

5. Remove the oil separator (2).



1. Loosen the mounting nuts (1).
2. Remove the oil separator (2).
3. Remove the fast bolt (3).



5. Remove the cooling fan (4) and fan pulley (5).



5.5 Removing muffler full assembly

■ **NOTE**

- Since the DPF part was dropped or given a shock, cannot be reused even if there is no damage sufficiently, replace it with a new one.
- Be sure to loosen the exhaust gas temperature sensor, lightning nut or the differential pressure pipe lightning nut with counter wrench to prevent the damage of the sensor or pipe.
- If it is still hard to loosen, apply the lubricant spray to threaded portion and slack it with lubricant.
- 01603-01-104, 01603-01-104 have DDC core instead of DPF core, and do not have the sensor for DPF.

But the muffler looks same as other models. Therefore, the mufflers of 01603-01-104 and 01603-01-104 must be disassembled by the same way of 01603-01-104.

■ **NOTE**

- Put a product (engine) on a stable ground, and set the parking brake.
- As the muffler full assembly is hot just after the engine shutdown, make sure to wait operation after it gets cool.
- When cool, do not let any foreign substances under the operating condition during the operation.
- Make sure not to damage the muffler full assembly by falling or impact as it contains a ceramic fiber.
- Before removing the muffler full assembly from a product (engine), connect the diagnostic tool (Diagnose), check the failure history, and save the program.
- Before disconnecting the DPF for cleaning, keep the records of the engine serial number, filter comp (DPF) part number, filter comp (DPF) serial number, catalyst (DDC) part number, catalyst (DDC) serial number, and engine operating time, which are required in preparing the DPF cleaning order form.
- When removing the muffler full assembly (DPF), make sure that the exhaust gas temperature sensor, differential pressure sensor, and differential pressure pipe do not make contact with surrounding parts.

Tools required

- Counter wrench
- Remove the connection of exhaust gas temperature sensor (1), (2) from the bracket.
- Remove the clamp (3).

5. Remove the 4 muffler flange nuts (1).



1. Muffler flange nut (1)
2. Clamp (2)
3. Exhaust gas temperature sensor (1)
4. Differential pressure pipe (1)
5. Differential pressure pipe (1)

6. Remove the muffler full assembly mounting nuts (2).

7. Remove the muffler full assembly (3).



Image 01603-01-104



Image 01603-01-104

8. Remove the DPF bracket (3).



Image 01603-01-104

5.6 Disassembling DPF assembly

■ **NOTE**

- Always work in the workshop equipped with a clean air (not containing organic solvents).
- Put a product (engine) on a stable ground, and set the parking brake.
- As the DPF muffler full assembly is hot just after the engine shutdown, make sure to wait operation after it gets cool.
- Make sure not to let any foreign substances enter the operating section during the operation.
- Make sure not to damage the DPF muffler full assembly by falling or impact as it contains a ceramic fiber.
- Before removing the DPF for cleaning, keep the records of the engine serial number, filter comp (DPF) part number, filter comp (DPF) serial number, catalyst (DDC) part number, catalyst (DDC) serial number, and engine operating time, which are required in preparing the DPF cleaning order form.
- Since the engine operating time is recorded in the engine ECU, check the operating time by connecting the service tool (Diagnose).
- When removing the muffler full assembly (DPF), make sure that the exhaust gas temperature sensor, differential pressure sensor, and differential pressure pipe do not make contact with surrounding parts.

9. Remove the DPF mounting bracket (3).

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Mike Jess

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