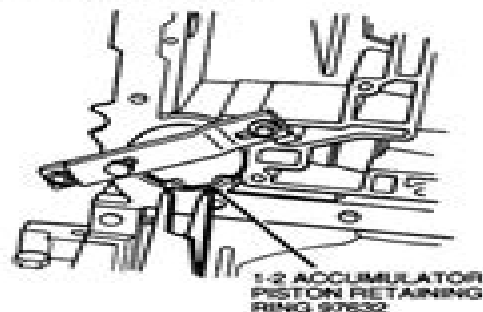


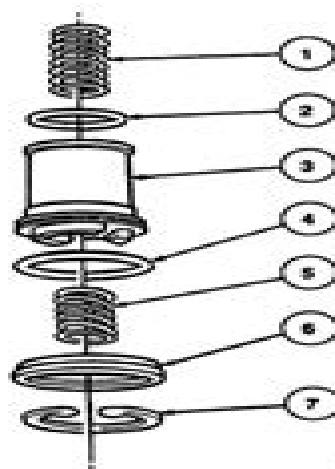
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1-2 Accumulator Cover



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1-2 Accumulator



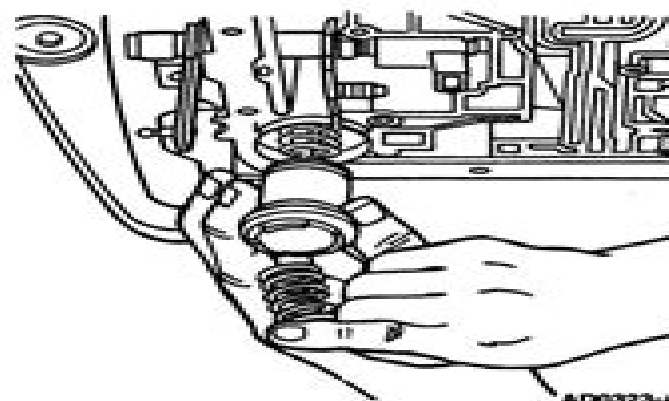
D10175-B

Item	Part Number	Description
1	7F264	1-2 Accumulator Spring
2	7F248	Accumulator Piston Seal
3	7F251	Accumulator Piston
4	7F249	Lower Accumulator Seal

(Continued)

Item	Part Number	Description
5	7F264	1-2 Accumulator Spring
6	7G300	Cover and Seal Assy
7	7384	Accumulator Piston Retaining Ring

9. NOTE: Carefully note the location of the 1-2 accumulator spring and assemble in the same positions. Some models may use two 1-2 accumulator springs. The accumulator piston may also vary with applications. Remove accumulator piston and 1-2 accumulator spring.



Installation

1. NOTE: This is not an ordinary installation procedure and does not compensate for band wear. Install reverse band servo spring, reverse band servo piston and rod. When piston and rod assembly replacement becomes necessary, or when the reverse band has been replaced, determine the correct length of the reverse servo piston and rod, proceed as follows:
 - a. Lubricate the reverse piston seal to facilitate assembly and to prevent damage to the seal.
 - b. Install the reverse servo piston and return spring. Do not install the piston cover or retaining ring.

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D Siedentop



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