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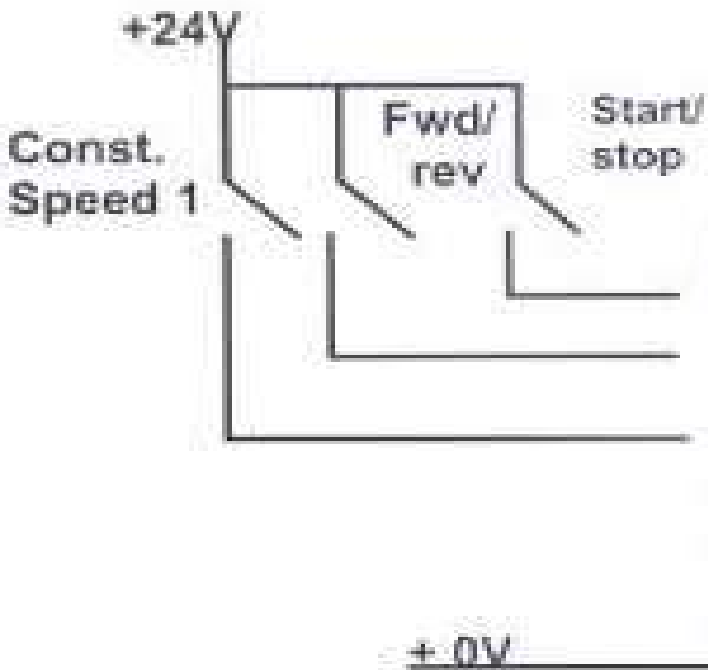
X1

1	SCR
2	AI1
3	GND
4	+24V
5	GND

DIP switch
analog
inputs

S1

I 0(4) - 20 mA
U 0 - 10 V



6	DCOM
7	DI1
8	DI2
9	DI3
10	DI4
11	DI5

12	ROCOM
13	RONC
14	RONO

DI configuration
PNP connected
(source) with
external power
supply

Ach550 Vfd Guide

Stan Turkel



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