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Causey Enterprises, LLC, *WALNECK'S CLASSIC CYCLE TRADER, DECEMBER 1988* Causey Enterprises, LLC,

WALNECK'S CLASSIC CYCLE TRADER, JULY 2003 Causey Enterprises, LLC, **BSA B31 - B32 - B33 - B34 'Service Sheets' 1945-1960 for All Pre-Unit Rigid, Spring Frame and Swing Arm Models** Floyd Clymer, 2021-07-28

194 pages and more than 240 illustrations and charts size 8 25 x 10 75 inches In 1945 after the war had ended BSA resumed production of their civilian line of motorcycles However they continued their pre war practice of publishing repair overhaul and technical information in the form of individual Service Sheets These sheets were dealer only publications and as such the print quality was at times somewhat questionable It was not until the early 1960 s that BSA eventually started publishing model specific workshop manuals that were available to the general public Consequently these Service Sheets were the only publications available for the maintenance and repair of BSA models that were manufactured through the early 1960 s At some point in the 1930 s BSA adopted the practice of identifying their various model types by groups and the models manufactured from 1945 through the mid 1960 s were in Groups A B C D and M The service sheets that were associated to a particular group were identified numerically and while there were some exceptions due to overlapping data between models in general terms the numbers relate to a particular model group They are as follows The 200 series of service sheets were applicable to Group A models the 300 series to Group B the 400 series to Group C the 500 series to Group D and the 600 series to Group M In addition there were a 700 series applicable to mechanical maintenance and an 800 series for electronic service and wiring diagrams Both the 700 and 800 series of service sheets contained information that was not model specific but was applicable across multiple model groups Unfortunately as these service sheets were issued individually and at random times the numbering sequence within any group is at times illogical and not necessarily consecutive Consequently assembling those individual sheets into a publication that serves as a model specific workshop manual is a somewhat difficult task and owners of BSA motorcycles are subjected to considerable confusion surrounding the appropriate selection from the multitude of reprints that have recently flooded the on line marketplace Many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years of motorcycles The most complete compilation of the 1945 and onwards service sheets was issued by BSA in the form of a dealer only ring binder that contained all of the individual service sheets totaling to almost 500 pages it is extremely scarce and difficult to find This manual contains 59 service sheets 190 pages extracted from

that dealer only publication which cover the 1945 to 1960 pre unit rigid plunger and swing arm B31 B32 B33 and B34 plus Gold Star and Competition models Please note that service sheets other than those in the 300 series that are included in this publication may also contain data that is applicable to other model groups as that was the original intention For additional information the reader is directed to The Book of the BSA 250cc 350cc 500cc 600cc OHV SV singles 1945 to 1959 ISBN 9781588502292 which covers the B31 B32 B33 B34 C10 C11 C11DL M20 M21 M33 models For later models see The Book of the BSA OHV Singles 350cc 500cc 1955 1967 ISBN 9781588501561 which covers the B31 B32 B33 B34 Star B40 SS90

WALNECK'S CLASSIC CYCLE TRADER, MAY 1999 Causey Enterprises, LLC, WALNECK'S CLASSIC CYCLE TRADER, MAY 1998 Causey Enterprises, LLC, **WALNECK'S CLASSIC CYCLE TRADER, MARCH 1996** Causey Enterprises, LLC, **Cars & Parts**, 1972 **The Gold Star Buyer's Companion** Charles Falco, 2015-09-22 This buyer's guide for the classic BSA Gold Star covers the complete range of production from the original 1938 Model M24 through post WWII models ZB BB CB DB and DBD It is organized for potential Gold Star buyers to use when inspecting one of these highly desirable machines for possible purchase Significantly expanded from the previous edition it includes specialized information and photographs necessary to avoid paying Gold Star prices for the similar looking B32 B34 and Alloy Clipper competition models or purchasing dubious components such as renumbered engines and counterfeit RRT2 gearboxes The information also will be invaluable for restorers as well as people generally interested in the history of these machines One chapter is devoted to the 1957 Spitfire Scrambler a little known hybrid produced only that year consisting of a twin cylinder 650 cc engine in Gold Star cycle parts predating the Rocket Gold Star by five years The main body of the 4th edition was 21 pages with 16 figures and 11 tables The main body of the 5th edition has more than doubled to 50 pages and now has 44 figures and 17 tables containing information on the proper speedometers tachometers gearboxes carburetors etc and cover all models including Clubman Catalina Scrambler Road Racer Dirt Tracker and Competition All Sports Sixty four pages of color advertisements and images from rare sales brochures and magazines contain information for all years of this machine from a pre production 1937 description of expected specifications to a listing in a 1964 sales brochure issued a year after the last Gold Star was manufactured not covered are the B25 B50 machines that were given the name in 1971 72 For the restorer or rebuilder a very useful reverse parts list specially created for this book has DBD part numbers sorted in numerical order enabling part numbers to be quickly identified and associated with the corresponding figures in the BSA parts manual If you ever might want to buy restore or rebuild a Gold Star the information in this book can save you considerable time as well as keep you from making some very costly mistakes CHAPTERS 1 Who Should Buy This Book 2 Mini History of the Gold Star 3 U S Gold Star Models 4 Current 2015 Selling Prices 5 Cost of Restoration 6 Major Features to Check 7 B32 B32A B34 and B34A Competition and Alloy Clipper 8 Aftermarket Accessories 9 Summary Checklist of a Few Important Points 10 Procedure for Starting a Gold Star 11 1957 Spitfire Scrambler 12 Sources of Additional Information 13 Useful Addresses 14 Selected

