

```

(* During HEALTHY : <S1>:140 *)
IF ((stage1_sensor <= 0) OR (stage2_sensor <= 0)) OR (stage3_sensor <= 0) THEN
  (* Transition: '<S1>:140' *)
  IF overall_target > (0.4 * L0) THEN
    (* Transition: '<S1>:141' *)
    (* Transition: '<S1>:142' *)
    is_c2_setpoint := 2;
    (* Entry 'NO_REDUCTION': '<S1>:123' *)
    rtb_stage1_setpoint := L0;
    rtb_stage2_setpoint := L0;
    distributed_target := L0;
  ELSE
    (* Transition: '<S1>:143' *)
    IF stage1_sensor <= 0 THEN
      (* Transition: '<S1>:144' *)
      (* Transition: '<S1>:146' *)
      is_c2_setpoint := 6;
      (* Entry 'STAGE_1_FAILED': '<S1>:119' *)
      distributed_target := overall_target / 2;
      rtb_stage1_setpoint := L0;
      rtb_stage2_setpoint := L0 - distributed_target;
      distributed_target := rtb_stage2_setpoint - distributed_target;
    ELSIF stage3_sensor <= 0 THEN
      (* Transition: '<S1>:145' *)
      (* Transition: '<S1>:148' *)
      is_c2_setpoint := 8;
      (* Entry 'STAGE_3_FAILED': '<S1>:118' *)
      distributed_target := overall_target / 2;
      rtb_stage1_setpoint := L0 - distributed_target;
      rtb_stage2_setpoint := rtb_stage1_setpoint - distributed_target;
      distributed_target := rtb_stage2_setpoint;
    ELSIF stage2_sensor <= 0 THEN
      (* Transition: '<S1>:147' *)
      is_c2_setpoint := 7;
      (* Entry 'STAGE_2_FAILED': '<S1>:117' *)
      distributed_target := overall_target / 2;
      rtb_stage1_setpoint := L0 - distributed_target;
      rtb_stage2_setpoint := rtb_stage1_setpoint;
      distributed_target := rtb_stage1_setpoint - distributed_target;
    ELSE
      guard := 1;
    END_IF;
  END_IF;
ELSE
  guard := 1;
END_IF;

```

# Allen Bradley Structured Text Manual

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*Complex Systems Design & Management Asia* Michel-Alexandre Cardin, Saik Hay Fong, Daniel Krob, Lui Pao Chuen, Yang How Tan, 2016-01-25 This book contains all refereed papers that were accepted to the second edition of the Asia Pacific conference on Complex Systems Design Management Asia CSD M Asia 2016 that took place in Singapore from February 24 to February 26 2016 Website <http://www.csdm.asia.net> These proceedings cover the most recent trends in the emerging field of Complex Systems both from an academic and a professional perspective A special focus is put on Smart Nations Designing and Sustaining The CSD M Asia 2016 conference is organized under the guidance of the Singapore division of the Center of Excellence on Systems Architecture Management Economy and Strategy CESAMES Legal address C E S A M E S Singapore 16 Raffles Quay 38 03 Hong Leong Building Singapore 048581 website <http://www.cesames.net/en> email contact [cesames.net](mailto:cesames.net) Programmable Controller Circuits Roger M. Bertrand, 1996 This compact manual gives users a structured lab background on motor control applications and on the programming control concepts and circuits used in the industry Features Step by step projects help users progress through various stages of programming instructions Covers two major industrial control sections the industrial motor control field and the programmable controller field Each project has objectives discussions program logic procedure and experiments so it can be applied as a supplement to various text in the industrial control field Program logic and procedure section details a step by step procedure for completing the labs The instructor's guide provides a course syllabus instructor tips and how to construct a programmable controller simulator ALSO AVAILABLE INSTRUCTOR SUPPLEMENTS CALL CUSTOMER SUPPORT TO ORDER Instructor's Guide ISBN 0 8273 7067 9

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practical examples It describes the PLC instructions for the Allen Bradley PLC 5 SLC 500 and Logix processors with an emphasis on the SLC 500 system using numerous figures tables and example problems New to this edition are two column and four color interior design that improves readability and figure placement and all the chapter questions and problems are listed in one convenient location in Appendix D with page locations for all chapter references in the questions and problems This book describes the technology so that readers can learn PLCs with no previous experience in PLCs or discrete and analog system control

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