



#### (-) Replacing servomotor for exhaust-flow control valve

- Remove screws (1).
- Release servomotor (2) from holder (3).
- Detach actuating cable (4) and return cable (5) from pulley (6).
- Replace the servomotor (2).
- Attach actuating cable (4) and return cable (5) in pulley (6).
- Insert servomotor (2) into the holder (3).
- Install screws (1).

	<b>Tightening torques</b>
<b>Servomotor for exhaust flap to Bowden-cable counter support</b>	
Screw for plastic, TS5 x 15	2 Nm

#### (-) Installing servomotor of exhaust-flow control valve

- Lubricate rubber grommets (2).

	<b>Installation tool</b>
Silicone spray	83 19 2 208 609
<b>Position servo motor (1) while inserting retention (4) and actuating cable (5).</b>	
<b>Route connector (3) and connect to servomotor (1).</b>	
<b>Fasten servomotor (1) in rubber grommets (2).</b>	

- Position holder (1) noting the anti-twist lock (arrow).
- Install bolt (2).

	<b>Tightening torques</b>
<b>Servomotor holder for exhaust flap to frame</b>	
MS x 10	2 Nm
<b>Align servomotor (3).</b>	
<b>Install bolt (4).</b>	

- Clip in actuator cable (1) in holder (2).

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*BMW 3-series Service and Repair Manual* Mark Coombs,Steve Rendle,1996

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## **Table of Contents Bmw Service Manual**

1. Understanding the eBook Bmw Service Manual
  - The Rise of Digital Reading Bmw Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Bmw Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Bmw Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Bmw Service Manual
  - Personalized Recommendations
  - Bmw Service Manual User Reviews and Ratings
  - Bmw Service Manual and Bestseller Lists
5. Accessing Bmw Service Manual Free and Paid eBooks
  - Bmw Service Manual Public Domain eBooks
  - Bmw Service Manual eBook Subscription Services
  - Bmw Service Manual Budget-Friendly Options
6. Navigating Bmw Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Bmw Service Manual Compatibility with Devices
- Bmw Service Manual Enhanced eBook Features

## 7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Bmw Service Manual
- Highlighting and Note-Taking Bmw Service Manual
- Interactive Elements Bmw Service Manual

## 8. Staying Engaged with Bmw Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Bmw Service Manual

## 9. Balancing eBooks and Physical Books Bmw Service Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Bmw Service Manual

## 10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

## 11. Cultivating a Reading Routine Bmw Service Manual

- Setting Reading Goals Bmw Service Manual
- Carving Out Dedicated Reading Time

## 12. Sourcing Reliable Information of Bmw Service Manual

- Fact-Checking eBook Content of Bmw Service Manual
- Distinguishing Credible Sources

## 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

## 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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