

Fig. 2-46

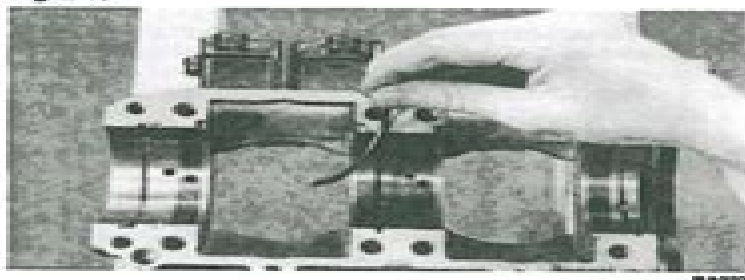
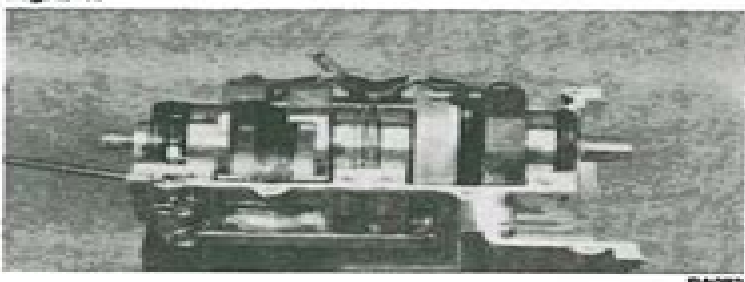


Fig. 2-47

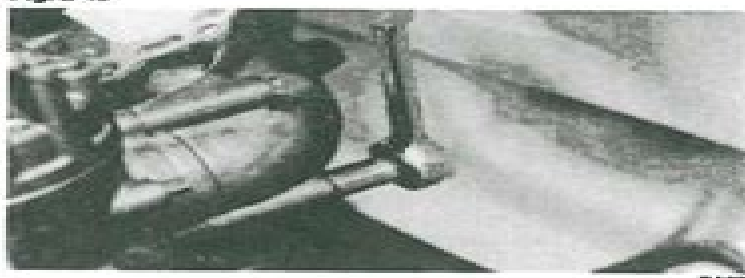


25. Remove the seals from the crankshaft.

■ **NOTE:** Unless the engine is being overhauled due to an overheating or coolant problem, it is not necessary to remove the exhaust manifold and exhaust elbow from the engine. If removal is necessary, follow steps 26-27.

26. Remove the cap screws securing the exhaust elbow to the exhaust manifold; then remove the exhaust elbow. Note that one cap screw is a different length. Account for a gasket.
27. Remove the cap screws securing the exhaust manifold to the cylinder; then remove the exhaust manifold. Account for gaskets. Place a towel in each exhaust outlet.

Fig. 2-48



Cleaning And Inspecting

2

■ **NOTE:** Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

CYLINDER HEAD

1. Using a non-metallic carbon removal tool, remove any carbon buildup from the combustion chambers being careful not to nick, scrape, or damage the combustion chambers or the sealing surfaces.
2. Inspect the spark-plug holes for any damaged threads. Repair damaged threads using a "heli-coil" insert.
3. Place the cylinder head on a Surface Plate (p/n 0644-016) covered with #400 grit wet-or-dry sandpaper. Using light pressure, move each cylinder head in a figure eight motion. Inspect the sealing surface for any indication of high spots. A high spot can be noted by a bright metallic finish. Correct any high spots before assembly by continuing to move the cylinder head in a figure eight motion until a uniform bright metallic finish is attained.

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