

Fig. 2-46

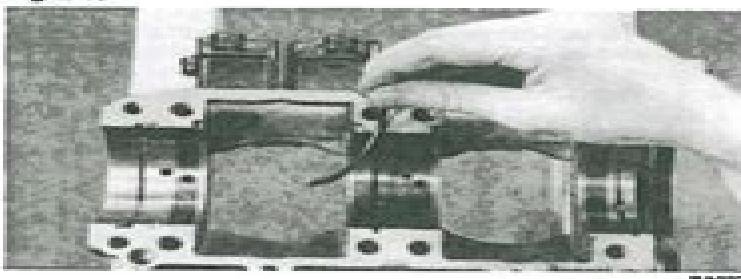


Fig. 2-48

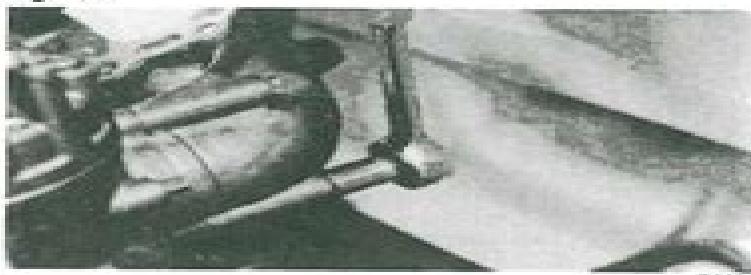


Fig. 2-47



25. Remove the seals from the crankshaft.

**NOTE:** Unless the engine is being overhauled due to an overheating or coolant problem, it is not necessary to remove the exhaust manifold and exhaust elbow from the engine. If removal is necessary, follow steps 26-27.

26. Remove the cap screws securing the exhaust elbow to the exhaust manifold; then remove the exhaust elbow. Note that one cap screw is a different length. Account for a gasket.

27. Remove the cap screws securing the exhaust manifold to the cylinder; then remove the exhaust manifold. Account for gaskets. Place a towel in each exhaust outlet.

## Cleaning And Inspecting

2

**NOTE:** Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

### CYLINDER HEAD

1. Using a non-metallic carbon removal tool, remove any carbon buildup from the combustion chambers being careful not to nick, scrape, or damage the combustion chambers or the sealing surfaces.
2. Inspect the spark-plug holes for any damaged threads. Repair damaged threads using a "heli-coil" insert.
3. Place the cylinder head on a Surface Plate (p/n 0644-016) covered with #400 grit wet-or-dry sandpaper. Using light pressure, move each cylinder head in a figure-eight motion. Inspect the sealing surface for any indication of high spots. A high spot can be noted by a bright metallic finish. Correct any high spots before assembly by continuing to move the cylinder head in a figure eight motion until a uniform bright metallic finish is attained.

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## **Table of Contents 97 Monte Carlo Repair Manual**

1. Understanding the eBook 97 Monte Carlo Repair Manual
  - The Rise of Digital Reading 97 Monte Carlo Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 97 Monte Carlo Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 97 Monte Carlo Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 97 Monte Carlo Repair Manual
  - Personalized Recommendations
  - 97 Monte Carlo Repair Manual User Reviews and Ratings
  - 97 Monte Carlo Repair Manual and Bestseller Lists
5. Accessing 97 Monte Carlo Repair Manual Free and Paid eBooks
  - 97 Monte Carlo Repair Manual Public Domain eBooks
  - 97 Monte Carlo Repair Manual eBook Subscription Services
  - 97 Monte Carlo Repair Manual Budget-Friendly Options

6. Navigating 97 Monte Carlo Repair Manual eBook Formats
  - ePUB, PDF, MOBI, and More
  - 97 Monte Carlo Repair Manual Compatibility with Devices
  - 97 Monte Carlo Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 97 Monte Carlo Repair Manual
  - Highlighting and Note-Taking 97 Monte Carlo Repair Manual
  - Interactive Elements 97 Monte Carlo Repair Manual
8. Staying Engaged with 97 Monte Carlo Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 97 Monte Carlo Repair Manual
9. Balancing eBooks and Physical Books 97 Monte Carlo Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 97 Monte Carlo Repair Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine 97 Monte Carlo Repair Manual
  - Setting Reading Goals 97 Monte Carlo Repair Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 97 Monte Carlo Repair Manual
  - Fact-Checking eBook Content of 97 Monte Carlo Repair Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

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