

QUICK REFERENCE FOR PROGRAMMING U.S. AMADA CNC TURRET PUNCH PRESSES

G¹ FUNCTIONS

G21	Intermetric selection Establishes coordinate system, tool position
G20	Absolute
G91	Incremental
G10	Punch off
G14	Auto punch off with offset
G15	Pattern origin
G16	Line at angle
G17	I = spacing J = angle; + or - K = no. spaces
G18	Arc I = radius J = starting angle; + or - P = angle increment; + or - K = no. holes
G19	Slot hole circle I = radius J = starting angle; + or - K = no. holes
G20/G21	Grid X/Y-Z I = X spacing; + or - P = no. spaces X J = Y spacing; + or - K = no. spaces Y
G22	Slower punch starting J = slot length J = angle P = punch length; + or - } Must be Q = punch width; + or - } same sign Q = tab; + or -
G28	No slug window using R I = Window length in J direction measured from G10 point. Positive value only. J = Angle measured from R degrees, positive angle only measured CCW from R degrees. P = Tool length, positive or negative value (the tool dimension in the "J" direction). Q = Tool width, positive or negative value (the tool dimension in the "R" direction). K = Window length perpendicular to "I". O = Angle of axis index tool, if applicable. T = Tool station number
G31	Rectangular cut-out I = hole length X axis; + or - J = hole length Y axis; + or - P = punch width X axis Q = punch width Y axis - optional
G38	Hobbing arc I = radius J = starting angle; + or - K = moving angle; + or - P = punch, R_x , R_y , or zero Q = hobbing pitch
G39	Hobbing line I = length J = angle P = punch, R_x , R_y , or zero Q = hobbing pitch

G² FUNCTIONS

G35	Punching arc I = radius J = starting angle; + or - K = moving angle; + or - P = punch, R_x , R_y , or zero Q = pitch Q = material thickness
G36	Punching line I = length J = angle; + or - P = punch, R_x , R_y , or zero Q = pitch Q = material thickness
G37	Minor image X...Y...R...Q...
G38	Auto repositioning
G39	Auto repositioning with offset
G40	Circle offset
G41	Drill function
G42	Return home, program end
M00	Program stop
M01	Optional stop
M02	Program end
M03	Punch delay effective
M04	Punch delay finish
M10	Hobbing start
M11	Hobbing stop
M12	Tapping start
M13	Single block storage
M14	Single block recall
M15	Tapping rear
M16	Work chute open
M17	Work chute closed
M18	Slug selector left
M19	Slug selector right
M20	P-subprogram call
M21	Subprogram end
M22	"Cross" = punch speed char
M23	Feed rate control
M24	Block delete

MISCELLANEOUS FUNCTIONS

M00	Program stop
M01	Optional stop
M02	Program end
M03	Punch delay effective
M04	Punch delay finish
M10	Hobbing start
M11	Hobbing stop
M12	Tapping start
M13	Single block storage
M14	Single block recall
M15	Tapping rear
M16	Work chute open
M17	Work chute closed
M18	Slug selector left
M19	Slug selector right
M20	P-subprogram call
M21	Subprogram end
M22	"Cross" = punch speed char
M23	Feed rate control
M24	Block delete

MULTIPLE PART PROGRAMMING

G30	Multiple part layout X...Y...I...J...P...K... X = reference point for lower left hand part in X axis Y = reference point for lower left hand part in Y axis I = distance between reference points in X direction (note: add slotting tool width) J = distance between reference points in Y direction (note: add slotting tool width) P = number of parts in the X axis - excluding the bottom left part K = number of parts in the Y axis - excluding the bottom left part (Example: G30X100Y100I100J100P10K2)
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PUNCHING EXECUTION OF G38 MULTIPLE PARTS

G38	Execution of punching in horizontal direction (X direction).
G39	Execution of punching in vertical direction (Y direction).

MACROS = L/V

L/V	Multiple block store	0-99	Processes while store
R	Multiple block recall	00-99	Display only
	Parameter M13 setting	90-99	Multiple block store

T	Prepares which do not use software for multiple product punching.
Q	Try punching with program using software for multiple product punching.
R	Resuming punch work after trial punching.
S	Enter punch work of multiple product punching.



Amada Cnc Code G M Manual

George C. Stanton



Amada Cnc Code G M Manual:

Skill Based Automated Production Peter Kopacek,R. Genser,1990-10-31 This volume will be of interest to all those who are involved in the development and integration of systems into the manufacturing and industrial process It draws together theoretical situations as well as many practical examples of systems which are currently in use in industry including computer integrated manufacturing CIM and flexible manufacturing systems FMS **Directory of Machine Tools, Manufacturing Machinery & Related Products** ,1992 *Current List of Medical Literature* ,1958 Includes section Recent book acquisitions varies Recent United States publications formerly published separately by the U S Army Medical Library **Monthly Catalog of United States Government Publications** United States. Superintendent of Documents,1976 February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications September issue includes List of depository libraries June and December issues include semiannual index *Current List of Medical Literature* ,1958 **Predicasts F & S Index United States** Predicasts, inc,1989 A comprehensive index to company and industry information in business journals **American Machinist & Automated Manufacturing** ,1986 Thomas Register of American Manufacturers ,2003 Vols for 1970 71 includes manufacturers catalogs Paperbound Books in Print ,1970 Metals Abstracts ,1996 **Government Reports Announcements & Index** ,1995-10 *The New York Times Magazine* ,1965 **Subject Guide to Books in Print** ,1984 *Bibliography of Agriculture with Subject Index* ,1971 **The Tribune** ,1944 Index to Legal Periodicals & Books ,2002 Who's who in Finance and Business ,2008 **CNC LATHE G-CODE and M-CODE ILLUSTRATIVE HANDBOOK** Patrick Talverdi,2010-10 This handbook is a practical source to help the reader understand the G codes and M codes in CNC lathe programming It covers CNC lathe programming codes for everyday use by related industrial users such as managers supervisors engineers machinists or even college students The codes have been arranged in some logical ways started with the code number code name group number quick description command format notes and some examples Moreover the reader will find five complementary examples and plenty of helpful tables in appendix **Numerical Control Programming** George C. Stanton,1989-05-01 *Numerical Control Programming* George C. Stanton,1988-01-01

Amada Cnc Code G M Manual Book Review: Unveiling the Magic of Language

In an electronic era where connections and knowledge reign supreme, the enchanting power of language has be more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Amada Cnc Code G M Manual**," written by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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