

*O. Buckley*

# Riders' Instruction Book

*for*



Model

B31 350 c.c. O.H.V.

1948

This book also covers the 1947 models including

B32 250 c.c. O.H.V. Competition

B33 500 c.c. O.H.V.

B34 500 c.c. O.H.V. Competition

# Bsa B31 350cc Service Manual

**BSA Motor Cycles, Birmingham Small  
Arms Co., Ltd**



## **Bsa B31 350cc Service Manual:**

**WALNECK'S CLASSIC CYCLE TRADER, MAY 2001** Causey Enterprises, LLC, **WALNECK'S CLASSIC CYCLE TRADER, MAY 2005** Causey Enterprises, LLC, **BSA B31 - B32 - B33 - B34 'Service Sheets' 1945-1960 for All Pre-Unit Rigid, Spring Frame and Swing Arm Models** Floyd Clymer, 2021-07-28 194 pages and more than 240 illustrations and charts size 8 25 x 10 75 inches In 1945 after the war had ended BSA resumed production of their civilian line of motorcycles However they continued their pre war practice of publishing repair overhaul and technical information in the form of individual Service Sheets These sheets were dealer only publications and as such the print quality was at times somewhat questionable It was not until the early 1960 s that BSA eventually started publishing model specific workshop manuals that were available to the general public Consequently these Service Sheets were the only publications available for the maintenance and repair of BSA models that were manufactured through the early 1960 s At some point in the 1930 s BSA adopted the practice of identifying their various model types by groups and the models manufactured from 1945 through the mid 1960 s were in Groups A B C D and M The service sheets that were associated to a particular group were identified numerically and while there were some exceptions due to overlapping data between models in general terms the numbers relate to a particular model group They are as follows The 200 series of service sheets were applicable to Group A models the 300 series to Group B the 400 series to Group C the 500 series to Group D and the 600 series to Group M In addition there were a 700 series applicable to mechanical maintenance and an 800 series for electronic service and wiring diagrams Both the 700 and 800 series of service sheets contained information that was not model specific but was applicable across multiple model groups Unfortunately as these service sheets were issued individually and at random times the numbering sequence within any group is at times illogical and not necessarily consecutive Consequently assembling those individual sheets into a publication that serves as a model specific workshop manual is a somewhat difficult task and owners of BSA motorcycles are subjected to considerable confusion surrounding the appropriate selection from the multitude of reprints that have recently flooded the on line marketplace Many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years of motorcycles The most complete compilation of the 1945 and onwards service sheets was issued by BSA in the form of a dealer only ring binder that contained all of the individual service sheets totaling to almost 500 pages it is extremely scarce and difficult to find This manual contains 59 service sheets 190 pages extracted from that dealer only publication which cover the 1945 to 1960 pre unit rigid plunger and swing arm B31 B32 B33 and B34 plus Gold Star and Competition models Please note that service sheets other than those in the 300 series that are included in this publication may also

contain data that is applicable to other model groups as that was the original intention For additional information the reader is directed to The Book of the BSA 250cc 350cc 500cc 600cc OHV SV singles 1945 to 1959 ISBN 9781588502292 which covers the B31 B32 B33 B34 C10 C11 C11DL M20 M21 M33 models For later models see The Book of the BSA OHV Singles 350cc 500cc 1955 1967 ISBN 9781588501561 which covers the B31 B32 B33 B34 Star B40 SS90 **BSA 350, 500 & 600 PRE-UNIT SINGLES OWNERS WORKSHOP MANUAL. MODELS COVERED: B31 OHV SINGLE, 1954-1959; B32.....** Mansur Darlington,1977 **WALNECK'S CLASSIC CYCLE TRADER, MAY 2004** Causey Enterprises, LLC,