Material from Advertisements and Sales Brochures 15 Figures from DBD Gold Star Parts Manual Catalogue No 00 5076 16 Part Numbers in numerical order from DBD Gold Star Parts Manual REVIEWS of the 4th Edition Buying a Goldie Buy This First Classic Bike it stands as an ultimate Gold Star buyer's resource Classic Bike Guide a mine of useful information so there's no excuse for not knowing what you need to know Classic Motorcycle Mechanics It is the outstanding book on Goldies Walneck's Classic Cycle Trader a must have book for Gold Star fans like an owner's manual on steroids Cafe Racer

Instruction Manual for BSA , The Gold Star Buyer's Companion Charles Falco, 2013-03-12 This is the 4th edition of by far the most extensive buyer's guide available for the classic BSA Gold Star covering the complete range of production from the original 1938 Model M24 through post WWII models ZB BB CB DB and DBD Written to make it easy for potential Gold Star buyers to refer to when inspecting one of these highly desirable machines for possible purchase it includes specialized information and photographs necessary to avoid paying Gold Star prices for the similar looking B32 B34 and Alloy Clipper competition models or purchasing dubious components such as renumbered engines and counterfeit RRT2 gearboxes The information also will be invaluable for restorers as well as people generally interested in the history of these machines One chapter is devoted to the 1957 Spitfire Scrambler a little known hybrid produced only that year consisting of a twin cylinder 650 cc engine in Gold Star cycle parts predating the Rocket Gold Star by five years Eleven Tables of data contain information on the proper speedometers tachometers gearboxes carburetors etc and cover all models including Clubman Catalina Scrambler Road Racer Dirt Tracker and Competition All Sports Fifty five pages of color advertisements and images from rare sales brochures and magazines contain information for all years of this machine from a pre production 1937 description of expected specifications to a listing in a 1964 sales brochure issued a year after the last Gold Star was manufactured not covered are the B25 B50 machines that were given the name in 1971 72 For the restorer a very useful reverse parts list specially created for this book has part numbers sorted in numerical order enabling part numbers to be quickly identified and associated with the corresponding figures in the BSA parts manual If you think you ever might want to buy restore or rebuild a Gold Star the information in this book can save you considerable time as well as keep you from making some very costly mistakes CHAPTERS 1 Who Should Buy This Book 2 Mini History of The Gold Star 3 U S Gold Star Models 4 Current Selling Prices 5 Cost of Restoration 6 Major Features to Check Brakes Rims Forks Instruments Headlight Assembly and Controls Fuel Tank Oil Tank Frame Exhaust Pipe Engine Magneto Carburetor Gearbox Types and Markings 7 Aftermarket Accessories 8 Checklist of a Few Important Points 9 1957 Spitfire Scrambler 10 Sources of Additional Information Books Factory Manuals and Service Sheets Magazine Articles 11 Useful Addresses Specialist Suppliers Owners Clubs 12 Selected Material from Advertisements and Sales Brochures 13 Figures from DBD Gold Star Parts Manual Catalogue No 00 5076 14 Part Numbers in numerical order from DBD Gold Star Parts Manual TABLES 1 Gold Star Model Designations 2 Year by Year Description of U S Gold Star Models 3 Current 2013 Selling Prices of Gold Stars 4 Prices of

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 the BSA and Triumph Unit Single engine apart and then shows how to rebuild the engine This book includes wiring diagrams
 complete specifications hundreds of illustrations and advice and tuning tips It is of interest to BSA enthusiasts since it charts
 the development of one of the most successful machines to come out of Small Heath Children's Books in Print 1982-1983
 ,1984 **BSA Workshop Manual** BSA Motor Cycles,Birmingham Small Arms Co., Ltd,1971 **Instruction Manual for**
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