

# ACRA TURN 1330 1340



HEAD STOCK & GEARBOX



APRON & CARRIAGE

TAILSTOCK

## SPECIFICATIONS:

MODEL: ACRA TURN 1340. (1330)

	DESCRIPTION	INCH SYSTEM		METRIC SYSTEM	
NOMINAL SIZE	HEIGHT CENTER SWING OVER BED SWING OVER CROSS SLIDE DISTANCE BETWEEN CENTERS SWING OVER GAP WIDTH OF BED	6 1/2 in. 13 in. 7 5/8 in. 40 1/2" (30 in.) 18 1/2" 7 1/2"		165mm. 330mm. 195mm. 1000mm (750mm.) 490mm 190mm	
SPINDLE	NUMBER OF SPINDLE SPEEDS RANGE OF SPEEDS SPINDLE HOLE THROUGH SPINDLE SPINDLE NOSE TAPER OF SPINDLE BORE	12 45-1800rpm. 75in. D1-8 Camlock M. T. No. 5		12 45-1800rpm. 30mm. D1-4 Camlock M. T. No. 5	
TAIL STOCK	TAPER OF CENTER SPINDLE TRAVEL	M. T. No. 3 4-3/8"		M. T. No. 3 110mm.	
TOOL SLIDE	CROSS SLIDE TRAVEL COMPOUND REST TRAVEL	6 1/2 in. 3-3/8"		165mm. 85mm.	
THREADS	NUMBER OF THREAD CHANGE RANGE OF THREADS	32 4-56 T. P. I.	32 9-120 DP	32 0.4-7.0mm PITCH	32 0.4-7.0 MP
FEEDS	RANGE OF LONGITUDINAL FEEDS RANGE OF CROSS FEEDS	0.0033-0.0136in./rev. 0.0011-0.0045in./rev.		0.063-1.485mm/rev. 0.033-0.742mm/rev.	
DIMENSIONS	OVERALL WIDTH OF MACHINE OVERALL HEIGHT OF MACHINE OVERALL LENGTH OF MACHINE	28 7/8" 460mm. 75in. (65in.)		735mm 1160mm. 1920mm. (1660mm.)	
SHIPPING	MACHINE NET WEIGHT GROSS WEIGHT CRATE DIMENSION L x W x H	1540 lbs. (1430 lbs.) 1810 lbs. (1700 lbs.) 77" (or 67") x 30" x 55"		700kgs. (650kgs.) 820kgs. (1770kgs.) 1950 (or 1690) x 760 x 1340	

Illustrations and specifications not binding as to detail. Specifications subject to change without prior notice.

## STANDARD ACCESSORIES:

- \*ELECTRICAL EQUIPMENT & MOTOR 3HP 3PH.
- \*SET OF CHANGE GEARS
- \*CENTER SLEEVE M. T. NO. 5 x 3
- \*TWO CENTERS M. T. NO. 3
- \*THREADING DIAL
- \*TOOL BOX, SET OF SPANNERS AND KEYS
- \*4-WAYS TURRET TOOLPOST
- \*TOOL POST WRENCH
- \*8" DIA BACK PLATE

## OPTIONAL ACCESSORIES:

- \*3-JAW SCROLL CHUCK 6"
- \*4-JAW INDEPENDENT CHUCK 8"
- \*FACE PLATE 10"
- \*STEADY REST
- \*FOLLOW REST
- \*COOLANT PUMP EQUIPMENT
- \*SPASH GUARD
- \*TAPER ATTACHMENT
- \*AMERICAN TOOLPOST

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# Acra Turn Lathe Manual

**Surplus Record**



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