**WALNECK'S CLASSIC CYCLE TRADER, FEBRUARY 2004** Causey Enterprises, LLC, **Instruction Manual for BSA ,** *The Book of the BSA - An Owners Workshop Manual for Pre-War BSA Motorcycles* W. Haycraft,Floyd Clymer,2009-03 94 pages 54 illustrations size 5 5 x 8 5 inches An illustrated Owner s Workshop Manual covering Pre War BSA Single and Twin Cylinder SV and OHV Motorcycles This is a faithful reproduction of the Floyd Clymer W C Haycraft Book Of The BSA originally published in the US in 1947 Much more detailed than the owner s handbook this manual includes complete technical data service and maintenance information and detailed instructions for the repair and overhaul of the major mechanical and electrical components for the majority of the pre war BSA single and twin cylinder motorcycles However as this manual was written specifically for the motorcycles constructed between 1936 through 1939 the information may not be quite as comprehensive for the earlier versions of these models There is adequate detailed text and diagrams to assist in major refurbishing such as an engine rebuild or even a complete mechanical renovation making it an invaluable resource for collectors and restorers of these classic BSA motorcycles OHV and SV Models covered by this publication are 150c c X0 250c c B1 B2 B18 B20 B21 B22 C10 C11 350c c B23 B24 B25 B26 M19 R4 R5 R17 R19 R20 500c c J12 M20 M22 M23 M24 Q7 Q8 Q21 W6 600c c M10 M21 750c c Y13 1 000c c G14 **BSA Bantam Owners Workshop Manual** Jeff Clew,1973 **Maintenance Manual and Instruction Book for Motorcycle Bsa M20** Bsa Limited,2009 Complete Factory Handbook for the BSA Model B20 500 c c **BSA Pre-unit Singles Owners Workshop Manual, No. 326** John Haynes,1965-06-01 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **BSA Bantam Owners Workshop Manual** J Clew,1983-08-12 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **BSA M20, M21 and M33 'Service**

**Sheets' 1945-1963 for All Rigid, Spring Frame, Girder and Telescopic Fork Models** Floyd Clymer, 2021-07-25 172 pgs more than 240 illustrations and charts size 8 25 x 10 75 In 1945 after the war had ended BSA resumed production of their civilian line of motorcycles However they continued their pre war practice of publishing repair overhaul and technical information in the form of individual Service Sheets These sheets were dealer only publications and as such the print quality was somewhat questionable It was not until the early 60 s that BSA eventually started publishing model specific workshop manuals that were available to the general public Consequently these Service Sheets were the only publications available for the maintenance and repair of BSA models from 1945 through the mid 60 s At some point in the 1930 s BSA began identifying their various model types by groups and the models manufactured from 1945 through the mid 60 s were in Groups A B C D and M The service sheets were identified numerically and while there are some exceptions the numbers relate to a particular model group They are as follows The 200 series of service sheets were applicable to Group A models the 300 series to Group B the 400 series to Group C the 500 series to Group D and the 600 series to Group M Also there was a 700 series applicable to mechanical maintenance and an 800 series for electronic service and wiring diagrams Both the 700 and 800 series of service sheets contained information that was not model specific but was applicable across multiple model groups Unfortunately as these service sheets were issued individually and at random times the numbering sequence within a group is at times illogical and not necessarily consecutive Consequently assembling those individual sheets into a publication that serves as a model specific workshop manual is a somewhat difficult task and owners of BSA motorcycles are subjected to considerable confusion surrounding the appropriate selection from the multitude of reprints that have recently flooded the on line marketplace Many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years of motorcycles The most complete compilation of the 1945 and onwards service sheets was a BSA dealer only ring binder that contained all of the individual service sheets totaling to almost 500 pages This manual contains 51 service sheets 169 pgs and includes 14 sheets 62 pgs from that dealer only publication plus the 37 service sheets 107 pgs that were published by BSA under part number 00 4021 It covers the S V and O H V rigid spring frame girder and telescoping fork M20 M21 and M33 models from 1945 63 Obviously as the M20 and M21 were introduced in 1937 this manual will also be of use to owners of those earlier models Please note that service sheets other than those in the 600 series that are included in this publication may also contain data that is applicable to other model groups as that was the original intention For additional information the reader is directed to The Book of the BSA 250cc 350cc 500cc 600cc OHV SV singles 1945 1959 ISBN 9781588502292 which covers the B31 B32 B33 B34 C10 C11 C11DL M20 M21 M33 models The OHV 1955 1958 M33 models are also covered in The Book of the BSA

