

Service Manual

SM17-001-055.00

Torque of Adjusting Bolts and Lockwashers
Using the torque wrench 10-100 Nm, tighten the bolts and lockwashers.

Loosening of Joint Components (as outlined in Operator's Manual)

To Install The Tie Section Into The Outer Mid Section

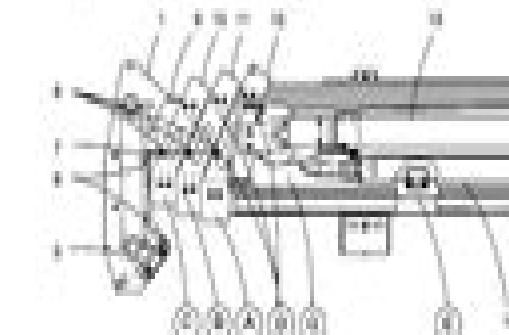
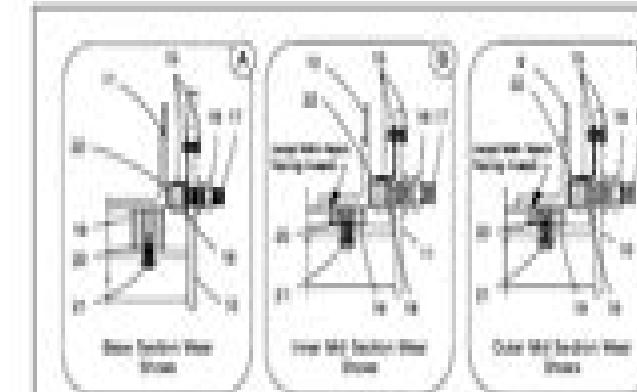
Note: Refer to Figure 1 for the approximate torque and weight of the Tie section.

Refer to Figure 1.

- Using an auxiliary lifting device, lay down the tie section on a flat surface along the longitudinal axis of the tie section (horizontal) and not perpendicular.
- If required, clean the tie section (1000 g of water, 0.1% using ammonium phosphate) and then allow to dry before fitting.
- Fit required seal over sleeve (1000 g of water, 0.1% using ammonium phosphate) and then allow to dry before fitting.
- Push outer bearing (2) into the tie section (3). Press outer bearing (2) into the tie section (3) until the edge of the tie section (3).
- Slide the tie section (3) into the outer mid section (1) so that the bearing (2) is seated.
- At the bottom (4) slightly counterbore the base of the outer mid section (1).
- Apply a torque of 100 Nm (10.0 kgf-m) per specification in Figure 1. **Figure 1** **Diagram**
- After torque has been applied, wash bearing (2) with water.
- Insert sleeve (5), wear sleeve (6), and spacers (7) and lockwashers (8) into the outer mid section (1). Tighten counterbore (4) to 10.0 Nm per specification.
- Change bearing (2) into a sleeve using the heat shrinking (9). Insert tie section (3) at the top and then slide the outer mid section (1).
- Apply a torque of 100 Nm (10.0 kgf-m) per specification in Figure 1. **Figure 1** **Diagram**
- Through the access hole in the outer mid section (1), install the outer sleeve (10) with shoulder facing towards the heat shrinking (9) and heat gun.
- Heat sleeve (10) and spacers (7) with heat gun.
- Insert sleeve (5), wear sleeve (6), and lockwashers (8).
- Note:** The thickness of sleeve, spacers, sleeves and lockwashers, shoulder, and outer sleeve (10) should be 1.00 to 1.05 mm.
- Refer to Figure 1. **Figure 1** **Diagram**

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1	Outer Mid Section	2	Outer Mid Section	3	Tie Section	4	Outer Mid Section	5	Outer Mid Section
6	Outer Mid Section	7	Outer Mid Section	8	Outer Mid Section	9	Outer Mid Section	10	Outer Mid Section

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Unveiling the Magic of Words: A Overview of "**Link Belt Service Manual**"

In a global defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their capability to kindle emotions, provoke contemplation, and ignite transformative change is truly awe-inspiring. Enter the realm of "**Link Belt Service Manual**," a mesmerizing literary masterpiece penned by a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve to the book is central themes, examine its distinctive writing style, and assess its profound affect the souls of its readers.

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