

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

main Bearings Inspection

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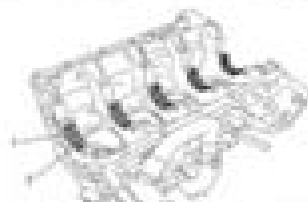
General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



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Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

main Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft or journal, according to hole).



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4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):




























Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Cylinder Head Components

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	1. Torque value	 30 Cylinder head bolt (3) Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb) after ensuring the lower cylinder head bolt (2) is
Cylinder head	2. Torque value	 50 Tighten 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure
	 50 Tighten 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure	
Cylinder head gasket	3. Torque value	 30 Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb) after ensuring the lower cylinder head bolt (2) is
	 50 Tighten 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure	
Cylinder head	4. Torque value	 30 Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb) after ensuring the lower cylinder head bolt (2) is
	 50 Tighten 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure	
Cylinder head gasket	5. Torque value	 30 Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb) after ensuring the lower cylinder head bolt (2) is
	 50 Tighten 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure	
Cylinder head	6. Torque value	 30 Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb) after ensuring the lower cylinder head bolt (2) is
	 50 Tighten 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure	
Cylinder head gasket	7. Torque value	 30 Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb) after ensuring the lower cylinder head bolt (2) is
	 50 Tighten 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure	
Cylinder head	8. Torque value	 30 Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb) after ensuring the lower cylinder head bolt (2) is
	 50 Tighten 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure	
Cylinder head gasket	9. Torque value	 30 Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb) after ensuring the lower cylinder head bolt (2) is
	 50 Tighten 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure	
Cylinder head	10. Torque value	 30 Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb) after ensuring the lower cylinder head bolt (2) is
	 50 Tighten 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure	
Cylinder head gasket	11. Torque value	 30 Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb) after ensuring the lower cylinder head bolt (2) is
	 50 Tighten 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure	
Cylinder head	12. Torque value	 30 Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb) after ensuring the lower cylinder head bolt (2) is
	 50 Tighten 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure	
Cylinder head gasket	13. Torque value	 30 Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb) after ensuring the lower cylinder head bolt (2) is
	 50 Tighten 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure	
Cylinder head	14. Torque value	 30 Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb) after ensuring the lower cylinder head bolt (2) is
	 50 Tighten 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure	

Workshop Manual For Suzuki Sx4 2010

Chris Rogers



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