OHV Singles 350cc 500cc 1955 1967 ISBN 9781588501561      **BSA Workshop Manual for B44 Models** Birmingham Small Arms Co., Ltd,1967      **BSA Workshop Manual** BSA Motor Cycles,Birmingham Small Arms Co., Ltd,1971      **BSA C10-C10L-C11-C11g-C12 'Service Sheets' 1945-1958 for All Pre-Unit S.V. and O.H.V. Rigid, Spring Frame and Swing Arm Models** Floyd Clymer,2021-08-11 222 pages and more than 250 illustrations and charts size 8 25 x 10 75 inches

In 1945 after the war had ended BSA resumed production of their civilian line of motorcycles However they continued their pre war practice of publishing repair overhaul and technical information in the form of individual Service Sheets These sheets were dealer only publications and as such the print quality was at times somewhat questionable It was not until the early 1960 s that BSA eventually started publishing model specific workshop manuals that were available to the general public Consequently these Service Sheets were the only publications available for the maintenance and repair of BSA models that were manufactured through the early 1960 s At some point in the 1930 s BSA adopted the practice of identifying their various model types by groups and the models manufactured from 1945 through the mid 1960 s were in Groups A B C D and M The service sheets that were associated to a particular group were identified numerically and while there were some exceptions due to overlapping data between models in general terms the numbers relate to a particular model group They are as follows The 200 series of service sheets were applicable to Group A models the 300 series to Group B the 400 series to Group C the 500 series to Group D and the 600 series to Group M In addition there were a 700 series applicable to mechanical maintenance and an 800 series for electronic service and wiring diagrams Both the 700 and 800 series of service sheets contained information that was not model specific but was applicable across multiple model groups Unfortunately as these service sheets were issued individually and at random times the numbering sequence within any group is at times illogical and not necessarily consecutive Consequently assembling those individual sheets into a publication that serves as a model specific workshop manual is a somewhat difficult task and owners of BSA motor cycles are subjected to considerable confusion surrounding the appropriate selection from the multitude of reprints that have recently flooded the on line marketplace Many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years of motorcycles The most complete compilation of the 1945 and onwards service sheets was issued by BSA in the form of a dealer only ring binder that contained all of the individual service sheets totaling to almost 500 pages it is extremely scarce and difficult to find This manual contains 63 service sheets 210 pages extracted from that dealer only publication which cover the pre unit 1945 to 1958 rigid and spring frame C10 C10L C11 C11G and the 1956 to 1958 swing arm C12 Obviously as the C10 was introduced in 1938 this manual will also be of use to owners of those earlier models Please note that service sheets other than those in

the 400 series that are included in this publication may also contain data that is applicable to other model groups as that was the original intention For additional information the reader is directed to The Book of the BSA 250cc 350cc 500cc 600cc OHV SV singles 1945 to 1959 ISBN 9781588502292 which covers the B31 B32 B33 B34 C10 C11 C11DL M20 M21 M33 models

