmission Repair

**Jacques Gordon,Chilton Book Company**

## B7100 Manual Transmission Repair:

**Chilton's Tractor Repair Manual**, 1981 Specifications Tune ups Step by Step Parts Replacement *Farmers and Consumers Market Bulletin*, 2010 How To Rebuild and Modify Your Manual Transmission Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission **Manual Transmission Repair : Learning Guide** Beaudoin, Jean,CEMEQ.,Morel, André,1993 How to Rebuild and Modify High-Performance Manual Transmissions Paul Cangialosi,2010 How to Rebuild and Modify High Performance Manual Transmissions breaks down the disassembly inspection modification upgrade and rebuilding process into detailed yet easy to follow steps consistent with our other Workbench series books The latest techniques and insider tips are revealed so an enthusiast can quickly perform a tear down identify worn parts select the best components and successfully assemble a high performance transmission Transmission expert and designer Paul Cangialosi shares his proven rebuilding methods insight and 27 years of knowledge in the transmission industry He guides you through the rebuilding process for most major high performance transmissions including BorgWarner T10 and super T10 GM Muncie Ford Toploader and Tremec T5 This new edition also contains a complete step by step rebuild of the Chrysler A833 transmission **4-speed Transmission Repair Manual** Toyota Motor Sales Co., Ltd. Export-Technical Division,1966 **Direct and General Support Maintenance Manual**, 1971 **Toyota Model 507 Manual Transmission**, 197? **General Motors Automatic Transmission Overhaul** John Haynes,2002-02-21 Covers rear wheel drive transmissions THM200 4R THM350 THM400 and THM700 R4 and front wheel drive transaxles THM125 125C THM3T40 THM440 T4 and THM4T60 Chilton's Automatic Transmission/transaxle Diagnosis and Repair Jacques Gordon,Chilton Book Company,1999-02 Covers theory maintenance diagnosis and repair on all automatic transmissions and transaxles **Toyota W-50 5-speed Manual Transmission Repair Manual** Toyota Motor Sales, U.S.A., Inc,1974 DS and GS Maintenance Manual United States. Department of the Army,1965 Max Ellery's Transmission Repair Manual Holden's 1963-1988 Max Ellery,1996-07-01 **Muncie 4-Speed Transmissions** Paul Cangialosi,2014-10-15 The Muncie 4 speeds M20 M21 and M22 are some of the most popular manual transmissions ever made and continue to be incredibly popular The Muncie was the top high performance manual transmission GM offered in its muscle cars of the 60s and early 70s It was installed in the Camaro Chevelle Buick GS Pontiac GTO Olds Cutlass and many other classic cars Many owners want to retain the original transmission in their classic cars to maintain its value Transmission expert and veteran author Paul Cangialosi has created an indispensable reference to Muncie 4 speeds that guides you through each crucial stage of the rebuild process Comprehensive ID information is provided so you

can positively identify the cases shafts and related parts It discusses available models parts options and gearbox cases Most important it shows how to completely disassemble the gearbox identify wear and damage select the best parts and complete the rebuild It also explains how to choose the ideal gear ratio for a particular application Various high performance and racing setups are also shown including essential modifications gun drilling the shafts cutting down the gears to remove weight and achieving race specific clearances Muncie 4 speeds need rebuilding after many miles of service and extreme use In addition when a muscle car owner builds a high performance engine that far exceeds stock horsepower a stronger high performance transmission must be built to accommodate this torque and horsepower increase No other book goes into this much detail on the identification of the Muncie 4 speed available parts selection of gear ratios and the rebuild process

**Transmission Repair Book Ford 1960 to 2007** Max Ellery,2003-05-01 Automatic AOD BW 35 40 LE85 91 93 95 97 C4 C5 C6 C9 C10 FMX and M51 Manual 3 speed 4 speed and 5 speed single rail Top Loader T5 and M57 Step by step instructions for a pull down and rebuild Includes specifications torque settings problem diagnosis shift speeds plus more information This book is from an Australian publisher and covers both American and Australian applications *Toyota Model 507 Manual Transmission* Australian Motor Industries Ltd, *Toyota W-50 5-speed Manual Transmission Repair Manual* Toyota Jidōsha Hanbai Kabushiki Kaisha. Service Training Department,1974 [Toyota A-40 automatic transmission repair, testing & diagnosis manual, 1974-1980](#) , *Automotive Drivetrain and Manual Transmissions* Keith Santini,Kirk VanGelder,2018-07-13 Automotive Drivetrain and Manual Transmissions equips students for diagnosing servicing and repairing modern drivetrain systems and components Utilizing a strategy based diagnostics approach this text helps students master the process of technical troubleshooting to successfully resolve the problem on the first attempt **Toyota Model 505 Manual Transmission Repair Manual** ,198?

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