

Operation

Refer to the ASTM D442-12 for a comprehensive procedure. For general purposes, use the following procedure:

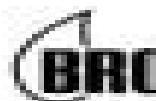
1. Choose the proper cup for the expected viscosity of the liquid to be measured. The time for the cup to empty should be between 20 and 40 seconds.
2. Immerse the cup and a thermometer in the sample container and stir the sample well to ensure uniform temperature and density. Allow the cup to remain in the fluid for at least 5 minutes to allow the cup temperature to stabilize. Record the temperature.
3. Lift the cup out of the container allowing the cup to hang vertically from your finger by means of the ring.
4. As the top of the cup breaks the surface of the sample, start the timer. Hold the draining cup not more than six inches above the liquid level in the container.
5. Stop the timer at the first definite break in the stream at the base of the cup. The efflux time, or time for the cup to empty, constitutes its viscosity.
6. Repeat cup number, temperature and time in seconds.
7. Following each determination, clean the cup with a suitable solvent and a soft cloth or soft brush. Use insect needles to clean the cup as even minor sticks of wax or the previous fluidifice can result in substantial variations in readings.
8. Fluids can vary dramatically with temperature. It is not unusual even with standard oils to experience changes of 10% per degree centigrade. If it is not practical to control temperature to tight tolerances, the temperature of the fluid must be noted and reported. It is suggested that for each type of material group, a temperature correction chart should be developed by plotting Zetts seconds at various temperatures and fitting a best fit line to the data points. This diminishes the need to attempt to control temperature yet provides a reasonable method of comparison.

Ordering Information

The part numbers for the five different Dip Viscosity Cups (Zett Type's) are listed below:

Table 2

Cup No.	Part No.	Viscosity Range (cSt.)
1	1174C-201	600 max.
2	1174C-202	200 to 2,000
3	1174C-203	1,500 to 8,000
4	1174C-204	2,200 to 5,100
5	1174C-205	4,600 to 13,400



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