BSA A7/A10 Owners Workshop Manual Jeffrey Robert Clew, 1973      **BSA Workshop Manual for 500 C.c. and 650 C.c. Twins** BSA Motor Cycles, Birmingham Small Arms Co., Ltd, 1968\*      **BSA A7 - A10 'Service Sheets' 1947-1962 for All Rigid, Spring Frame and Swing Arm Group 'a' Motorcycles** Floyd Clymer, 2021-07-05 196 pages and more than 250 illustrations and charts size 8 25 x 10 75 inches In 1945 after the war had ended BSA resumed production of their civilian line of motorcycles However they continued their pre war practice of publishing repair overhaul and technical information in the form of individual Service Sheets These sheets were dealer only publications and as such the print quality was at times somewhat questionable It was not until the early 1960 s that BSA eventually started publishing model specific workshop manuals that were available to the general public Consequently these Service Sheets were the only publications available for the maintenance and repair of BSA models that were manufactured through the early 1960 s At some point in the 1930 s BSA adopted the practice of identifying their various model types by groups and the models manufactured from 1945 through the early 1960 s were in Groups A B C D and M The service sheets that were associated to a particular group were identified numerically and while there were some exceptions due to overlapping data between models in general terms the numbers relate to a particular model group They are as follows The 200 series of service sheets were applicable to Group A models the 300 series to Group B the 400 series to Group C the 500 series to Group D and the 600 series to Group M In addition there were a 700 series applicable to mechanical maintenance and an 800 series for electronic service and wiring diagrams Both the 700 and 800 series of service sheets contained information that was not model specific but was applicable across multiple model groups Unfortunately as these service sheets were issued individually and at random times the numbering sequence within any group is not necessarily consecutive and at times illogical Consequently assembling those individual sheets into a publication that serves as a model specific workshop manual is a somewhat difficult task and owners of BSA motorcycles are subjected to considerable confusion surrounding the appropriate selection from the multitude of reprints that have recently flooded the on line marketplace Many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years of motorcycles The most complete compilation of the 1945 and onwards service sheets was issued by BSA in the form of a dealer only ring binder that contained all of the individual service sheets totaling to almost 500 pages This manual is a compilation of the service sheets that were collated and published by BSA in the late 1950 s and early 1960 s under part

numbers 00 4017 pre swing arm and 00 4047 swing arm which excluding duplicates consisted of 44 service sheets in total. However an additional 14 sheets from the ring bound dealer only publication have been added to produce a single manual containing 58 service sheets 190 pages that cover the entire range of pre unit A7 and A10 models from 1947 to 1962. Please note that service sheets in the 300 700 and 800 series that are included in this publication will also include data that is applicable to other model groups as that was the original intention. For additional information the reader is directed to The Book of the BSA Twins 650cc 500cc 1948 1962 ISBN 9781588500977 BSA D14 Bantam Workshop Manual & Instruction Manual FLOYD. CLYMER, 2021-11-16 158 pages and more than 130 illustrations and charts size 8 25 x 10 75 inches. This publication is a compilation of two original BSA factory manuals Workshop Manual part number 00 4152 and Instruction Manual part number 00 4140. Both of these manuals are identified by the factory as appropriate for the 4 speed D14 4 Supreme Sports and Bushman models that were introduced in August 1967. However this manual hits the sweet spot of the 4 speed Bantam series as both the earlier D10 Sports and Bushman 4 speed models 1966 to 1967 and the later D175 1969 to 1971 share many of the same design attributes and mechanical components. For information on the earlier 1948 to 1966 models the BSA Bantam Service Sheet Manual ISBN 9781588502506 is recommended. It contains 42 service sheets 150 pages that cover the 1948 to 1966 rigid spring frame swing arm D1 D3 D5 and D7 Bantam. However as the prior year D7 was effectively identical to the 1966 1967 D10 Silver and Supreme models this manual will be of use to owners of those models also. The reader may also find The Book of the BSA Bantam ISBN 9781588502100 useful as it covers all Bantam models from 1948 to 1971. It should be noted that BSA model years ran from August through July. For example the 1968 models were released in August 1967 the 1969 models in August 1968 etc. VelocePress.com has been publishing reprints of motorcycle and automobile manuals since 2003 and our publications have earned excellent reviews worldwide so you can be assured you are purchasing a quality product. We encourage you to exercise caution when purchasing a manual for your motorcycle as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling. Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished. In addition they are often advertised for the incorrect series and or model years of motorcycles.



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### **Bsa B31 350cc Service Manual Introduction**

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