

ACRA TURN 1330 1340



HEAD STOCK & GEARBOX



APRON & CARRIAGE

TAILSTOCK

SPECIFICATIONS:

MODEL: ACRA TURN 1340. (1330)

DESCRIPTION		INCH SYSTEM	METRIC SYSTEM
NOMINAL SIZE	HEIGHT CENTER SWING OVER BED SWING OVER CROSS SLIDE DISTANCE BETWEEN CENTERS SWING OVER GAP WIDTH OF BED	671/2 in. 1350mm. 7-5/8 in. 195mm. 400 in. (1000mm.) 1000 mm. 71/2 in.	1650mm. 2300mm. 1950mm. 1000mm. (750mm.) 4000mm. 1950mm.
SPINDLE	NUMBER OF SPINDLE SPEEDS RANGE OF SPEEDS SPINDLE HOLE THROUGH SPINDLE SPINDLE NUT TAPER OF SPINDLE BORE	12 45-1800rpm. 1/4 in. D1-4 Camlock M. T. No. 5	12 45-1800rpm. 1/4 in. D1-4 Camlock M. T. No. 5
TAIL STOCK	TAPER OF CENTER SPINDLE TRAVEL	M. T. No. 3 4-3/8"	M. T. No. 3 110mm.
TOOL SLIDE	CROSS SLIDE TRAVEL COMPOUND REST TRAVEL	61/2 in. 3-3/8"	145mm. 85mm.
THREADS	NUMBER OF THREAD CHANGE RANGE OF THREADS	32 4-56 T. P. I.	32 D. 4-7 Dieset PITCH
FEEDS	RANGE OF LONGITUDINAL FEEDS FLANGE OF CROSS FEEDS	0.0003-0.00736in./rev. 0.0015-0.0245in./rev.	0.0003-1.485mm/rev. 0.0015-0.242mm/rev.
DIMENSIONS	OVERALL WIDTH OF MACHINE OVERALL HEIGHT OF MACHINE OVERALL LENGTH OF MACHINE	28-7/8" 480mm. 75in. (1950mm.)	3050mm. 1150mm. 1920mm. (1650mm.)
SHIPPING	MACHINE NET WEIGHT GROSS WEIGHT CRATE DIMENSION L x W x H	5540 lbs. (14430 lbs.) 6810 lbs. (17200 lbs.) 27" dia. (5771 x 30" x 55")	7000kgs. (16500kgs.) 8000kgs. (17200kgs.) 19500 kgs. (16500 x 750 x 1340)

Illustrations and specifications not binding as to detail. Specifications subject to change without prior notice.

STANDARD ACCESSORIES:

ELECTRICAL EQUIPMENT & MOTOR 3HP 2PH.	TOOL BOX, SET OF SPANNERS AND KEYS
SET OF CHANGE GEARS	4-WAYS TURRET TOOLPOST
CENTER SLEEVE M. T. NO. 5 x 3	TOOL POST WRENCH
TWO CENTERS M. T. NO. 3	1/2" DIA BACK PLATE
THREADING DIAL	

OPTIONAL ACCESSORIES:

*3-JAW SCROLL CHUCK 6"
*4-JAW INDEPENDENT CHUCK 6"
*FACE PLATE 10"
*STEADY REST
*FOLLOW REST
*COOLANT PUMP EQUIPMENT

*SPLASH GUARD
*TAPE ATTACHMENT
*AMERICAN TOOLPOST

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breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD October 2022 issue Vol 99 No 10 **Machinery** ,1960 **American Machinist, Metalworking Manufacturing** ,1961 *Canadian Machinery and Manufacturing News* ,1974 **Machinery** Lester Gray French,1953 *Machinery* Fred Herbert Colvin,Lester Gray French,1953 *Insulation/circuits* ,1980 Includes a special annual issue Insulation circuits directory encyclopedia **Turning Lathes** James Lukin,1890 **Turning Lathes** James Lukin,2015-07-23 Excerpt from Turning Lathes A Manual for Technical Schools and Apprentices a Guide Amateurs and technical students will find this book of great advantage to them as the aim of the author whoever he may be has been to explain very thoroughly the processes of the art of turning American Machinist This is a work of 158 pages very fully illustrated and with clear descriptive matter on branches of lathe work which are usually followed by amateurs For these last it is valuable as it contains succinct directions how to do certain work how to avoid the many difficulties and the causes of failure in using certain kinds of tools both wood and metal working are covered American Engineer This book is an illustrated treatise on lathe work designed for use in technical schools The minuteness and practical nature of the directions given however make it of value to amateur turners To those wishing to learn the art from the beginning it would be hard to recommend a more useful book Wood and metal turning are both considered and the description of hand turning is especially full Scientific American We heartily commend the book to those interested in the subject It will be found of special value to apprentices and others whose knowledge of lathe work is limited The National Car Builder American This work assumes that the reader has had no previous knowledge of the lathe whatever and starting with an elementary description the author advances in a very clear and intelligible manner explaining the various operations of hand and slide rest work in a thoroughly satisfactory manner Mechanics The author does not presuppose any technical knowledge whatever in the reader but begins by describing and naming the various parts and attachments of a lathe so that a schoolboy can pick up the book and work his way through it without any difficulty The illustrations are very numerous and well executed Practical Engineer The several types of lathes both for wood and metal turning and their parts in detail are fully described and illustrated as also are the various operations of the latheman s art Amateur turners will find in it many useful hints Popular Science News The small price and general excellence of this book will commend it to the large class of ambitious apprentices for whose benefit it has been written Boston Journal of Commerce About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at www.forgottenbooks.com This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such historical works **Turning Lathes** James Lukin,1896 **Turning Lathes - A Manual for Technical**

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